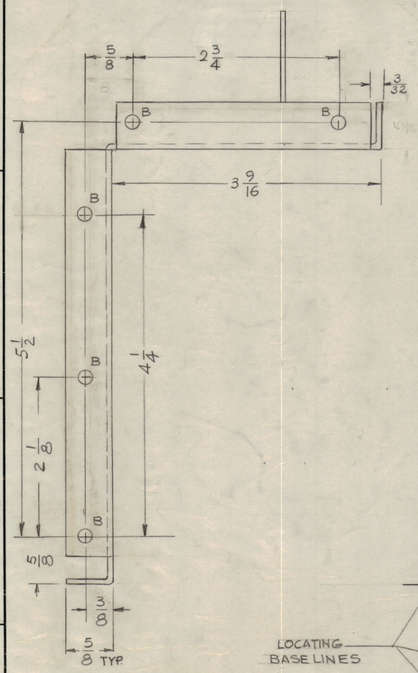
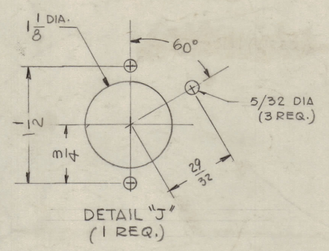
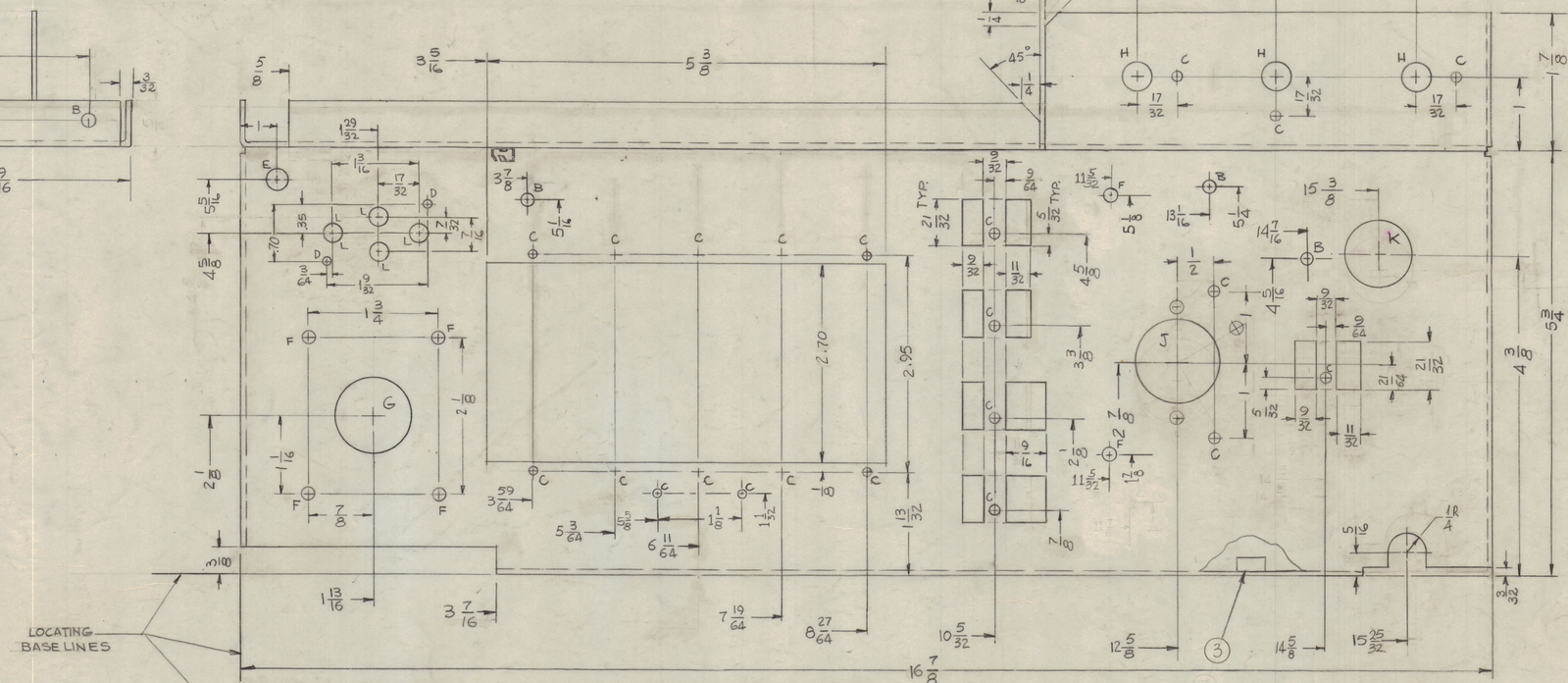
HOLE	DESCRIPTION	REQ
A	3/32 DIA.	12
B	11/64 DIA.	15
C	1/8 DIA.	22
D	7/64 DIA.	4
E	9/32 DIA.	1
F	5/32 DIA.	6
G	1" DIA.	1
H	3/8 DIA.	3
J	SEE DETAIL	1
K	7/8 DIA.	1
L	1/4 DIA.	4
M	.191 TO .194 DIA.	4

