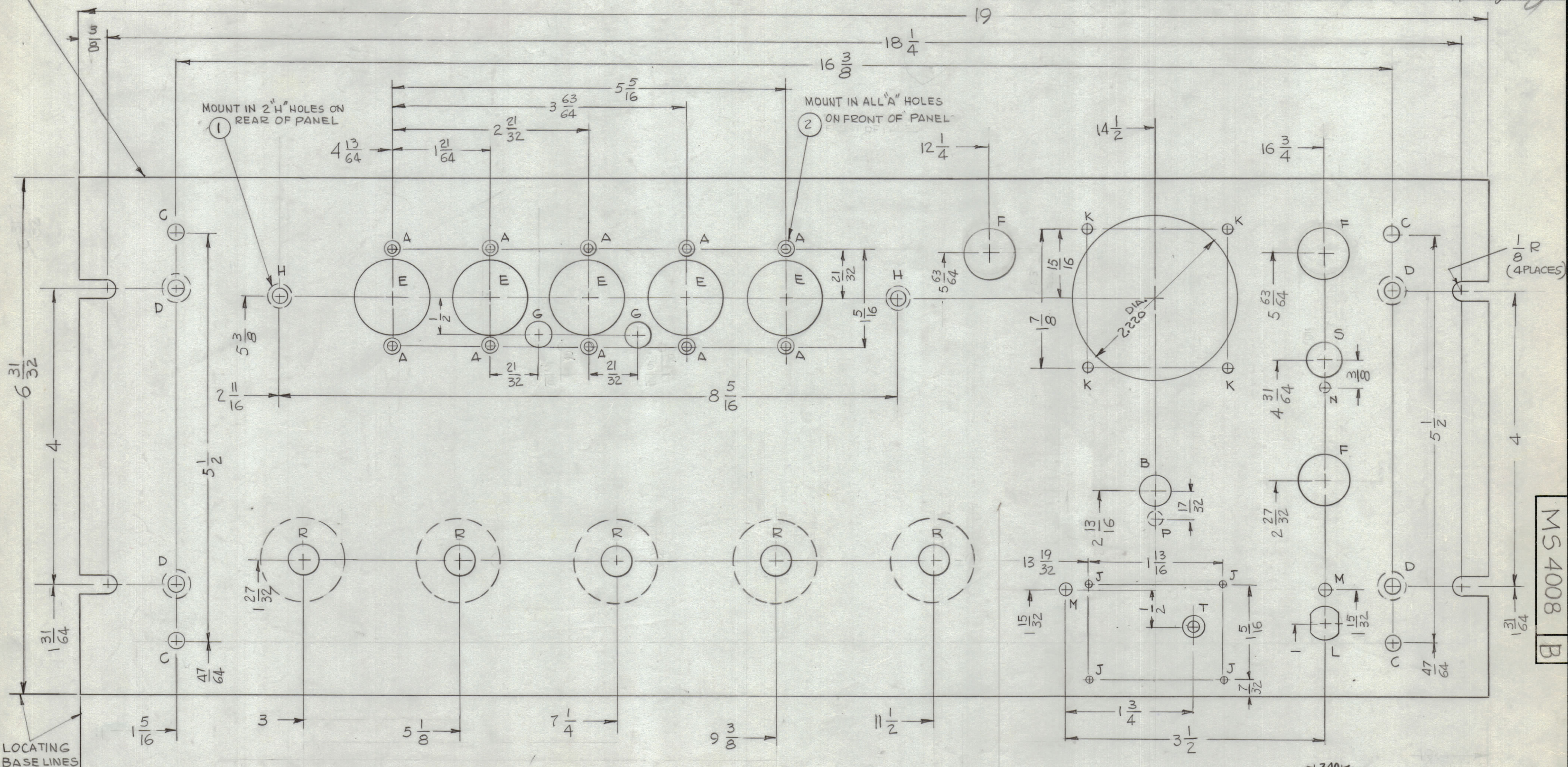


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	X	EXP. RELEASE	8-28-64		G.D.L.	
	XI	*2" HOLES WERE "B" HOLES - "G" HOLE WAS 11/32 DIA. *2 "R" HOLES .096 DIA DELETED - "T" HOLE ADDED	9-1-64		G.D.L.	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-28-64			
RC, I, 2	A	ONE "L" HOLE REVISED	1-4-65	13214		
FE	B	2.220 DIA HOLE WAS 2.225 DIA (METER HOLE)	2-10-65	13420		

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC
W/LATEST REVISION LETTER ON REAR OF PANEL



HOLE	DESCRIPTION	REQ.
A	.161 - .164 DIA	10
B	13/32 DIA	1
C	.196 DIA	4
D	.196 DIA, C'SK 8.2° X .390 DIA (#10-32) ON REAR OF PANEL	4
E	1 DIA	5
F	11/16 DIA	3
G	.295 DIA	2
H	.191 - .194 DIA	2
J	.076 DIA	4
K	1/8 DIA	4
L	SEE DETAIL	1
M	.161 DIA	2
N	3/64 DIA X 3/32 DEEP ON REAR OF PANEL	1
P	3/16 DIA X 3/32 DEEP ON REAR OF PANEL	1
R	13/32 D., C'BORE 1-1/8 D. X 3/32 DEEP ON REAR OF PANEL	5
S	15/32 DIA	1
T	.144 DIA. & C'SK 8.2° X .244 DIA (#6-32) ON FRONT PANEL	1

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

LOCATING BASE LINES

NOTES

1	LFSB-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1:1	A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REF: LD1594

10	2	NT 129-440-7	NUT, ROUND, SWAGE TYPE	A
2	1	NT 129-632-7	NUT, ROUND, SWAGE TYPE	H

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

M. GELLMAN LIST OF MATERIAL

MATERIAL	3/16 ALUMINUM 2024 - T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH	SEE NOTES	TITLE
		PANEL, FRONT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	G.D.L.	DATE	8-28-64	FINAL APPROVAL	KJC	DATE	8-31-64
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	CHECKED	@	ELECT. DES.		MECH. DES.		DATE	1-27-65
FRACTIONS ± 1/64 ANGLES ± 0° 30'							SHEET	MS 4008 B

MS 4008 B