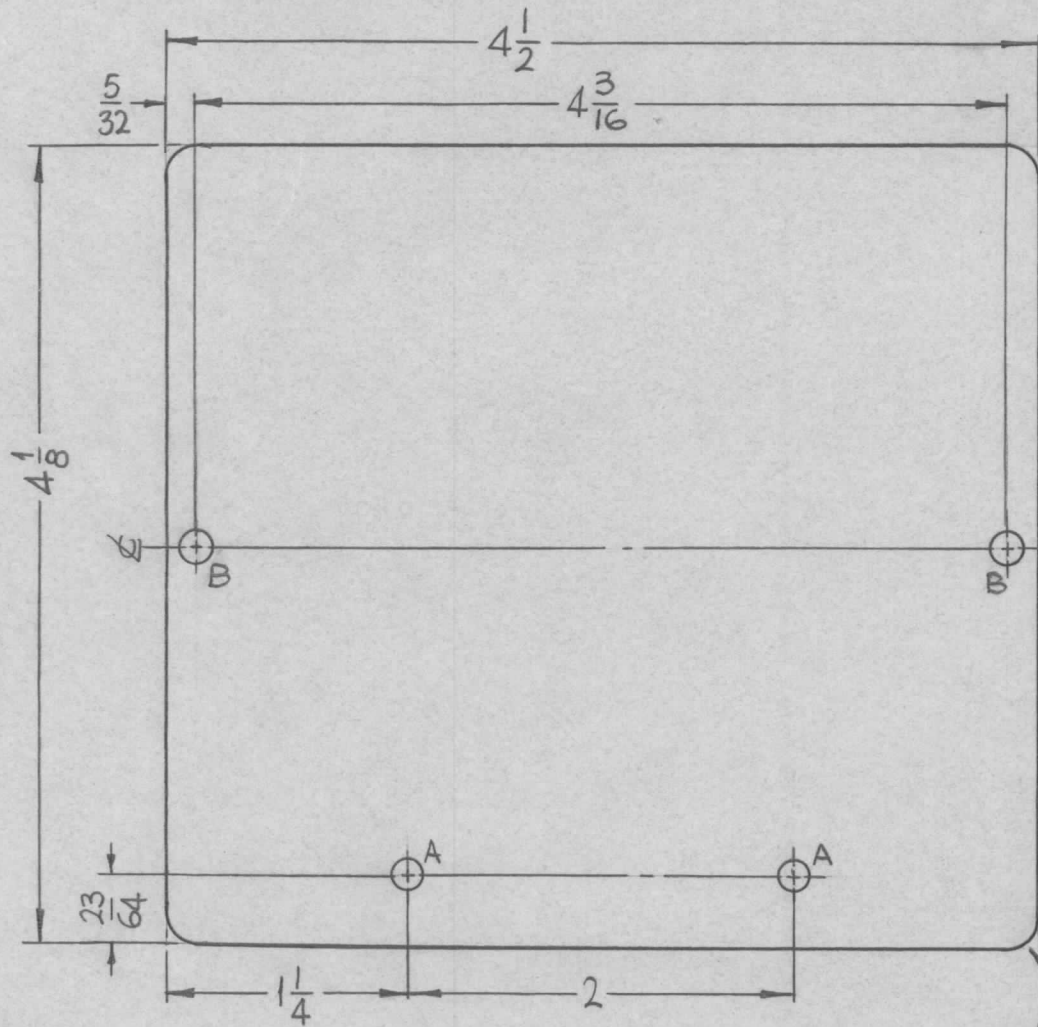


FRONT VIEW



REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	PFCB-1		11-19-64

MS4145 \emptyset

HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	2
B	5/32 DIA.	2

METAL STAMP TMC PART NO. (MS4145-)
1/8 HIGH GOTHIC W/LATEST REVISION
LETTER (ON REAR).

- MACHINING:**
1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES, IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	D. POSE	DESCRIPTION	SYMBOL	
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	11-25-64	\emptyset	@			.081 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
X ₁	ON TITLE BLOCK, "INTERCONNECT MODULE" WAS "DOPPLER CORRECTOR"	11-23-64	X ₁	g.f.			STOCK SIZE					
X	EXP. RELEASE	11-18-64	X	SRG			ALUMINUM				FRONT PANEL, BLANK	
										INTERCONNECT MODULE		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE					5052-H32		SRG @			
		1:1					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005	TOLERANCES	FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE					SEE NOTES				
			A					FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS4145 \emptyset	