



MS4080 A

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X2	REDRAWN (BOTTOM LIP ADDED TO CLARIFY HOLES)	1-22-65	X2	<i>[Signature]</i>		W.J.
X3	ITEM (1) CALLOUT ADDED TO PICTORIAL (ERROR)	2-4-65	X3	<i>[Signature]</i>	J.M.	W.J.
Ø	ORIGINAL RELEASE FOR PRODUCTION	2-8-65	Ø	<i>[Signature]</i>		
A	1 E HOLE ADDED	12/2/65	15274	<i>[Signature]</i>		<i>[Signature]</i>

HOLE	DESCRIPTION	REQ.
A	3/16 DIA	2
B	9/32 DIA	4
C	DELETED	—
D	.221-.224 DIA	4
E	.120 DIA. C/SK 82° TO .230 DIA	1

METAL STAMP TMC
PART NO WITH LATEST
REVISION LETTER, 1/8
HIGH GOTHIC

OPPOSITE SIDE
IDENTICAL

NOTE
UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING, AS SHOWN IN ALL "D" HOLES.

REF: LDIG 41

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT129-832-4	NUT, PLAIN, SPLINE	D

EATON		LIST OF MATERIAL	
MATERIAL .081 THK, ALUMINUM 5052-H32		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH 5404 YELLOW IRIDITE		TITLE CHASSIS, ELECTRICAL - FRONT (±12 V POWER SUPPLY)	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>[Signature]</i> DATE 1-22-65 CHECKED J.M. <i>[Signature]</i> DATE 2/8/65 ELECT. DES. <i>[Signature]</i> DATE 2/8/65 MECH. DES. W.JORDAN DATE 2/8/65	FINAL APPROVAL <i>[Signature]</i> DATE MS4080 A SHEET
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'	

1	RTIA-1	A 4063
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

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