



MS4002

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	8-26-64	X	<i>[Signature]</i>		
X1	17-11/32 WAS 16-11/32	8-31-64	X1	<i>[Signature]</i>		
X2	5/16 WAS 1/4	9-9-64	X2	<i>[Signature]</i>		
Ø	ORIGINAL RELEASE FOR PRODUCTION	10-5-64	Ø	<i>[Signature]</i>		

MOUNT IN ALL "A" HOLES

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER, ON REAR.

LEGEND		
HOLE	DESCRIPTION	REQ.
A	1/4 DIA	6

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

1	LFSB-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1:3	A	

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
6	2	FS109-3	RING, STUD, RETAINING	A
6	1	FS110-1	STUD, SLOTTED HEAD	A

M. GELLMAN LIST OF MATERIAL

MATERIAL .051 PERFORATED ALUMINUM 5052-H32

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

FINISH 5404-YELLOW IRIDIATE

TITLE COVER, BOTTOM

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DRAWN *[Signature]* DATE 8-26-64

CHECKED *[Signature]* DATE 9-15-64

FINAL APPROVAL *[Signature]* DATE

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES.	DATE	MECH. DES. <i>[Signature]</i> DATE 10-5-64	SHEET	MS4002	Ø	REV. LTR.
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