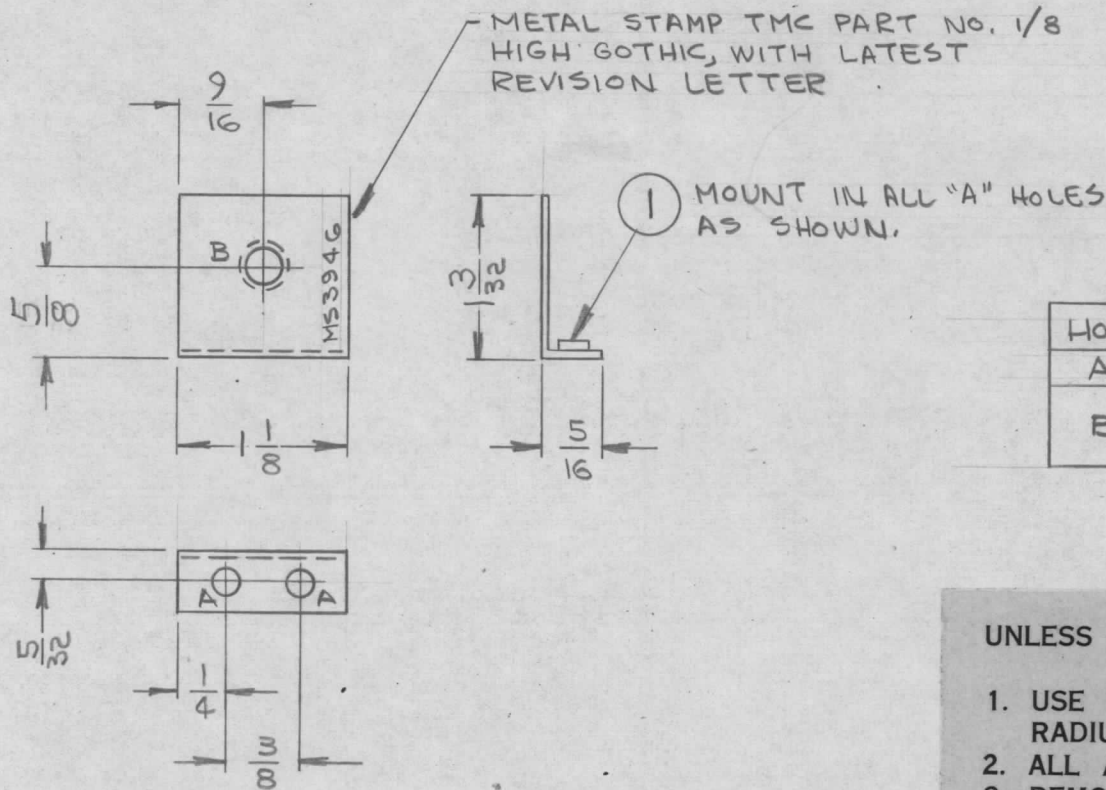


REQ. PER UNIT	USED ON			MS3946	A
	MODEL	ASS'Y. NO.	DATE		
1	VLRB-1/FX208	A3750	10-28-64		



HOLE	DESCRIPTION	REQ.
A	.136-.139 DIA.	2
B	.167 DIA, C'SINK 60° .015 DP, ON REAR	1

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

							2	1	NT129-256-3	NUT, PLAIN, SPLINE	A		
							REQ. ITEM		PART NO.	GELLMAN DESCRIPTION	SYMBOL		
A	5/8 WAS 15/32; 9/16 WAS 7/16; 1-3/32 WAS 27/32; 1-1/8 WAS 7/8; MATL. THK. WAS 3/64.	2-25-65	13538	92	92				.040 THK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
Ø	ORIGINAL RELEASE FOR PRODUCTION	11-13-64	Ø	92					STOCK SIZE				
X	EXPER. RELEASE	10-26-64	X	92					COPPER	SHIELD, RF			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.			MATERIAL				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1										
DECIMALS	TOLERANCES	FRACTIONS	CODE						TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
.X ± .05		± 1/64	A										
.XX ± .01		ANGLES											
.XXX ± .005		± 0° 30'							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS3946	A