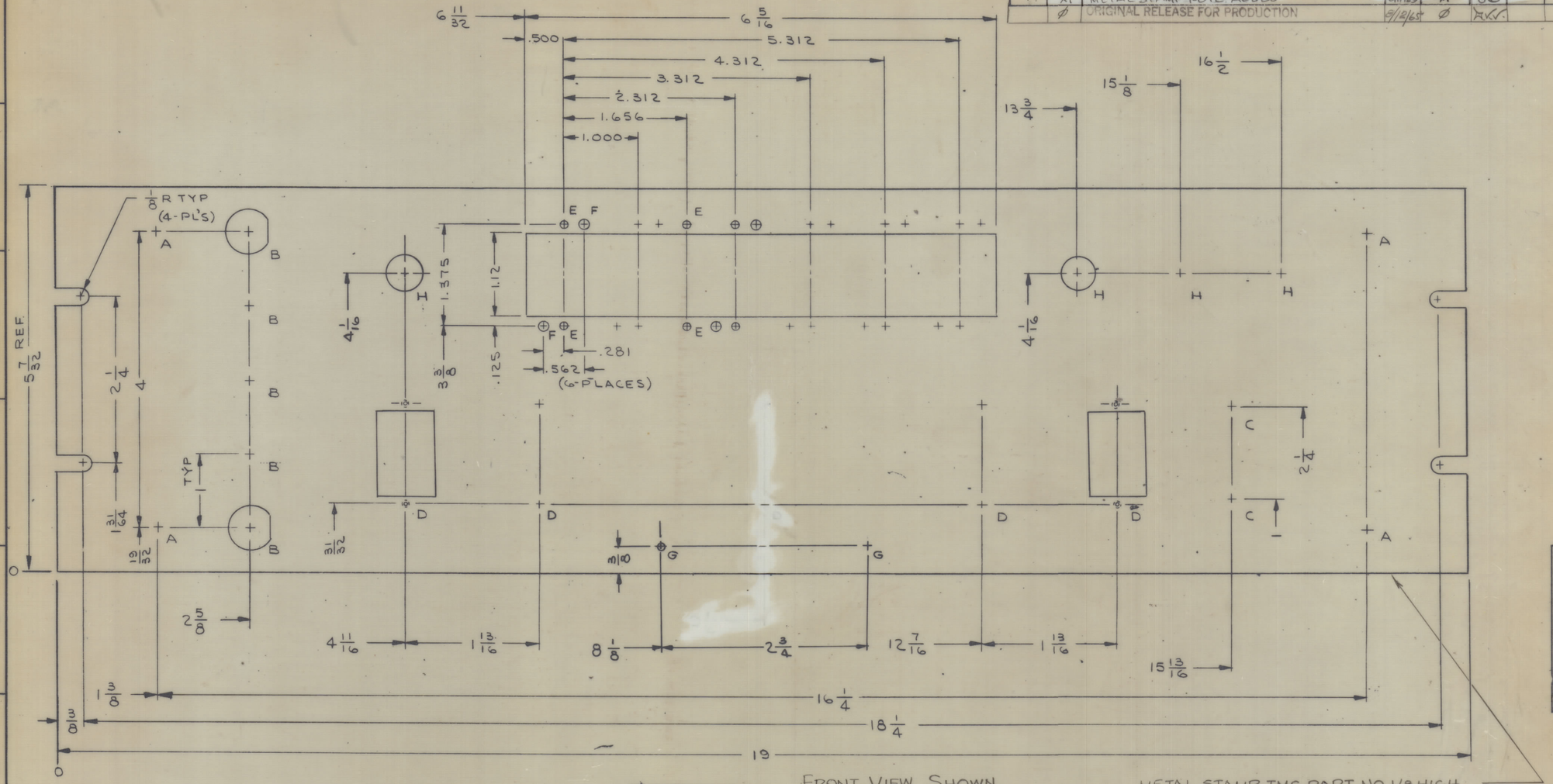
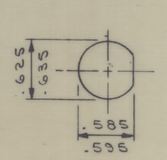
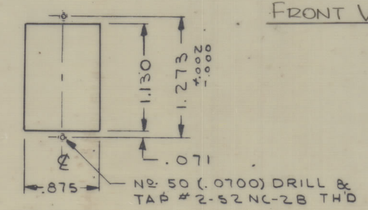
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXP. RELEASE	1/6/65		JL		
	X1	METAL STAMP NOTE ADDED	6/11/65	X1	JC		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8/12/65	Ø			



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	13/64 DIA	4
B	SEE DETAIL	5
C	15/32 DIA	2
D	SEE DETAIL	5
E	9/64 DIA	14
F	5/32 DIA	12
G	№. 48 (.0760) DRILL	2
H	13/32	4



DETAIL-B-



DETAIL-D-

FRONT VIEW SHOWN

METAL STAMP TMC PART NO 1/8 HIGH GOTHIC, W/LATEST REVISION LETTER ON REAR OF PANEL.

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

1	RTID-1	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REF LD1903

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. E. EATON			LIST OF MATERIAL	

MATERIAL: 3/16 THK ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH: SEE NOTES	TITLE: PANEL, FRONT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN J. LESHINSKI DATE 1/6/65 · CHECKED DATE 8/11/65 · ELECT. DES. DATE · MECH. DES. W. JORDAN DATE 8/12/65
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 · FRACTIONS ± 1/64 · ANGLES ± 0° 30' · TOLERANCES	FINAL APPROVAL F. E. Eaton DATE 8/12/65 · SHEET MS4589 · REV. LTR. Ø

MS4589 Ø

TMC FORM 110

REPROVEL NO. 44011 16106