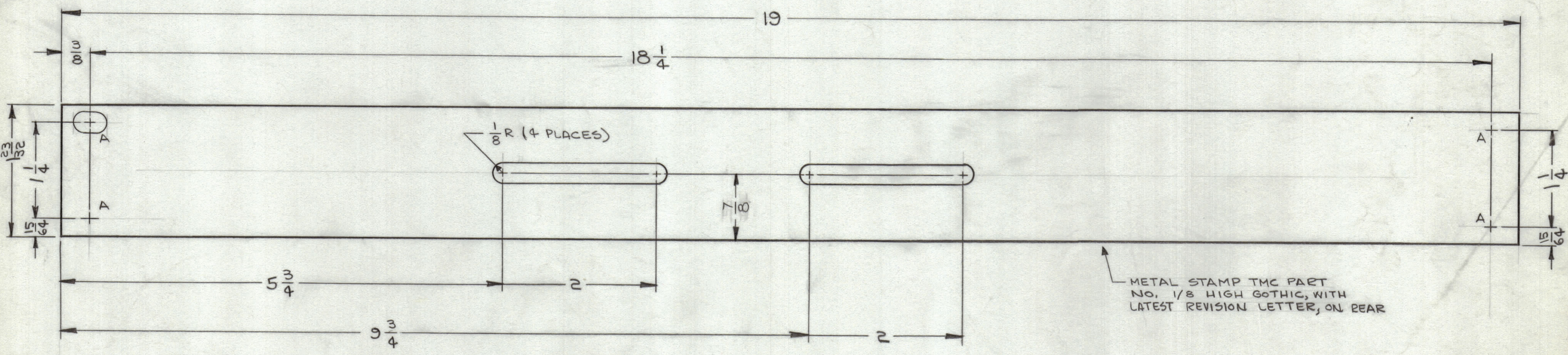


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPO
#	X	EXPERIMENTAL RELEASE	11-25-64	X			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	12-4-64	Ø			
	A	FINISH NOTES DELE; ON FINISH BLOCK "SEE "NOTES" DELE; S520... ADDED.	2-17-65	13540	92.		



AMS 4154

HOLE	DESCRIPTION	REQ
A	1/4 x 29/64 SLOTS	4

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES

1	COPA-2	A4017
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STURMER/EATON LIST OF MATERIAL				
MATERIAL		3/16, ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		S520 PAINT, BLUE GRAY TEXTURE	PANEL, FRONT (TAPE FEED THRU)	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN G. Pencer	DATE 11-25-64	FINAL APPROVAL R. P.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		TOLERANCES	ELECT. DES. DATE	MECH. DES. DATE
		FRACTIONS ± 1/64 ANGLES ± 0° 30'	MS4154	
			SHEET	REV. LTR. A