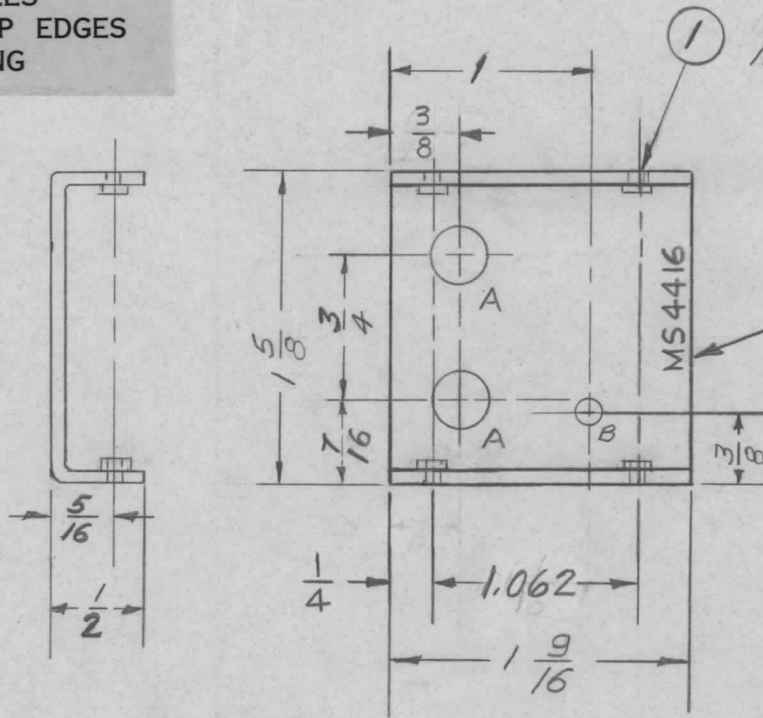


UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ. PER UNIT	USED ON		MS4416 $\emptyset$
	MODEL	ASS'Y. NO.	
	AFCR-3		3-23-65



MOUNT IN ALL C HOLES AS SHOWN

METAL STAMP TMC PART NO.  
1/8 HIGH GOTHIC.  
WITH LATEST REV. LETTER

HOLE LEGEND		
HOLE	DESCRIPTION	REQ
A	17/64 DIA	2
B	1/8 DIA.	1
C	.161-.164 DIA.	4

4	1	NT129-440-4	NUT ROUND, SWAGE TYPE	C
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
	.062 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	BRACKET,
	STOCK SIZE			
	ALUMINUM			
MATERIAL				
5052 H32		C. LANZA	<i>[Signature]</i>	<i>[Signature]</i>
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S404 YEL. IRIDITE			<i>[Signature]</i>	MS4416 $\emptyset$
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

$\emptyset$	ORIGINAL RELEASE FOR PRODUCTION	3-26-65	$\emptyset$	22		
X	EXP. RELEASE	3-23-65	1	CL	<i>[Signature]</i>	
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE FULL				
DECIMALS .X $\pm$ .05 .XX $\pm$ .01 .XXX $\pm$ .005	TOLERANCES	FRACTIONS $\pm$ 1/64 ANGLES $\pm$ 0° 30'	CODE			