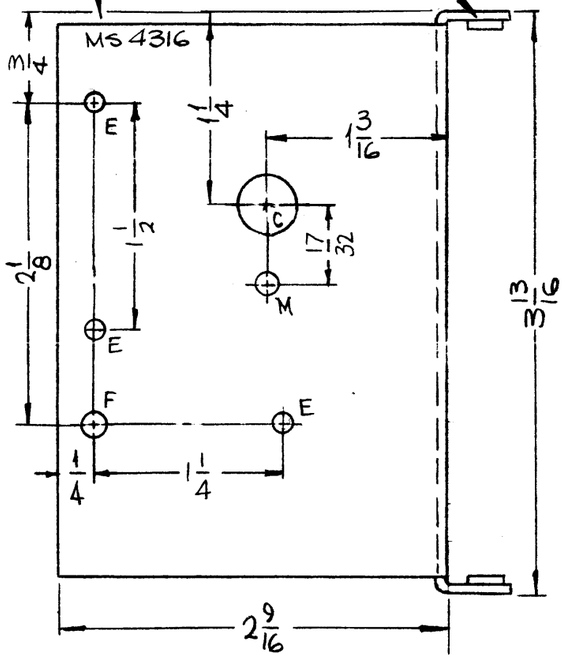
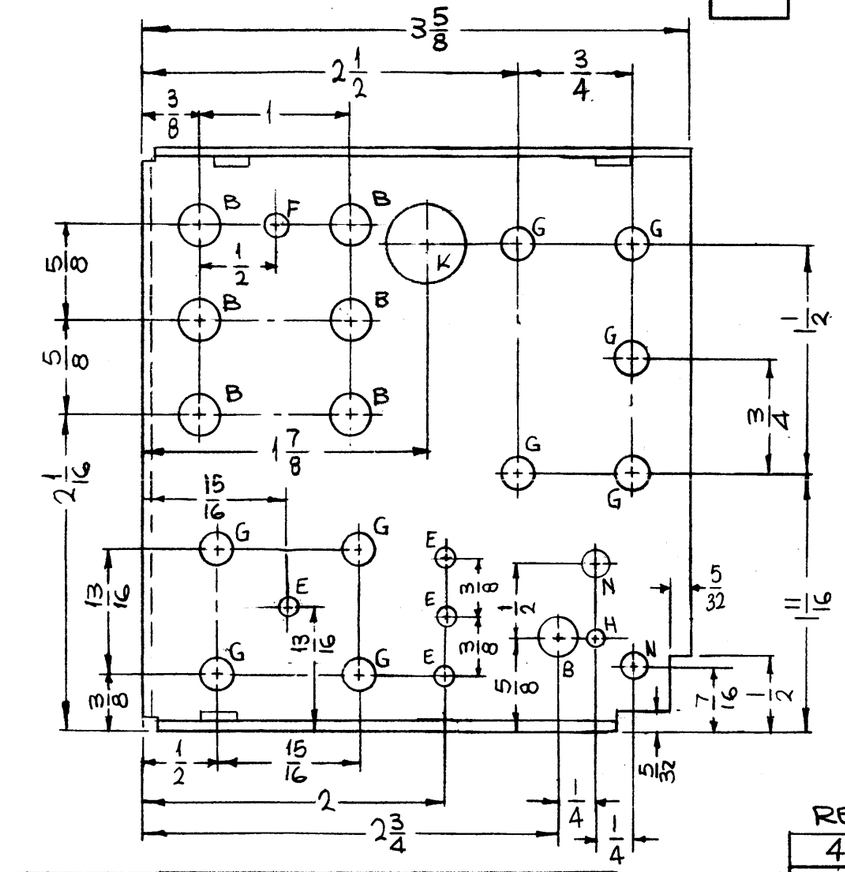
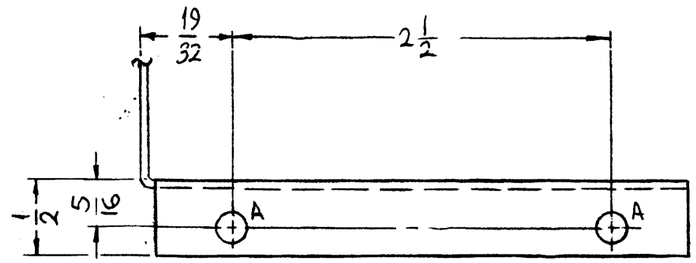
MARK TMC PART NO.
1/8 HIGH GOTHIC W/LATEST
REV. LETTER.

MOUNT IN
ALL "A"
HOLES (1)







MS4316 Ø

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	12-9-64	X	SRG		
X1	HOLES E,F,G,H,J,K ADDED	1-7-65	X1	SRG		
X2	L HOLE WAS J	1-13-65	X2	SRG		
X3	2 1/4 WAS 2, 1 11/16 WAS 1 15/16, 1 E HOLE ADDED, M HOLE ADDED	1-18-65	X3	SRG		
X4	1B, 1H, 1F, 2E HOLES RELOCATED, 5E, 2N HOLES ADDED TUBE SOCKET DELETED, C & M HOLE RELOCATED 1 J, C'S FOR 440, 1L C'S FOR 3-48 HOLES DELETED	6-7-65	X4	SRG		
Ø	ORIGINAL RELEASE FOR PRODUCTION	6.7.66	Ø	440		

HOLES	DESCRIPTION	REQ.
A	.191-.194 DIA.	4
B	1/4 DIA.	7
C	3/8 DIA.	1
D	DELETED	
E	1/8 DIA.	7
F	.158 ± .002	2
G	13/64 DIA.	9
H	7/64 DIA.	1
J	DELETED	
K	1/2 DIA.	1
L	DELETED	
M	9/64 DIA.	1
N	#19 DRILL (.166)	2

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

REF: LD 1763

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT129-632-4	NUT, PLAIN, SPLINE	A

F. BUDETTI — LIST OF MATERIAL

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	RFTA-1	

SCALE 1:1 — CODE A

MATERIAL: .064 THICK ALUMINUM 5052-H32

FINISH: S404 YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES — DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS: ± 1/64 — ANGLES: ± 0° 30'

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THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, SWITCH MTG.

DRAWN SRG	DATE 12-9-64	FINAL APPROVAL	DATE 6/7/66
CHECKED	DATE		
ELECT. DES. RJB	DATE	MS4316	Ø
MECH. DES.	DATE	SHEET	REV. LTR.

ML

TMC FORM 109

REPROVEL NO. 440H 16107