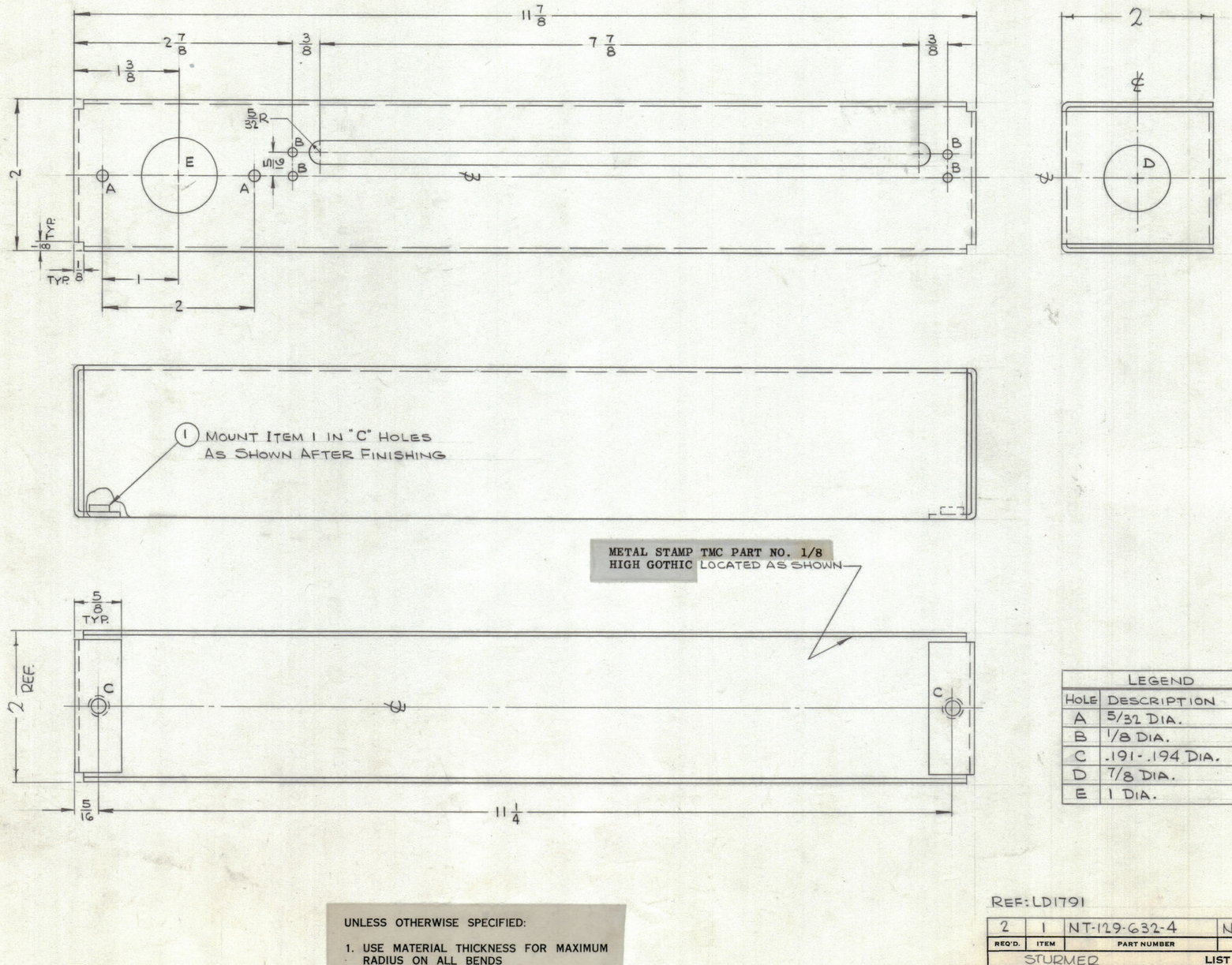
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-16-65	—	HLA		



LEGEND		
HOLE	DESCRIPTION	REQ
A	5/32 DIA.	2
B	1/8 DIA.	4
C	.191-.194 DIA.	2
D	7/8 DIA.	1
E	1 DIA.	1

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

REF: LD1791

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	C

STURMER — LIST OF MATERIAL

MATERIAL	.064 THK. ALUMINUM 5052-H32
FINISH	S404 YELLOW IRIDITE
Q'TY./UNIT	1
MODEL USED ON	RAK-51
ASS'Y. NO.	
SCALE	1:1
CODE	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, AF OUTPUT & ANTENNA INPUT

DRAWN	H. AUSTIN	DATE 3-2-65	FINAL APPROVAL — DATE 5/13/65
CHECKED		DATE 3/16/65	
ELECT. DES.		DATE	MS 4389 Ø
MECH. DES.		DATE 3/13/65	SHEET — REV. LTR.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

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MS4389 Ø

TMC FORM 110

REPROVEL NO. 440H 21539