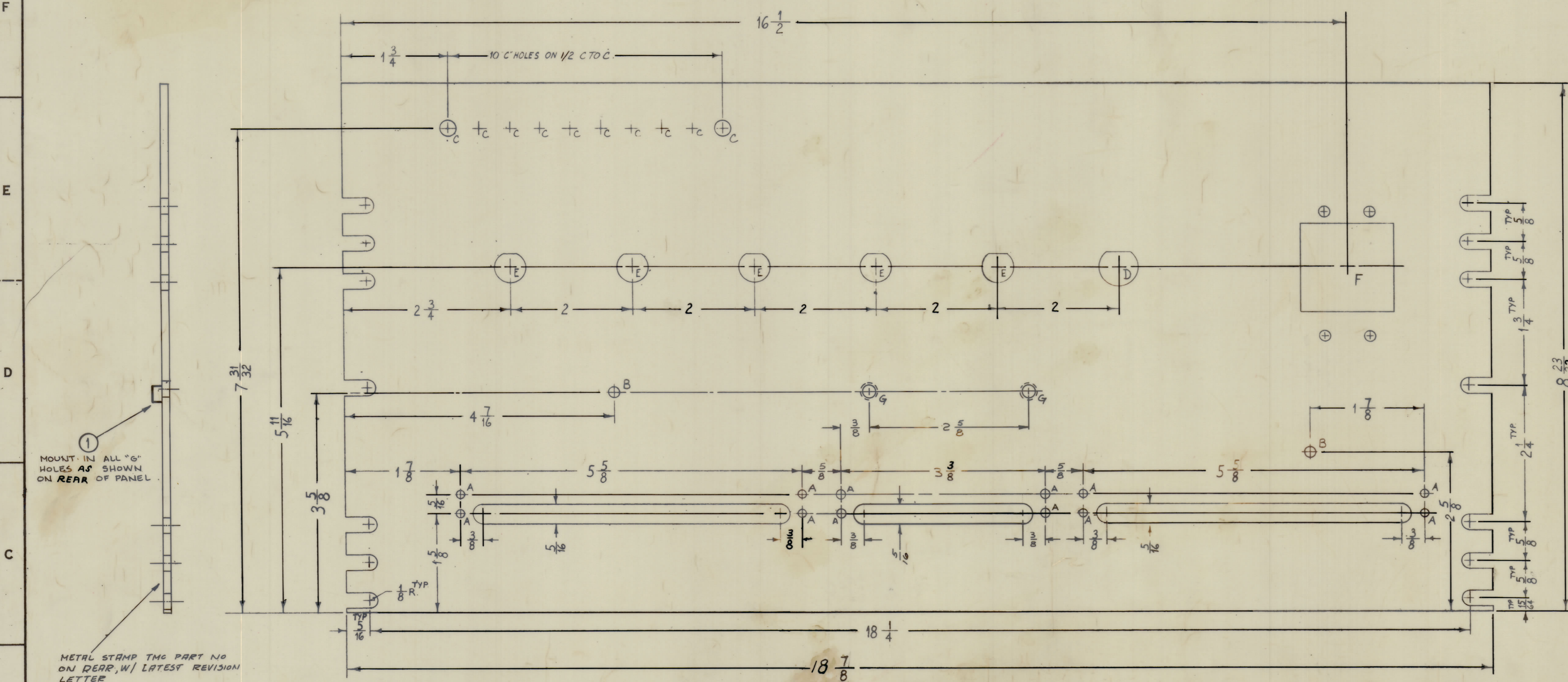
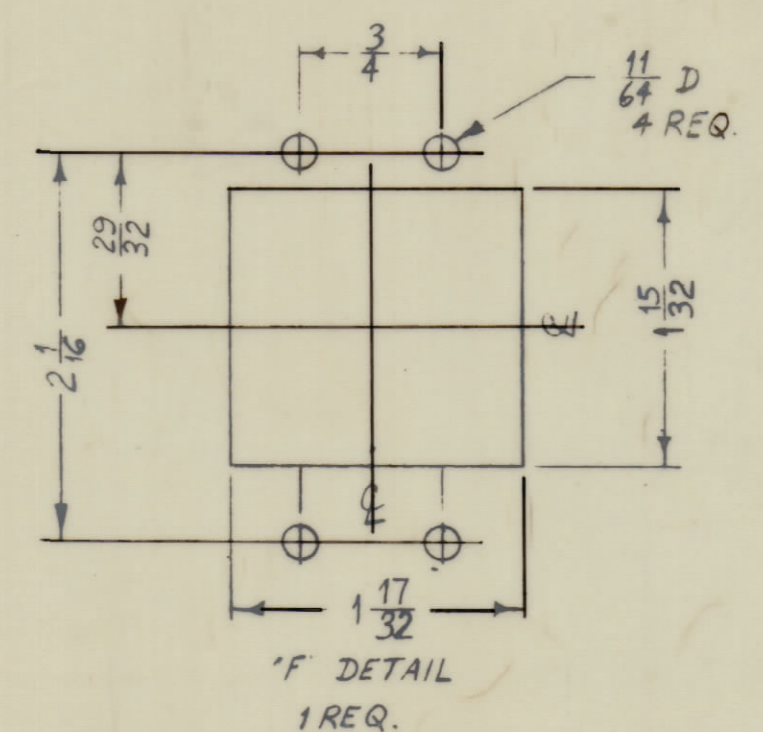
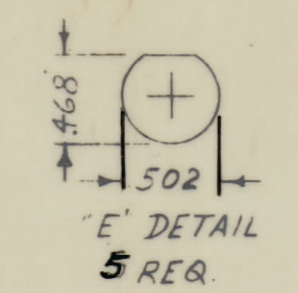
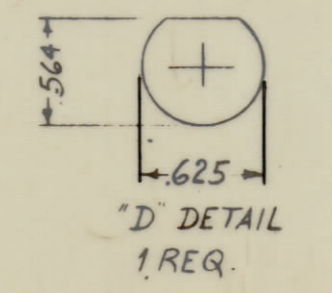


A - $\frac{1}{8}$ DIA. 12 REQ.
 B - $\frac{11}{64}$ DIA. 2 REQ.
 C - $\frac{1}{4}$ DIA. 10 REQ.
 G - .191-.194 DIA. 2 REQ.



MOUNT IN ALL "6" HOLES AS SHOWN ON REAR OF PANEL

METAL STAMP TMC PART NO ON REAR, W/ LATEST REVISION LETTER

MACHINING -
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED.
 4- PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISHING -
 S404 YELLOW IRIDITE

REF: LD 1724

OR	ORIGINAL RELEASE FOR PRODUCTION	4-2-65	X	RE
X	EXPER. RELEASE	3-3-65	X	RE
SYM	ZONE	DATE	CHK. NO.	DRAFTS
			CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON
 FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS & SHARP EDGES

2	1	NT129-632-6	NUT, PLAIN, SPLINE	G
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
	1/8	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
	ALUMINUM	FRONT PANEL MACHINING CENTER SHIELD		
	2024 T3	SEPIA		
1	GPTOKAT	AX 55B	3-3-65	
REQ. PER UNIT	MODEL	SECTION	ASST. NO.	DATE
	USED ON		FINISH & SPEC. NO.	
			ELEC. DES. APP.	MECH. DES. APP.

MS 4258

MS 4258