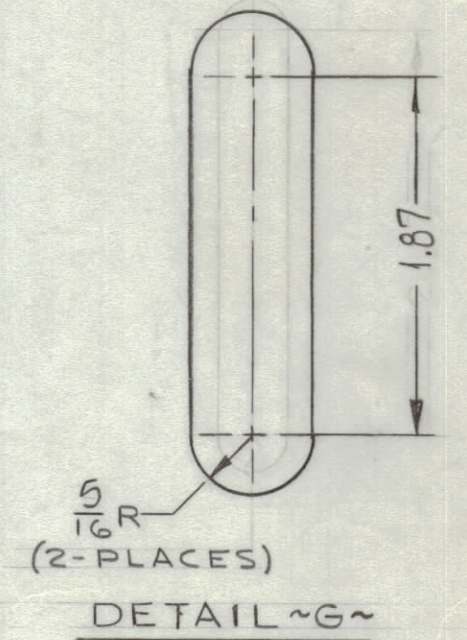
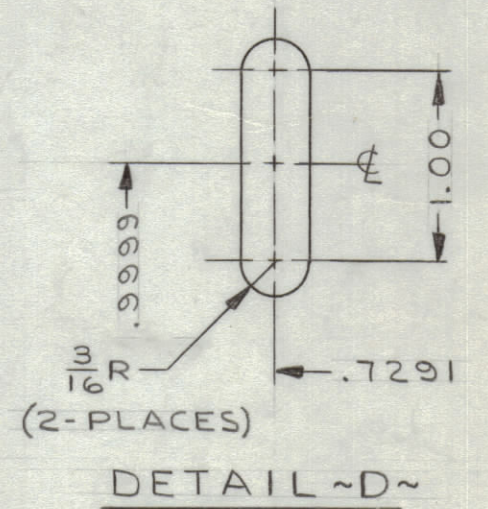
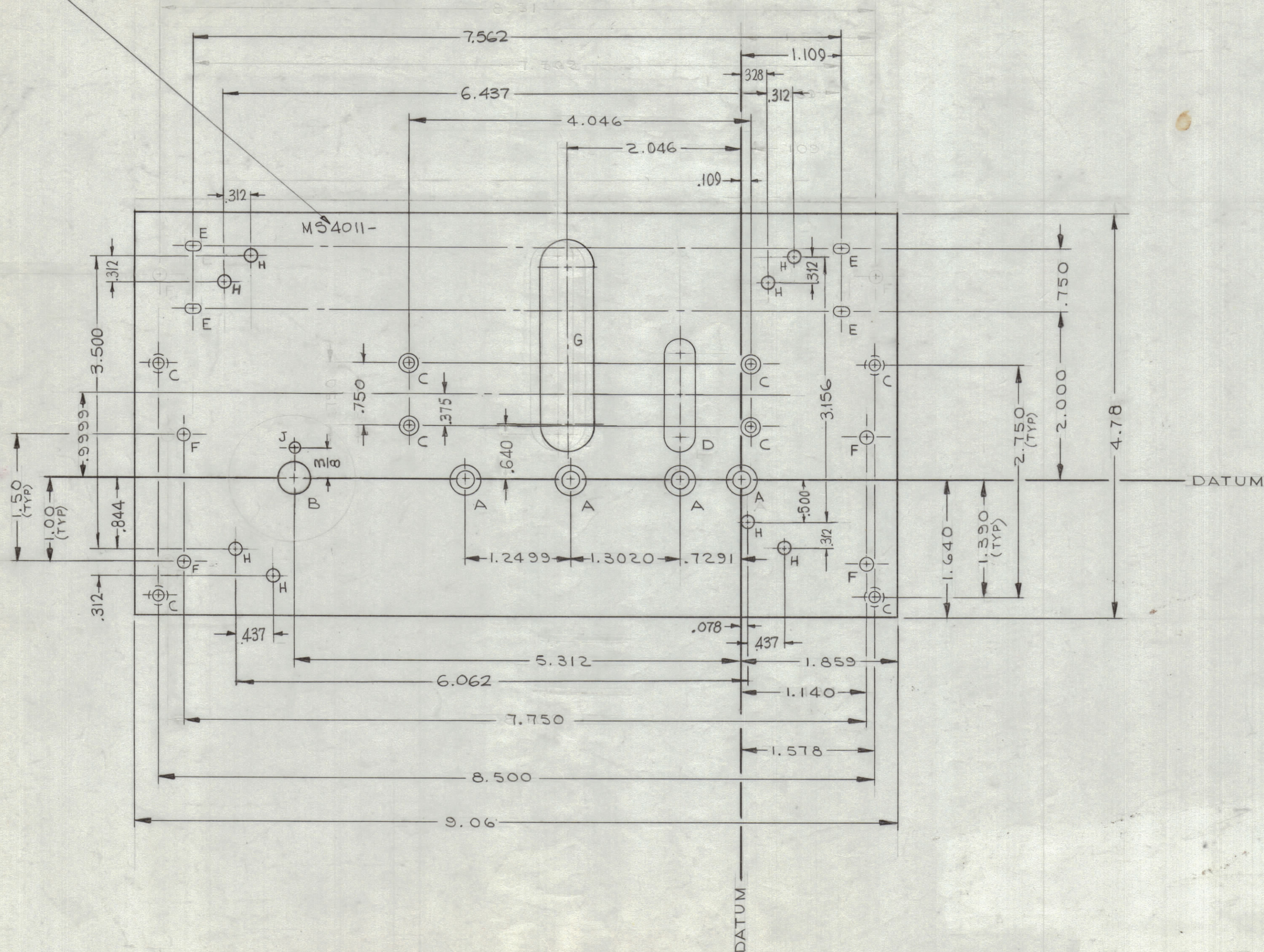


METAL STAMP TMC PART NO. 1/8  
HIGH GOTHIC W/LATEST REVISION LETTER

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
+	X	EXPERIMENTAL RELEASE	8-27-64	#	G.D.L.	
	X1	H & J HOLES ADDED, B HOLE WAS 1.50 DIA, DIM. 2.046 WAS 2.171 DIM. .640 WAS .515, G SLOT WAS 3/8 X .212	11-5-64	X1	SRG	
	X2	DIM. "A" HOLE WAS 7/32	12-1-64	X2	G.D.L.	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6/9/66	Ø	C.V.	jd

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.312 DR THRU & C'BORE .3746-.3749 DIA X .125 DEEP	4
B	3/8 DIA.	1
C	.144 DIA & COUNTERSINK 82° X .284 DIA (#6-32)	8
D	SEE DETAIL	
E	1/8 X 3/16 SLOT	4
F	11/64 DIA	4
G	SEE DETAIL	
H	.140 DIA.	8
J	1/8 DIA.	1



- ~ UNLESS OTHERWISE SPECIFIED ~
- 1- ALL DIMENSIONS ARE FROM DATUM LINES.
  - 2- FLATNESS OF PLATE TO BE WITHIN .003.
  - 3- ALL SURFACES & HOLES TO BE FREE OF BURRS.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
.160 THK ALUMINUM 2024-T3		MAMARONECK, NEW YORK		
FINISH		TITLE		
S404 IRIDITE		PLATE GEAR, REAR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
		J. LESHINSKI	6/13/64	[Signature]
		CHECKED	DATE	DATE
		@	8-20-64	5/25/66
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° 30'		
TOLERANCES		ELECT. DES.	DATE	
		[Signature]	6/25/64	
		MECH. DES.	DATE	
		[Signature]		
			DATE	

Q'TY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
NOT TO SCALE	A	

NOTES

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MS4011