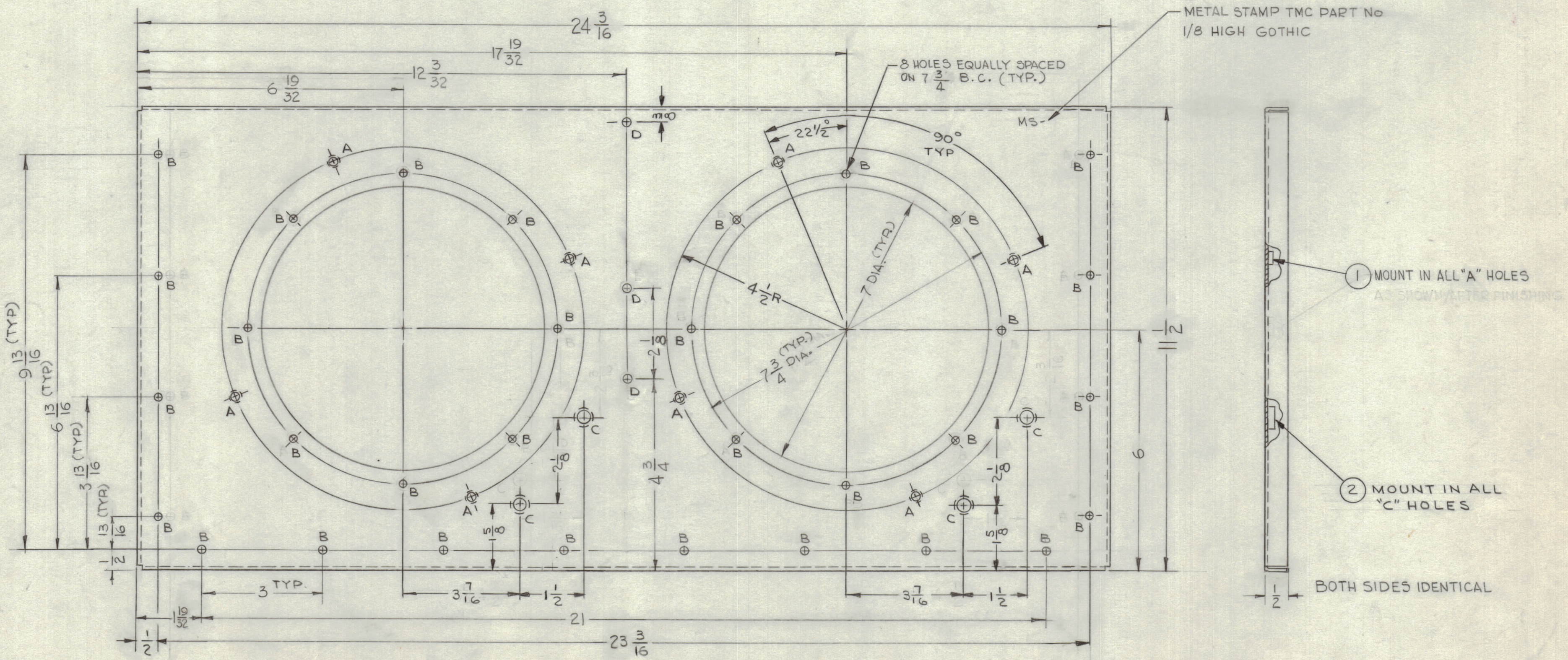


HOLE	DESCRIPTION	REQ'D
A	.221-.224 DIA	8
B	11/64 DIA	32
C	.344-.347 DIA	4
D	3/16 DIA	3

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X1	COMPLETELY REVISED "C" HOLE LOCATING DIM'S; ADDED 4 1/2 R "A" HOLES; "A" HOLES WERE .191-.194; "B" HOLES WERE 3/16 REQ'D WERE 18; "C" HOLES WERE 5/16; "D" HOLES ADDED; ADDED ITEM 2; 23 3/16 DIM WAS 22 9/16; 1/2 WAS 13/16	2/20/65		JL	
	X2	"B" HOLES WERE 5/32 DIA.	12/20/65		JC	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	12/21/65			
	A	IT. 1 WAS ".632", QTY. WAS 16, SYMBOL WAS "B"	2-21-66	15812	HLA	
D5	B	DIM 2 1/8 WAS 2 1/4	10-7-66	17005	G.D.L.	



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REF: LD1670

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
4	2	NT-129-420-4
8	1	NT-129-832-4

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
			NUT, ROUND, SWAGE TYPE	
			NUT, ROUND, SWAGE TYPE	A

O. POSE LIST OF MATERIAL

MATERIAL .064 THK. ALUMINUM 5052-H32	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH S404 YEL. IRIDITE	TITLE TOP COVER, WRAP AROUND CHASSIS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN G.D.L.	DATE 4-7-63	FINAL APPROVAL [Signature]	DATE 12/20/65
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES ± 1/64 ANGLES ± 0° 30'	CHECKED [Signature]	DATE 12/20/65	DATE 12/20/65
		ELECT. DES. [Signature]	DATE	DATE
		MECH. DES. [Signature]	DATE	DATE

MS4159 B

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.