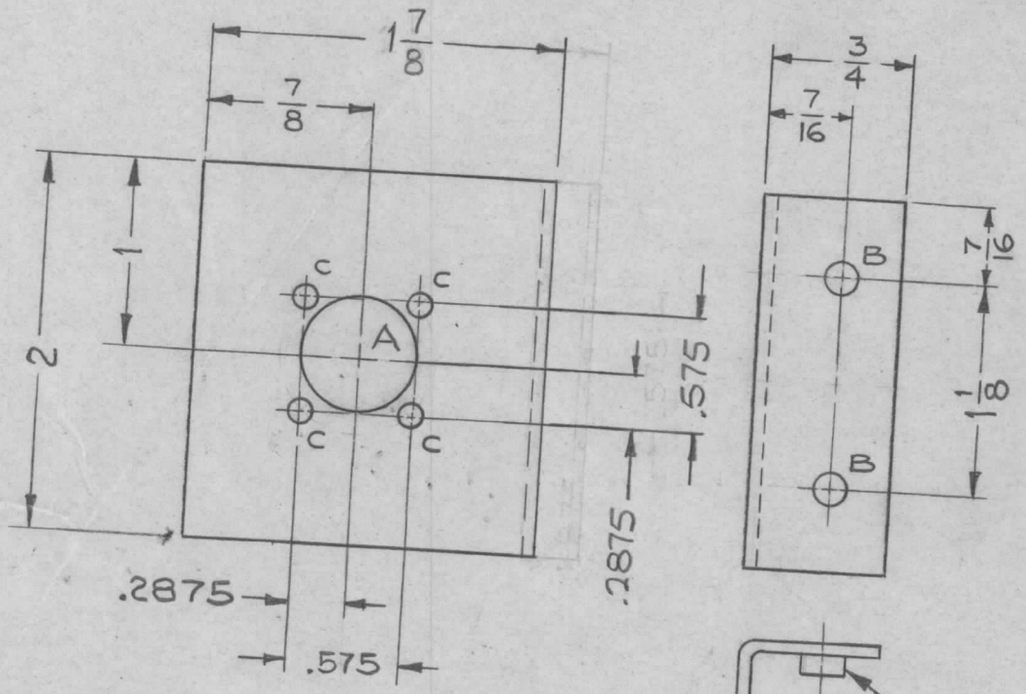
REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	MS4291	Ø
1	TST( )10K		3-25-65		

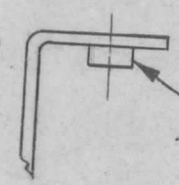


HOLES:

	REQ
A ~ 5/8 DIA +.015 −.000	1
B ~ .191 − .194 DIA	2
C ~ 9/64 DIA	4

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING



(1) MOUNT IT. 1 IN ALL "B"-HOLES AS SHOWN

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE	7/15/69		(1)		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ±.05 .XX ±.01 .XXX ±.005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30′

SCALE 1:1

CODE A

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT129-632-4	NUT, PLAIN, SPLINE	B

STOCK SIZE: .064 THICK

MATERIAL: ALUMINUM

TYPE & TEMPER: 5052 H32

HEAT TREAT. SPEC.:

FINISH & SPEC. NO.: S404 YELL. IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

PLATE, MTG., MOTOR

DRAWN	CHECKED	FINAL APPROVAL
WB 3.25.65		DB 7/15/69
AVC	J.S.	

ELEC. DES. APP. — MECH. DES. APP.

MS4291 Ø

TMC FORM 108-A

REPROVEL NO. 440H 23845