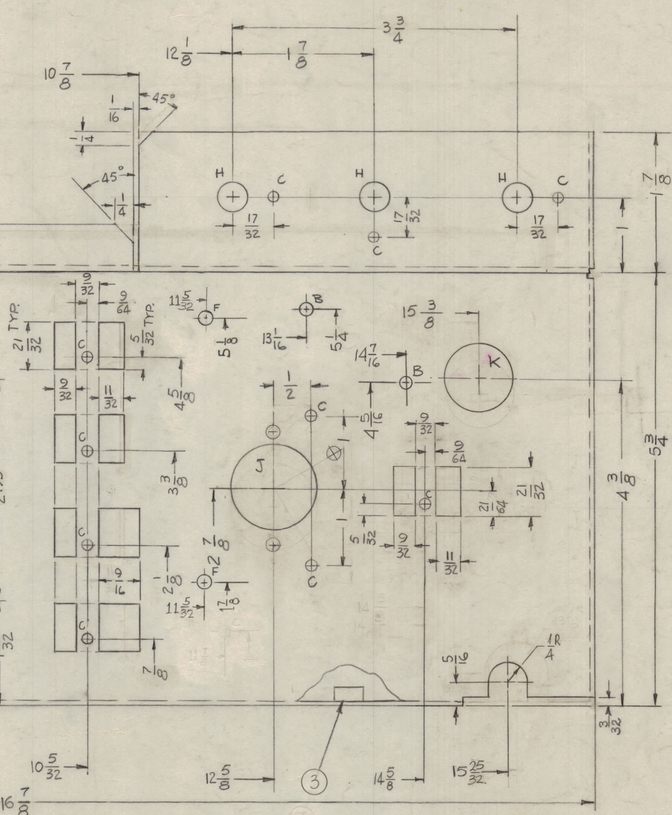
REVISIONS

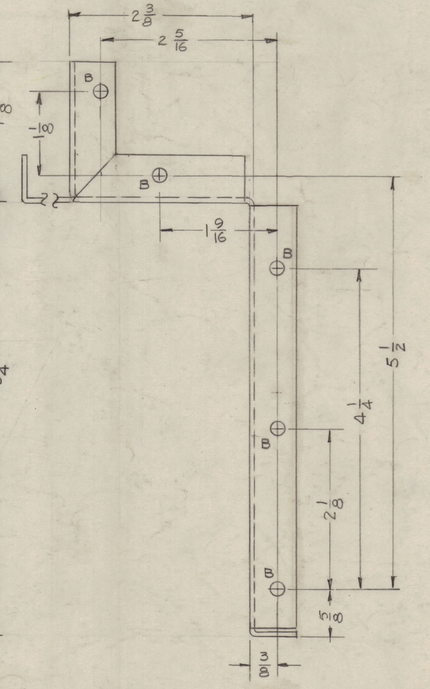
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X1	COMPLETELY REDRAWN & REVISED WAS 4 SIZE	3-11-65		GDL	SRG	
	X2	2 B HOLES ADDED, GROMMET SLOT WAS 13/32 R.	3-19-65		SRG		
	X3	LD NO. WAS LD 1639	3-19-65		SRG		
		ORIGINAL RELEASE FOR PRODUCTION	3-31-65	-0-			
E9	A	E HOLE RELOCATED, 2 D & 4 L HOLES ADDED	4-9-65	13876	SRG		
F3	B	DIM. 1-7/8 WAS 1-29/32.	4-26-65	13893	SRG		
	C	3 "C" HOLES, 2 "F" HOLES, 1 (3) "M" HOLE ADDED "B" HOLE QTY WAS 18, QTY WAS 20 "F" WAS 4	7-1-65	14425	RVR.		
E5	D	DIM 5-1/8 WAS 5-7/8.	9-27-65	14873	RVR.		
D5 E5	E	DELETED (1) ONE "C" HOLE; ADD (1) ONE "B" HOLE	12-5-66	16186	HLA		

