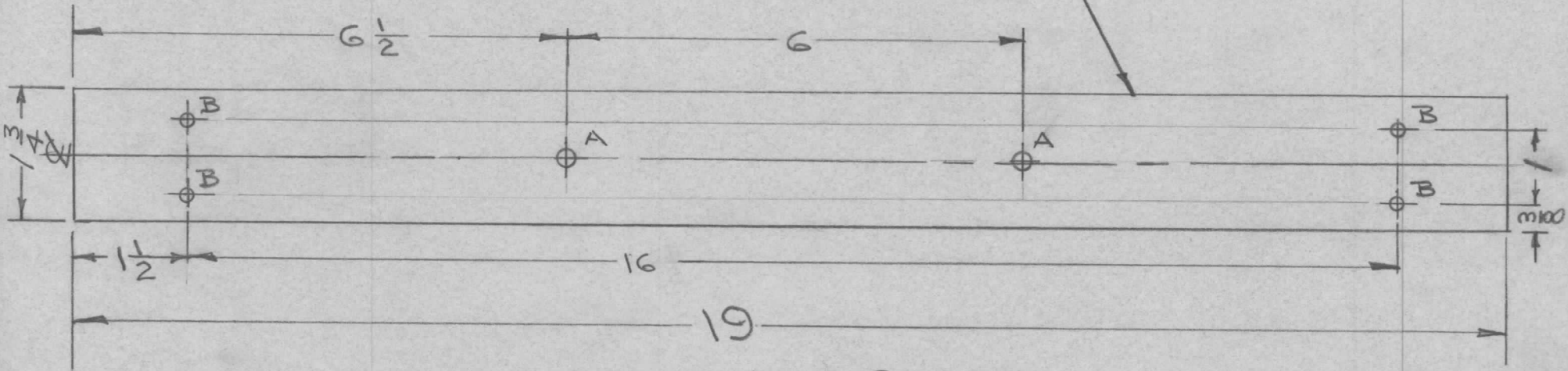


REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	UTD-3		11-9-65

MS4435 \emptyset

HOLE LEGEND
 A - $\frac{13}{64}$ DIA. 2 REQ.
 B - $\frac{9}{64}$ DIA. 4 REQ.

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
 WITH LATEST REVISION LETTER (ON REAR)



FRONT VIEW SHOWN

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- FRONT AND EDGES ONLY

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			3/16 THICK	
			STOCK SIZE	
			ALUMINUM	
			MATERIAL	
			2024-T3	
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			DRAWN	
			CHECKED	
			FINAL APPROVAL	
			SEE NOTE	
			FINISH & SPEC. NO.	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			MS4435 \emptyset	

ORIGINAL RELEASE 11/9/65 \emptyset

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES					
		SCALE				
	DECIMALS	FRACTIONS	CODE			
	.X \pm .05	\pm 1/64				
	.XX \pm .01	ANGLES				
	.XXX \pm .005	\pm 0° 30'				