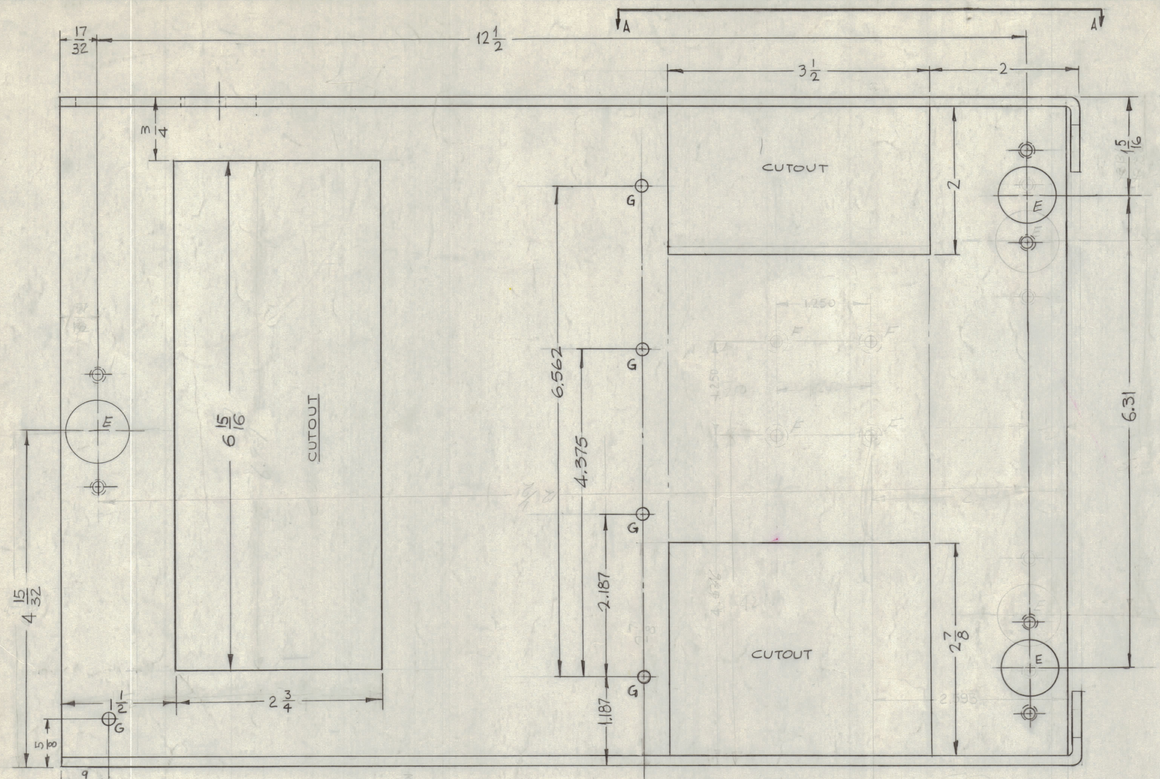
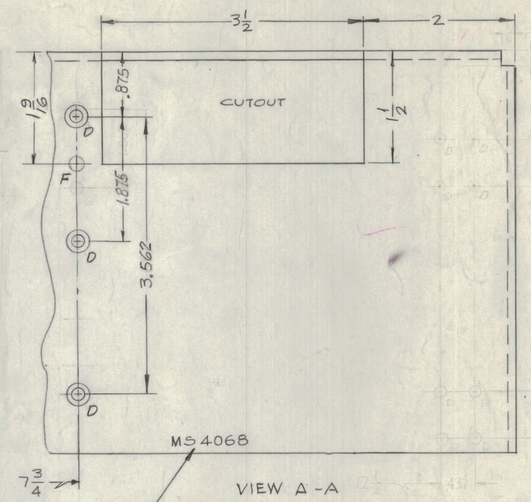
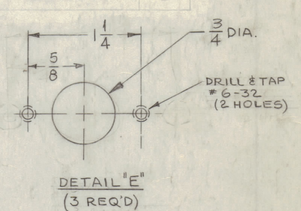
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE	6/28/64	1			
	B	ORIGINAL RELEASE FOR PRODUCTION	4-9-65	B			
	A	16 HOLE ADDED.	9/27/65	14726			

