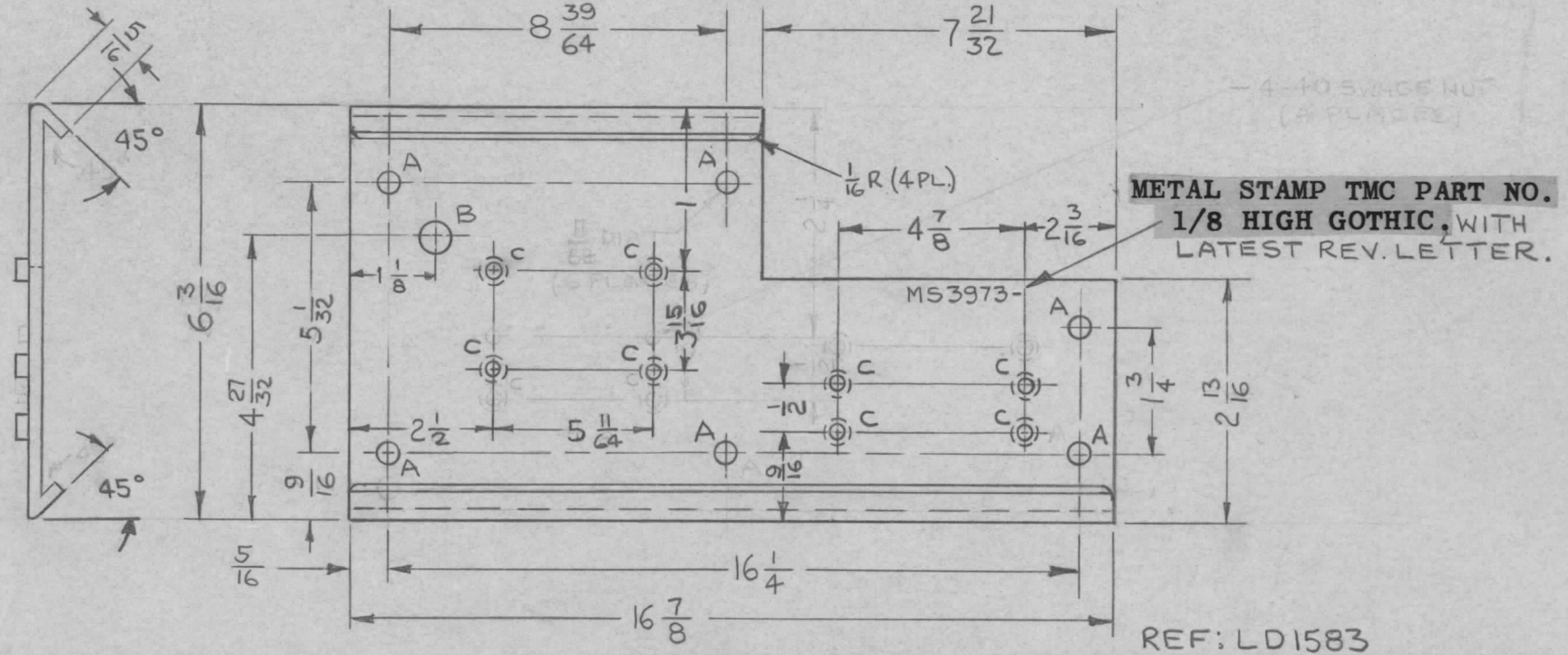


HOLES

- A - 11/64 DIA - 6 REQ  
 B - 7/8 DIA - 1 REQ  
 C - .161 - .164 DIA - 8 REQ

|               |         |            |           |   |
|---------------|---------|------------|-----------|---|
| REQ. PER UNIT | USED ON |            | MS3973 18 | Ø |
|               | MODEL   | ASS'Y. NO. |           |   |
| 1             | VLRB-1  |            | 6-13-64   |   |

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
  2. ALL ANGULAR BENDS 90 DEGREES
  3. REMOVE ALL BURRS AND SHARP EDGES
  4. MOUNT INSERTS AFTER FINISHING



|   |  |            |         |        |         |           |           |   |               |                                 |   |                 |                 |                |  |
|---|--|------------|---------|--------|---------|-----------|-----------|---|---------------|---------------------------------|---|-----------------|-----------------|----------------|--|
| Ø   | ORIGINAL RELEASE FOR PRODUCTION                            | 8.3.64     | +       | WB     |         |           | 8         | 1 | NT-129-440-4  | NUT, ROUND, SWAGE TYPE          | C   |                 |                 |                |  |
| X 2   | DWG NO WAS -18 ERROR, TYPE                                 | 7.21.64    | X 2     | WB     |         |           | REQ. ITEM |   | PART NO.      | GELMAN DESCRIPTION SK3136-MS-15 | SYMBOL  |                 |                 |                |  |
| X 1   | DIM. 5/16 ON BEND ADD. "A" W. 5/32 HOLE B ADD. IT. I ADDED | 7.8.64     | X 1     | WB     |         |           |           |   | .062          | STOCK SIZE                      | THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK |                 |                 |                |  |
| X   | EXPER. RELEASE   | 6-13-64    | 1       | WB     |         |           |           |   | .062 ALUMINUM | MATERIAL                        | PLATE, REAR                                       |                 |                 |                |  |
| SYM   | DESCRIPTION  | DATE       | CH. NO. | DRAFTS | CHECKER | ENG. APP. |           |   | 5052-H32      | TYPE & TEMPER                   | HEAT TREAT. SPEC.                                 | DRAWN           | CHECKED         | FINAL APPROVAL |  |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES |  | SCALE      |         | #      |         |           |           |   | IRIDITE 14-2  | FINISH & SPEC. NO.              |   | ELEC. DES. APP. | MECH. DES. APP. | MS3973 18      |  |
| DECIMALS<br>.X ± .05<br>.XX ± .01<br>.XXX ± .005  | FRACTIONS<br>± 1/64<br>ANGLES<br>± 0° 30'                  | TOLERANCES | CODE    | A      |         |           |           |   |               |                                 |   |                 |                 |                |  |