

UNLESS OTHERWISE SPECIFIED:

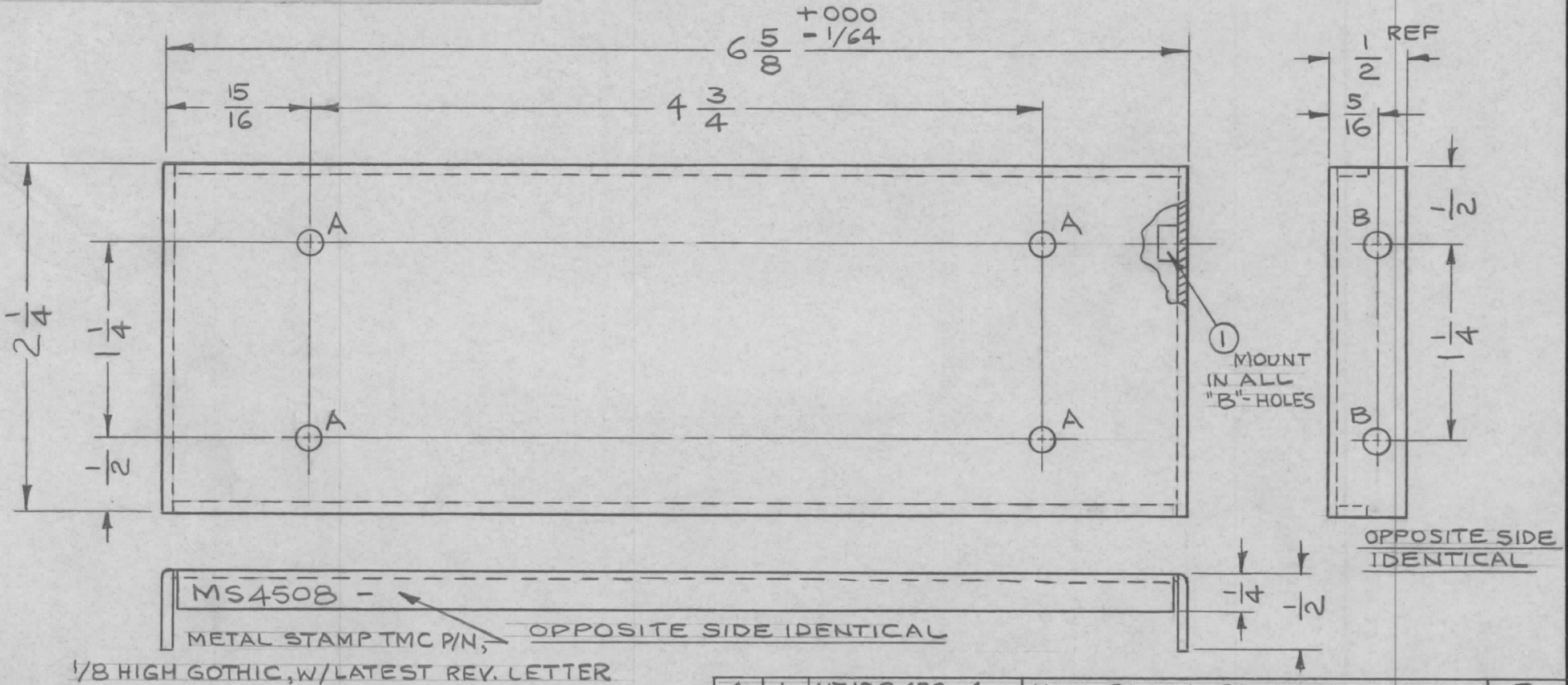
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ. PER UNIT	USED ON			MS4508	Ø
	MODEL	ASS'Y. NO.	DATE		
1	TST E10K		4.7.65		

HOLES

REQ

A ~ 1/64 DIA	4
B ~ .191-.194 DIA	4



4	1	NT129-632-4	NUT, PLAIN, SPLINE		B
REQ.	ITEM	PART NO.	F. BUDETTI DESCRIPTION		SYMBOL
		.064 THICK	THE TECHNICAL MATERIEL CORP.		
		STOCK SIZE	MAMARONECK. NEW YORK		
Ø	ORIGINAL RELEASE FOR PRODUCTION	5/16/67	Ø	CV	<i>fw</i>
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1		
	DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A		
	TOLERANCES				
			5052 H32		<i>JP</i>
			TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN
			5404 YEL. IRIDITE		<i>ps.</i>
			FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
					MS4508