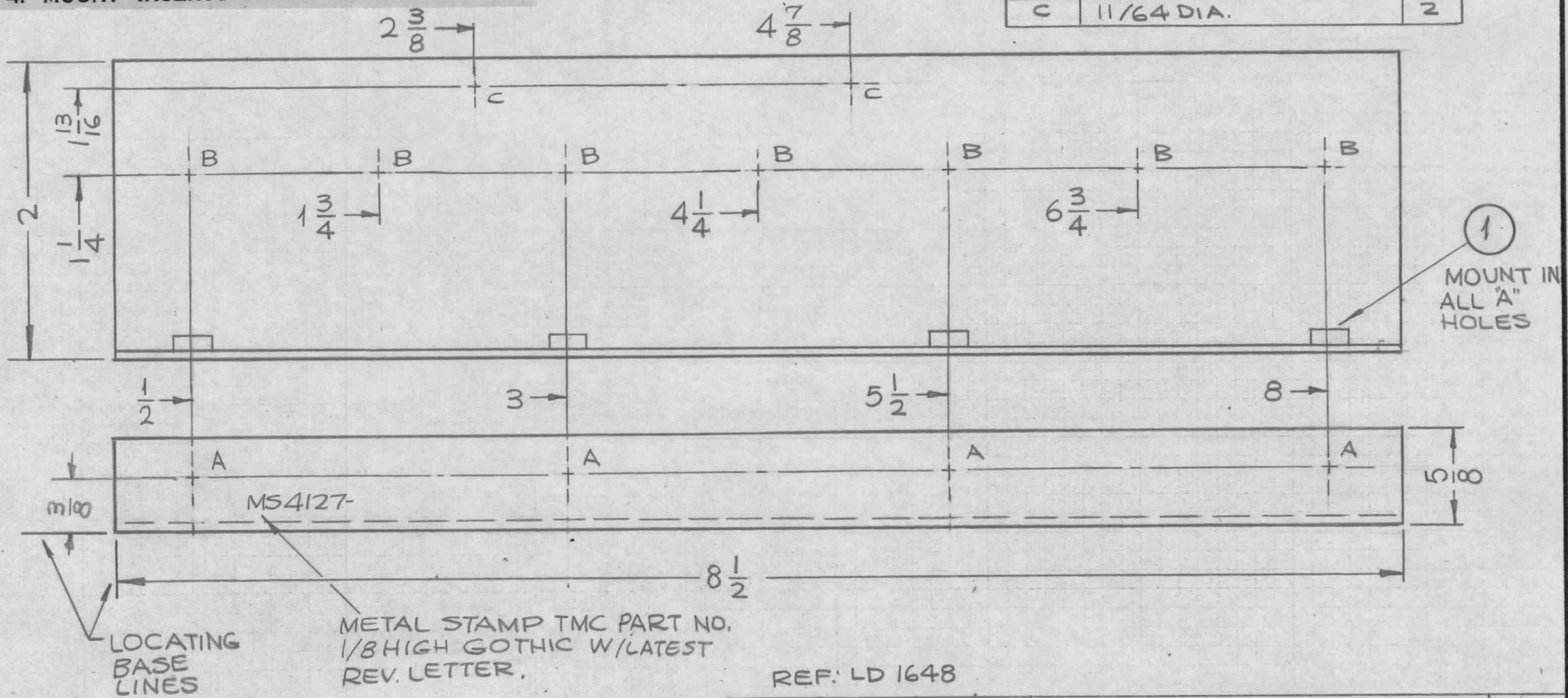


UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ. PER UNIT	USED ON		MS4127	φ
	MODEL	ASS'Y. NO.		
1	COPA-2		11-5-64	

HOLE	DESCRIPTION	REQ
A	.191-.194 DIA.	4
B	7/16 DIA.	7
C	11/64 DIA.	2



4	1	NT 129-632-4	NUT, PLAIN, SPLINE		A
REQ.	ITEM	PART NO.	DESCRIPTION		SYMBOL
φ		.064 THICK	THE TECHNICAL MATERIEL CORP.		
X		STOCK SIZE	MAMARONECK, NEW YORK		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER
	ORIGINAL RELEASE FOR PRODUCTION	11-18-64	φ	@	
	EXP. RELEASE	11-5-64	X	SRG	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE			
		1:1			
DECIMALS	FRACTIONS	CODE			
.X ± .05	± 1/64	A			
.XX ± .01	ANGLES				
.XXX ± .005	± 0° 30'				
TOLERANCES			5052-H32	TYPE & TEMPER	HEAT TREAT. SPEC.
			5404 YELLOW IRIDITE	FINISH & SPEC. NO.	
			SRG	DRAWN	CHECKED
			@ 11-18-64		FINAL APPROVAL
					MS4127 φ
				ELEC. DES. APP.	MECH. DES. APP.