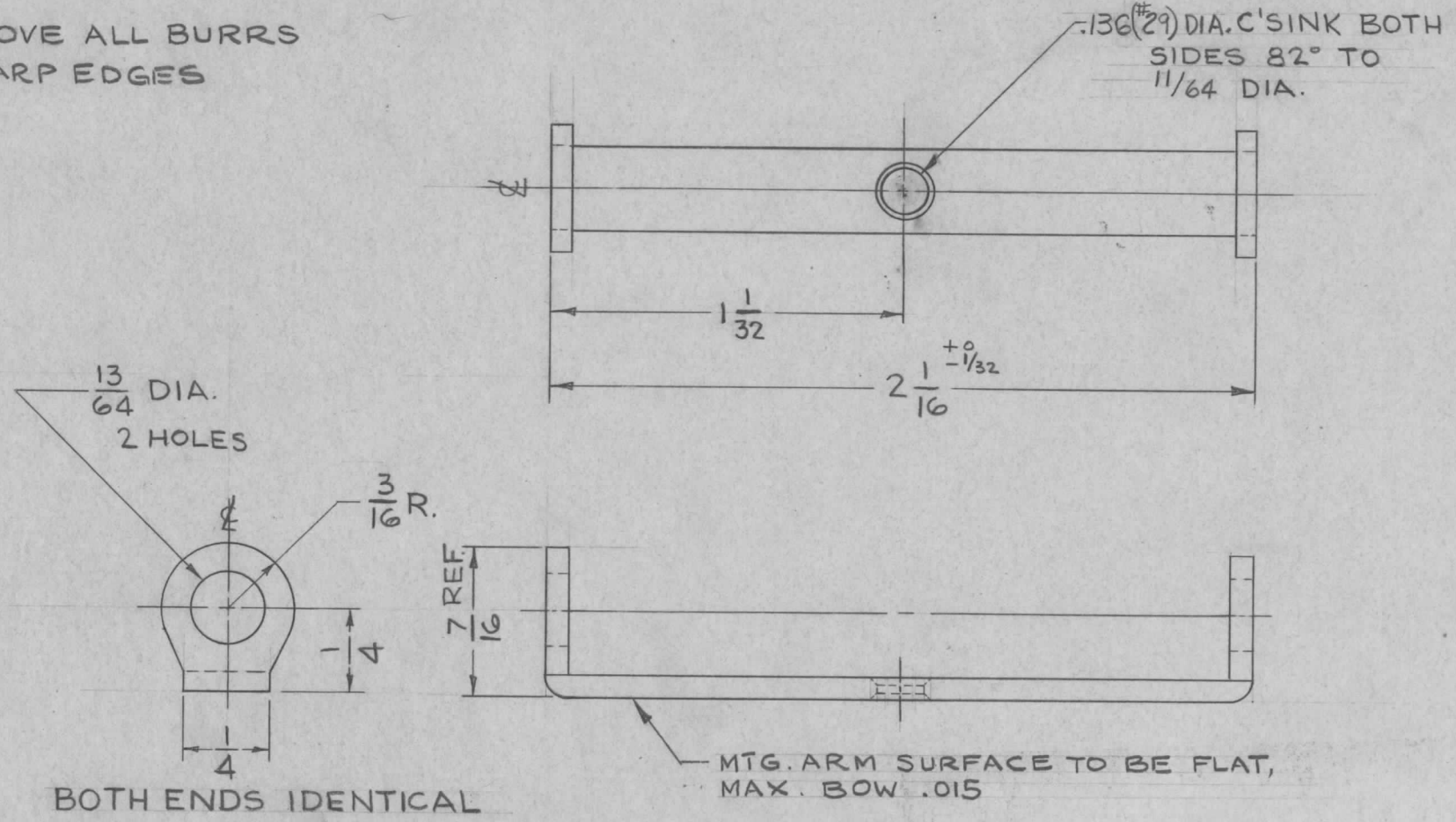
REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	MS3856 Ø
1	HFIR-1		5/26/64	

NOTE:
REMOVE ALL BURRS
& SHARP EDGES



SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	RELEASE FOR PRODUCTION	4/5/65	Ø			
X	.136 WAS 1/8, 11/64 WAS 5/32	10-22-64	#	@	J MUNFORD	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 2:1

TOLERANCES
DECIMALS .X ±.05, .XX ±.01, .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE A

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		EATON		

.063 THK — STOCK SIZE

STAINLESS STEEL — MATERIAL

303 — TYPE & TEMPER

CLEAR PASSIVATE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

ARM, ACTUATOR, SWITCH
AFC SWITCH

DRAWN	CHECKED	FINAL APPROVAL
TAR @ 1-29-65	F E Eaton	
ELEC. DES. APP.	MECH. DES. APP.	
FEE		MS3856 Ø

TMC FORM 108-A