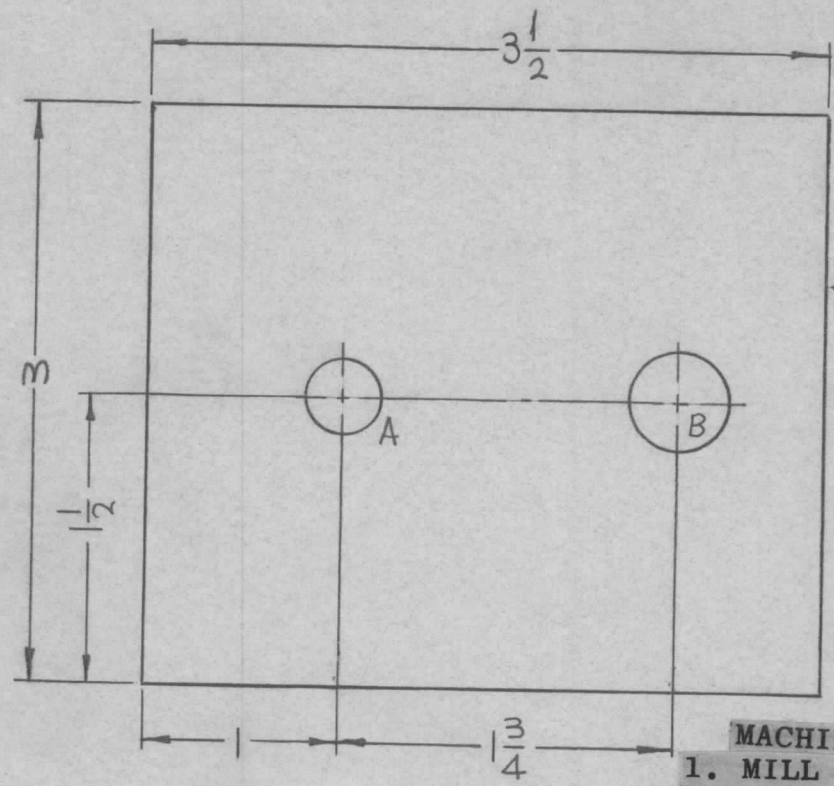


REQ. PER UNIT	USED ON			MS4333 Ø
	MODEL	ASS'Y. NO.	DATE	
1	KIT-161		1-27-65	



HOLES	DESCRIPTION	REQ.
A	3/8 DIA.	1
B	1/2 DIA.	1

METAL STAMP TMC PART NO. (MS 4333)
1/8 HIGH GOTHIC W/LATEST
REV. LETTER ON REAR.

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER) FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PLATE MUST BE KEPT TO .031 TOLERANCE.
 4. PLATE MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT WITH NO. 120 GRIT SANDPAPER.

REF: LD 1775

<input checked="" type="checkbox"/> ORIGINAL RELEASE FOR PRODUCTION <input checked="" type="checkbox"/> EXP. RELEASE		3-1-65 1-27-65	Ø X	SRG	78	REQ. ITEM PART NO. F. BUDETTI DESCRIPTION SYMBOL	.051 THICK STOCK SIZE ALUMINUM MATERIAL 5052-H32 TYPE & TEMPER HEAT TREAT. SPEC. SEE NOTE FINISH & SPEC. NO.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PLATE, FRONT	SRG DRAWN CHECKED FINAL APPROVAL MS4333 Ø	
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	SCALE 1:1			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		TOLERANCES			FRACTIONS			CODE A		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		± 1/64			ANGLES ± 0° 30'					