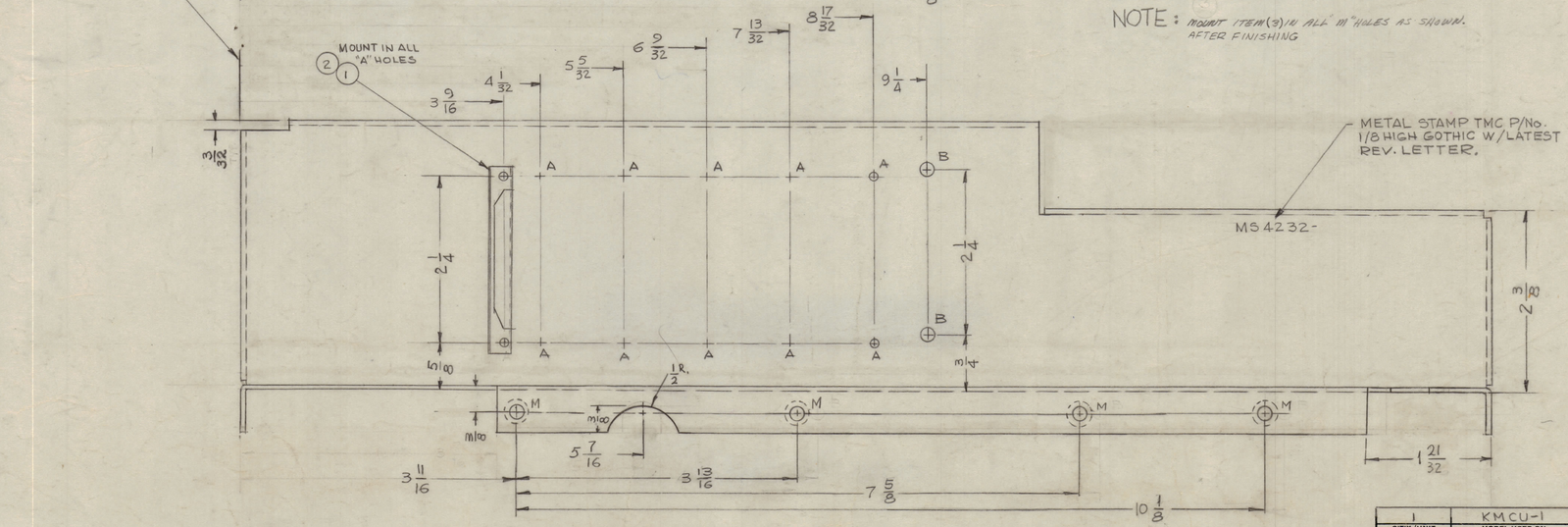












NOTE: MOUNT ITEM (3) IN ALL "M" HOLES AS SHOWN. AFTER FINISHING

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

RF:LD1820

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	NT-189-632-4	NUT, PLAIN SPLINE	M
6	2	CU 137-3	RETAINER	A
12	1	EY 101-3	EYELET	A

F. BUDETTI

LIST OF MATERIAL

MATERIAL .062 THK. ALUMINUM 5052-H32

FINISH 5404 YEL. IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE CHASSIS, MAIN

		DATE	FINAL APPROVAL	DATE
DRAWN	G.D.L			9/24/65
CHECKED				
ELECT. DES.				
MECH. DES.				

MS4232 E

SHEET REV. LTR.

QTY./UNIT	MODEL USED ON	ASSY. NO.
1	KMCU-1	

SCALE 1:1 CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS X ± .09, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

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NOTES

TMC FORM 111

REPROVEL NO. 440H