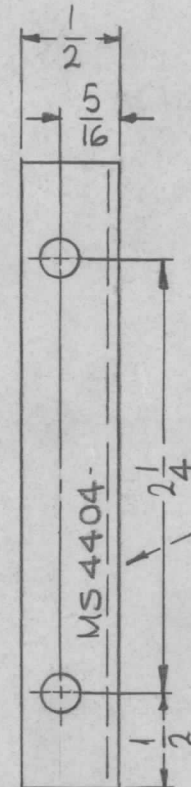
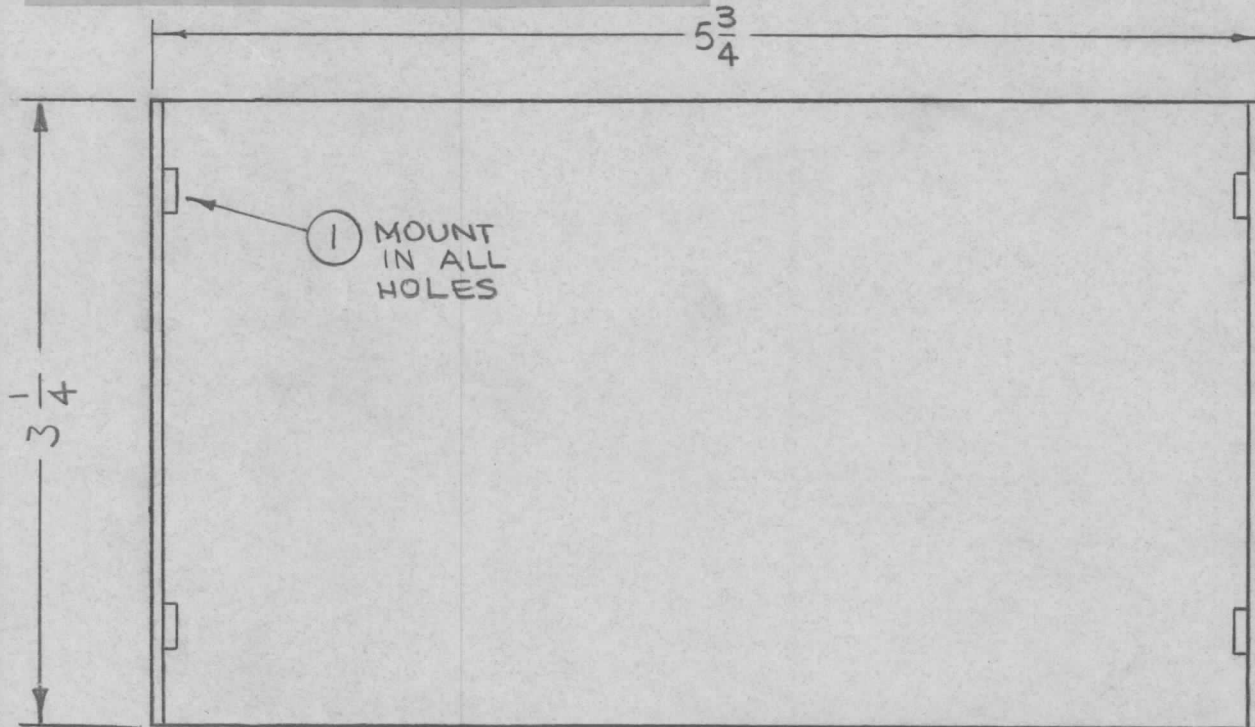


UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ. PER UNIT	USED ON			MS4404	A
	MODEL	ASS'Y. NO.	DATE		
1	KMCU-1		3-12-65		



HOLES;
.191-.194 DIA. (4REQ)

METAL STAMP
TMC PART NO,
1/8 HIGH GOTHIC
W/LATEST REV.
LETTER.

OPPOSITE
SIDE SAME

4	1	NT 129-632-4	NUT, PLAIN SPLINE			
REQ. ITEM	PART NO.		F. BUDETTI DESCRIPTION			SYMBOL
A	DIM. 3/4 ADDED		5-5-65	14024	9L	JCS
Ø	ORIGINAL RELEASE FOR PRODUCTION		3-31-65	Ø	8L	
X ₁	COMPLETELY REVISED		3-12-65	X ₁	SRG	
SYM	DESCRIPTION		DATE	CH. NO.	DRAFTS	CHECKER
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			SCALE 1:1			
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		CODE A		
TOLERANCES		5052-H32		SRG		
		TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN
		S404 YEL. IRIDITE				CHECKED
		FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.
						FINAL APPROVAL
						MS4404
						A