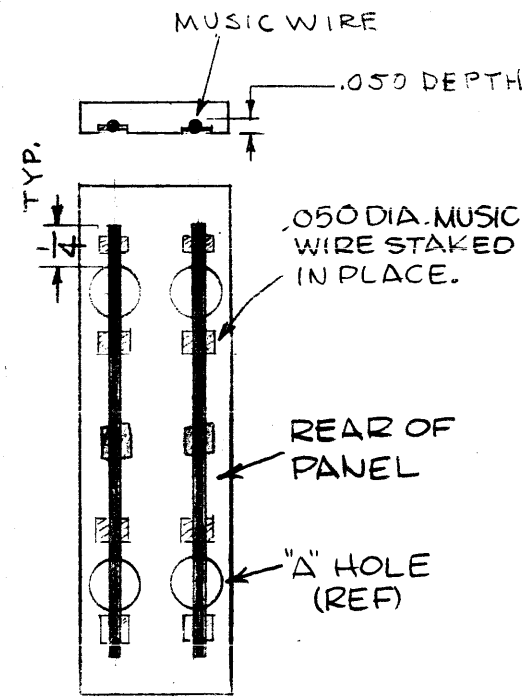
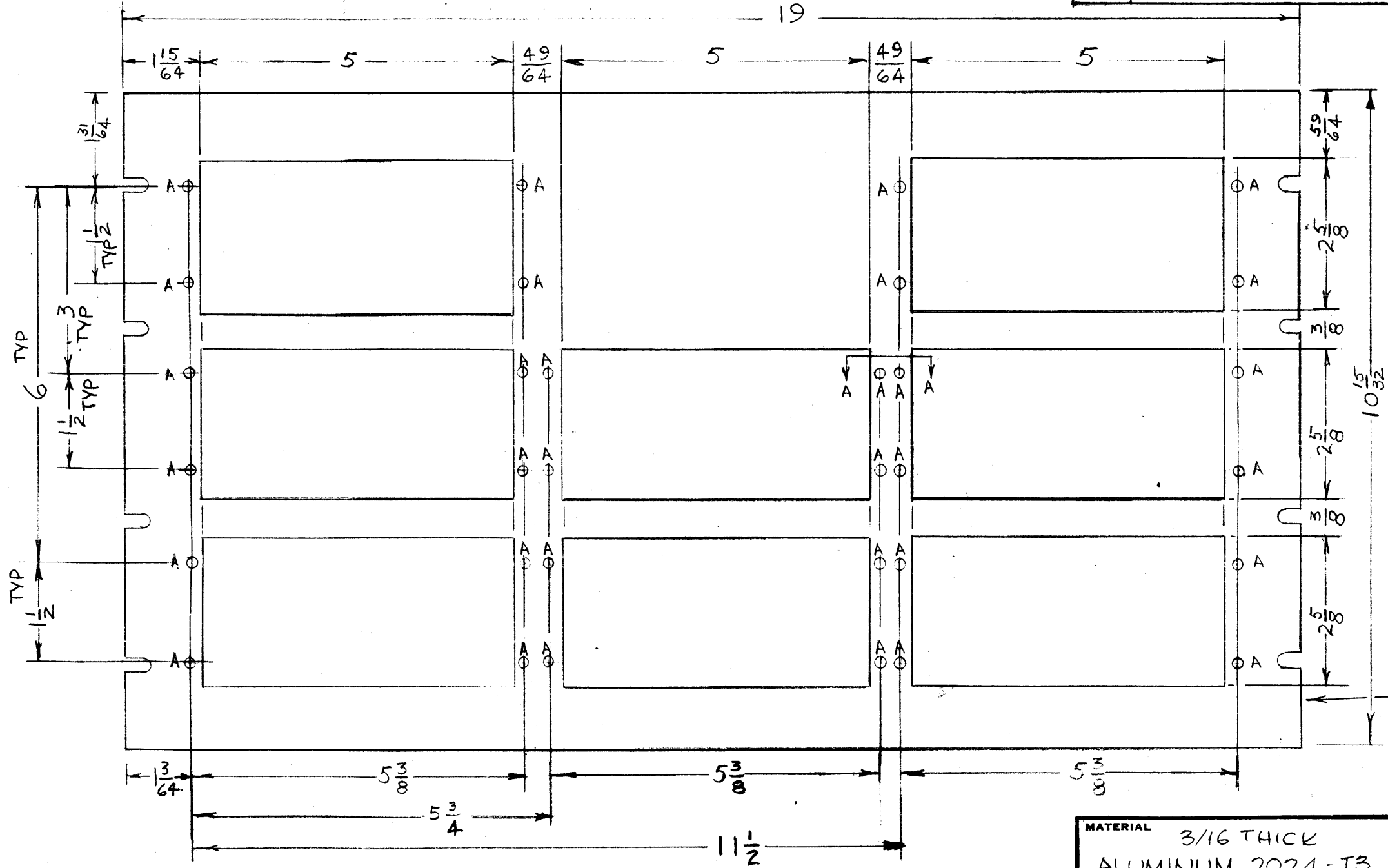


**MACHINING:**

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
Ø	ORIGINAL RELEASE FOR PRODUCTION	8/19/65	Ø	Z.V.	
A	CLERICAL CHANGE	9/2/65	-A	Z.V.	JTB



SECT-A-A REAR VIEW

HOLES REQ.  
A-5/16 DIA 32

METAL STAMP TMC PT. NO.  
1/8 HIGH GOTHIC W/LATEST  
REV. LETTER ON REAR  
OF PANEL

- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
  2. S114 - ZINC CHROMATE PRIMER } FRONT AND
  3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
  4. OR PRIME & PAINT TO CUST. SPEC.

**NOTES**

FRONT VIEW SHOWN

1	DDRR-506	A5108
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
M	A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

MATERIAL 3/16 THICK ALUMINUM 2024-T3		THE TECHNICAL MATERIEL CORP. STURMER MAMARONECK, NEW YORK SK31854-4			
FINISH SEE NOTES		TITLE PANEL, FRONT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN M. STURMER	DATE 8-9-65	FINAL APPROVAL <i>[Signature]</i>	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. <i>[Signature]</i>		DATE 8-9-65	
FRACTI NS ± 1/64 ANGLES ± 0° 30'		MECH. DES. MP		DATE 8-9-65	
TOLERANCES		SHEET		MS4628	
				A	
				REV. LTR.	