

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

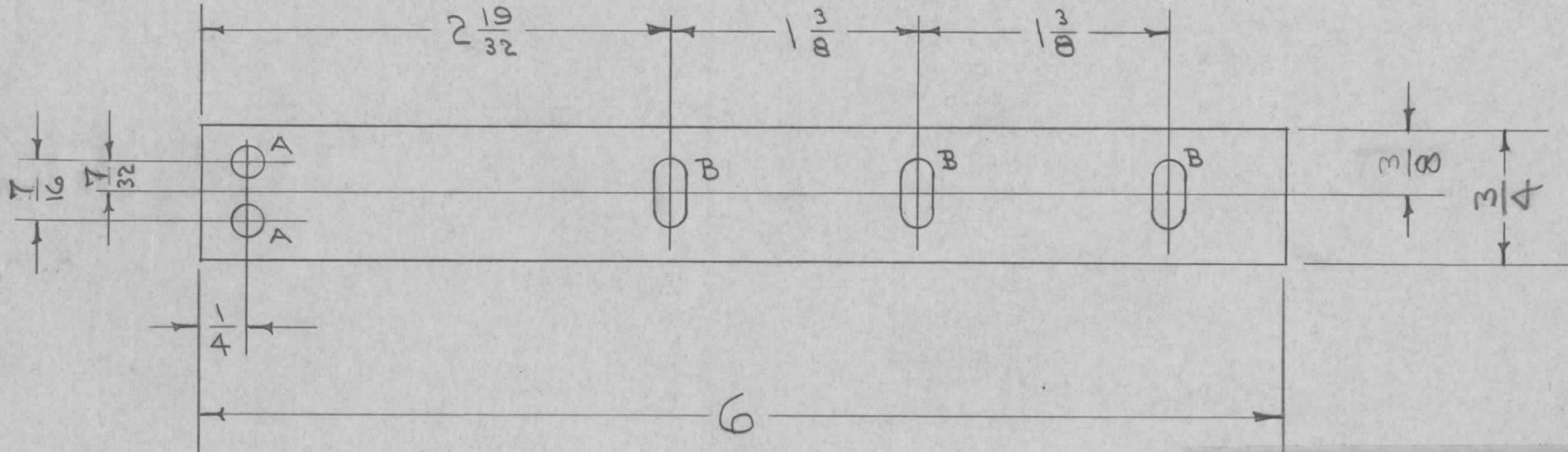
MS-452 B

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT

USED ON

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	TAC-1	132	A-715	1-20-54



A - 3/16 (.1875) D. 2 HOLES REQ.

B - 1/64 X 11/32 3 SLOTS "

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
TOLERANCES	

CUT HERE GUARANTEED 2-66

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		(.032) THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		BRASS	GROUND STRAP, COIL	
		MATERIAL	TAC-1	
		WEIGHT PER PC.	C.D.D.	
		HALF HARD	A/R/B	
		TYPE & TEMPER	DRAWN	
		II	ELEC. DES. APP.	
		HEAT TREAT. SPEC.	CHECKED	
		SILVER PLATE .0003	FINAL APPROVAL	
		FINISH & SPEC. NO.	MS-452 B	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	3/4 WAS 7/8	6/27/57	2	JACK	16	WJ
	4	7/8 WAS 3/4					
A	3	7/16 " 3/8	3/10/54	1	C.D.D	WJ	WJ
	2	7/16 " 5/16					
	1	7/16 " 5/32					

TOLERANCES

SCALE

ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.