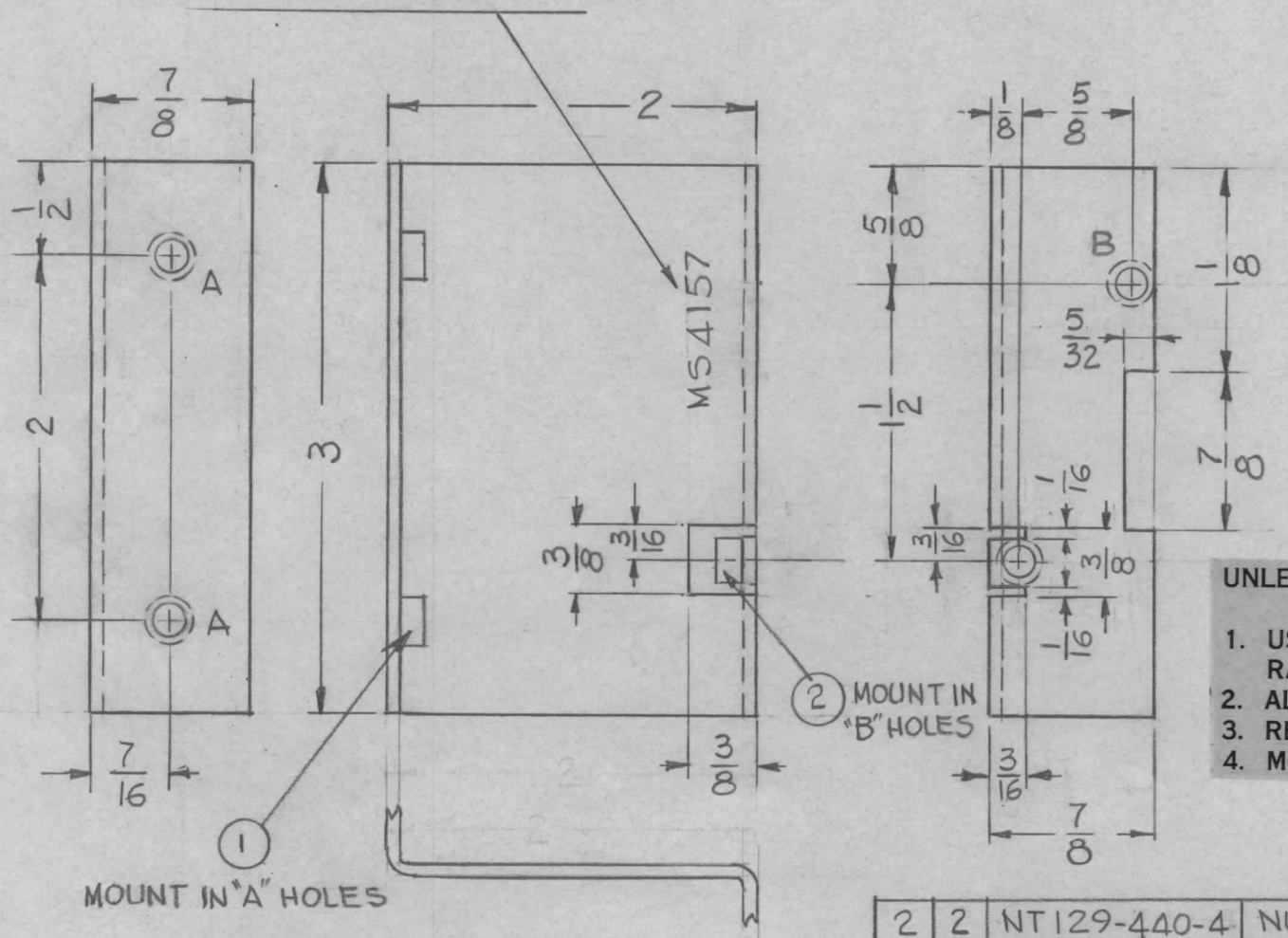
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
WITH LATEST REVISION LETTER

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	MS4157	Ø
	RAK-106		1-4-54		



HOLE	DESCRIPTION	REQ
A	.191 - .194 DIA	2
B	.161 - .164 DIA	2

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT129-440-4	NUT, PLAIN, SPLINE	B
2	1	NT129-632-4	NUT, PLAIN, SPLINE	A

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	1.28.65		GL		
X	EXPER. RELEASE	1-4-64				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1:1

TOLERANCES
DECIMALS .X ±.05 .XX ±.01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE A

.064 THK — STOCK SIZE

ALUMINUM — MATERIAL

5052-H32 — TYPE & TEMPER

HEAT TREAT. SPEC.

5404 YEL IRIDITE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

BRACKET, MTG. RELAY

DRAWN	CHECKED	FINAL APPROVAL
G.D.L	P.S.	

ELEC. DES. APP. | MECH. DES. APP.

MS 4157 Ø

REPROVEL NO. 440H