



MS3967
A

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPER. RELEASE	6-16-64	1	<i>[Signature]</i>	
X1	ON BOTTOM VIEW DIM. 9/32 WAS 1/4	7-1-64	2	<i>[Signature]</i>	
X2	ON FRONT VIEW DIM 41/64 WAS 3/4, DIMS 53/64 WERE 23/32	7-15-64		WB	
Ø	ORIGINAL RELEASE FOR PRODUCTION	8-3-64		WB	
A	CHGD. 2 "C" HOLES TO "B"; CHGD. HOLE LEGEND ACCORDINGLY	1-12-65	13398	HLA	<i>[Signature]</i>

OPPOSITE SIDE IDENTICAL

LEGEND		
HOLE	DESCRIPTION	REQ
A	.098 DIA.	10
B	1/8 DIA.	10
C	5/32 DIA.	4
D	.161-.164 DIA.	3

- UNLESS OTHERWISE SPECIFIED:**
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 - ALL ANGULAR BENDS 90°.
 - REMOVE ALL BURRS AND SHARP EDGES.
 - MOUNT INSERTS AFTER FINISHING, IN ALL "D" HOLES.
 - AFTER FINISH MOUNT ALL CUI57-1 WITH EY101-3 IN "A" HOLES

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
10	3	EY101-3	EYELET, ROLLED FLANGE	A
5	2	CUI57-1	RETAINER, P.C. BOARD	A
3	1	NT129-440-4	NUT, ROUND, SWAGE TYPE	D

GELLMAN		LIST OF MATERIAL		SK3136-MS-9	
MATERIAL			THE TECHNICAL MATERIEL CORP.		
.062 ALUMINUM			MAMARONECK, NEW YORK		
5052-H32			TITLE		
FINISH			BRACE, REAR		
S404 YELLOW IRIDITE			DRAWN		
UNLESS OTHERWISE SPECIFIED			DATE		
DIMENSIONS ARE IN INCHES AND INCLUDE			6-16-64		
CHEMICALLY APPLIED OR PLATED FINISHES			CHECKED		
DECIMALS			DATE		
.X ± .05			8-3-64		
.XX ± .01			ELECT. DES.		
.XXX ± .005			DATE		
TOLERANCES			8-3-64		
FRACTIONS			MECH. DES.		
± 1/64			DATE		
ANGLES			8-3-64		
± 0° 30'			SHEET		
			MS3967		
			A		
			REV. LTR.		

NOTES

1	VLRB-1	
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
1:1	A	
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