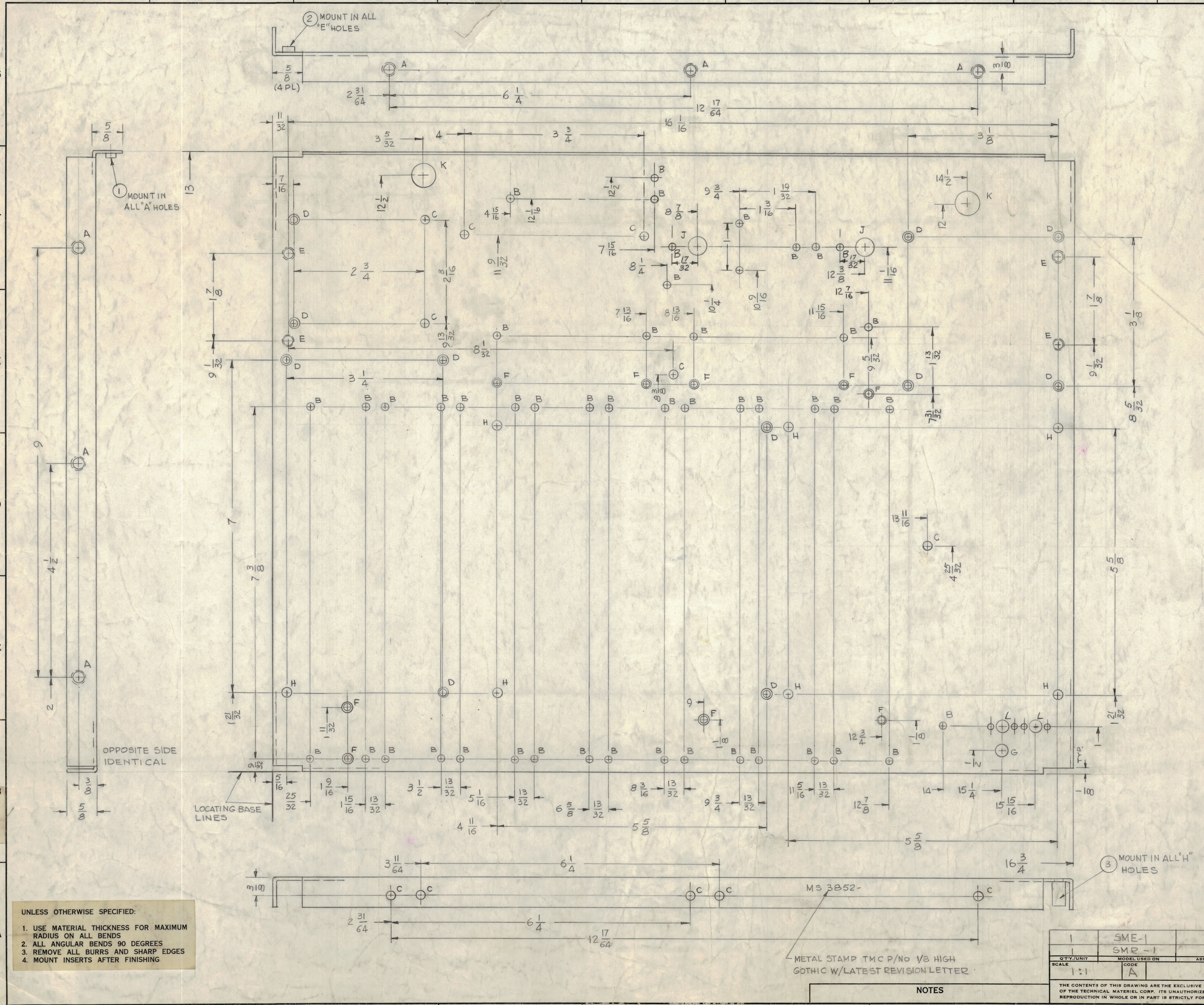
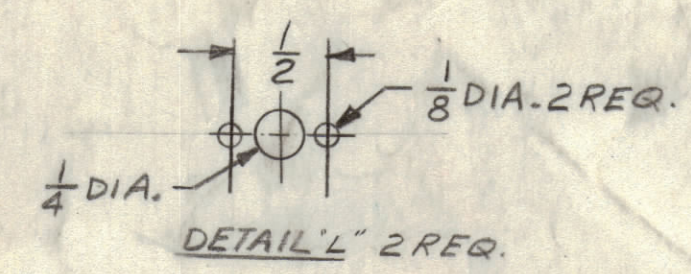


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X		EXPERIMENTAL RELEASE	8-11-64		G.D.L.	
XI		K HOLE RELOCATED	8-17-64		G.D.L.	
X2		2 'A' HOLES & 2 'B' HOLES ADDED	8-22-64		G.D.L.	
Ø		ORIGINAL RELEASE FOR PRODUCTION	8-27-64		G.D.L.	
A		CLERICAL CHANGE	9-22-64		W.B.	
F9	B	LOCATING DIM. FOR 'K' HOLE (2 1/2 WAS 13 1/2)	9-23-64	12409	W.B.	
ALL	C	IT-1 WAS 12 REQ. 6 EA. 'A' HOLES CHANGED TO 'C' HOLES (4 EA. 'B' HOLES CHNG TO 'F' HOLES, 'F' & 'B' HOLE ADD)	11-12-64	12919	W.B.	
F78	D	PICT: 2 'B' HOLES & LOG DIM. ADD.	2-4-65	13270	W.B.	
	E	L' DETAIL 2' REQ. 2 'B' HOLES ADDED. 'B' QTY WAS 46	11-5-66	14911	W.B.	
		1 'B' HOLE RELOCATED. 'G' QTY WAS 3.				

HOLE	DESCRIPTION	REQ.
A	.221-.224 DIA.	9
B	9/64 DIA.	48
C	11/64 DIA.	11
D	.144 DIA. & C'SINK 82° TO .284 DIA	11
E	.191-.194 DIA.	4
F	.120 DIA. & C'SINK 82° TO .230 DIA	9
G	1/4 DIA.	1
H	3/16 DIA.	7
J	3/8 DIA.	2
K	1/2 DIA.	2
L	1/4 HOLE WITH 1/8 HOLE AT END.	2



- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
  - ALL ANGULAR BENDS 90 DEGREES
  - REMOVE ALL BURRS AND SHARP EDGES
  - MOUNT INSERTS AFTER FINISHING

REF.: LD1560 FOR SMR-1  
LD1587 FOR SME-1

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
7	3	TE108-19	STAND OFF SCREW TYPE	H
4	2	NT129-632-4	NUT ROUND SWAGE TYPE	E
9	1	NT129-832-4	NUT ROUND SWAGE TYPE	A

T. AALTONEN LIST OF MATERIAL

MATERIAL	FINISH	TITLE
.064 THK ALUMINUM 5052-H32	5404 YEL IRIDITE	CHASSIS ELECTRICAL EQUIPMENT (MAIN)

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

SCALE	MODEL USED ON	ASBY. NO.	DRAWN	DATE	FINAL APPROVAL	DATE
1:1	A		G.D.L.	8-11-64		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	TOLERANCES	ELECT. DES.	DATE	MECH. DES.	DATE
X ± .05 XX ± .01 XXX ± .005	± 1/64 ANGLES ± .07 30'					

MS3852-E

MS3852