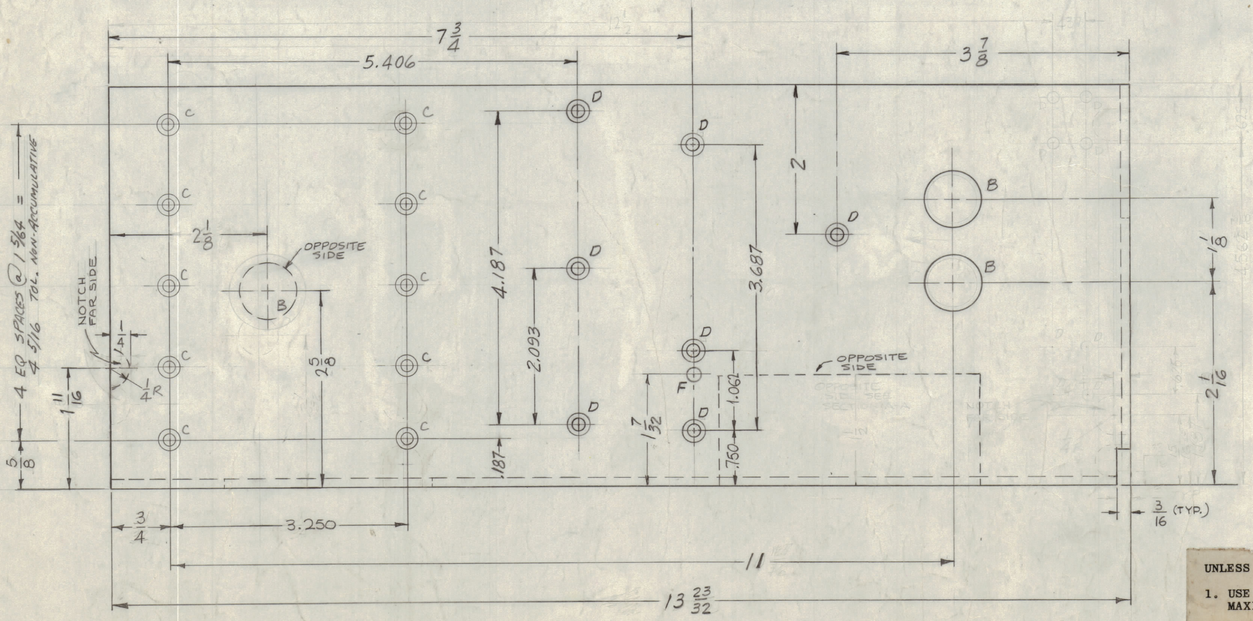


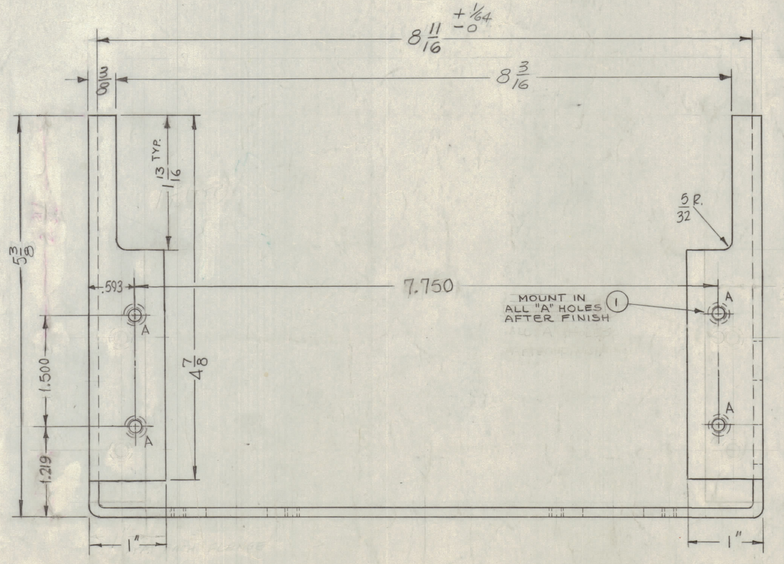


HOLE	DESCRIPTION	REQ'D
A	.191 - .194 DIA	4
B	3/4 DIA	3
C	.144 DIA. & 5/32 DIA. C'BORE 1/16 DEEP (10 REQ EACH SIDE)	20
D	.166 DIA. & 5/16 DIA. C'BORE 1/16 DEEP	10
E	SEE DETAIL	3
F	3/16 DIA	2
G	.166 DIA	5



DETAIL "E" (3 REQ'D)





MS4068 A

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

1	VLRB-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE A	

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4	1	NT129-632-6	NUT, ROUND, SWAGE TYPE	A
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

GELLMAN — LIST OF MATERIAL SK3136MS-20

MATERIAL 1/8, ALUMINUM 5052-H32

FINISH 5404 YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE CHASSIS, MODULE, TUNING ("U" TYPE)

		DATE	FINAL APPROVAL	DATE
DRAWN	DAVIS	5-24-65		
CHECKED		DATE		
ELECT. DES.		DATE		
MECH. DES.		DATE 5-24-65	SHEET	REV. LTR.

MS4068 A

TMC FORM 111