REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
D9 E6	X1	7 3/4 "D" HOLE LOCATION WAS 8 3/4 17/16 DIM. WAS 15/16	11/16/66	X1	JL	JM	WJ
B6	X2	RELOCATED "L" & "H" HOLES	11/18/66	X2	JL		WJ
1	X3	COMPLETELY REVISED & UPDATED	12/65	X3	JL	JM	WJ
	X4	ON "D" DETAIL DIA WAS 3/64	-				
	Ø	ORIGINAL RELEASE FOR PRODUCTION	2-1065	Ø	JL	DJ	
A4,5	A	4 "J" HOLES ADDED.	5-3-65	14002	JL	DJ	JEC
	B	2 "D" HOLES ADDED & D HOLES WAS UNMARKED	12/16/65	15427	WJ	DJ	JEC

HOLE	DESCRIPTION	REQ
A	.221 - .224 DIA	25
B	5/16 DIA	21
C	1 - 3/8 DIA	1
D	11/64 DIA	26
E	SEE DETAIL	12
F	SEE DETAIL	5
G	21/32 X 23/32 CUTOUT	14
H	15/16 DIA	2
J	9/64 DIA	17
K	3/16 DIA	16
L	11/16 DIA	17
M	13/64 DIA	4
N	.144 DIA, C'SINK 82° TO .284 DIA	2

NOTE:
A** - MOUNT ITEM (1) IN THESE HOLES FROM REAR (2 REQ)

METAL STAMP TMC P/N, W/ LATEST REVISION LETTER (ON SIDE)

(TOLERANCE NON-ACCUMULATIVE)
(5) EQUAL SPACES @ 2 7/8 = 14 3/8
16 27/32

(6) EQUAL SPACES @ 7/8 = 5 1/4 (3 ROWS)

(5) EQUAL SPACES @ 1" = 5" (5 ROWS)

(5) EQUAL SPACES @ 2 13/16 = 14 1/16 (IDENTICAL ON OPPOSITE SIDE)
(TOLERANCE NON-ACCUMULATIVE)

(SEE DETAIL "E")

TOP

BOTTOM

MOUNT IN THESE HOLES AS SHOWN ON TOP OF CHASSIS (A*) (4 REQ)

MOUNT IN "A" HOLES AS SHOWN (19 REQ)

DETAIL "E"

1 1/2 DIA

.191 - .194 DIA

45°

MOUNT IN ALL 'E' DETAILS FROM BOTTOM AS SHOWN.

MS4102 B

DETAIL "F"

.702

.351

1/4 DIA (4 REQ)

.128

.046

45°

7/64 DIA (2 REQ)

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REF: LD1657

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
24	2	NT123-632-4	NUT, PLAIN, SPLINE	DET. "E"
25	1	NT123-832-4	NUT, PLAIN, SPLINE	A

EATON — LIST OF MATERIAL — SK-3071-MS-Z

MATERIAL: .081, ALUMINUM 5052-H32

FINISH: S-404 YELLOW IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECTRICAL, MAIN

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	RTPA-1	A 4050

SCALE 1:1 — CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30' — TOLERANCES

	NAME	DATE	FINAL APPROVAL	DATE
DRAWN	J. L.	2/6/65		
CHECKED	(illegible)	2/6/65		
ELECT. DES.		2/7/65		
MECH. DES.	W. JORDAN	2/8/65		

MS4102 B — SHEET — REV. LTR.

NOTES

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STOCK NO. 1015