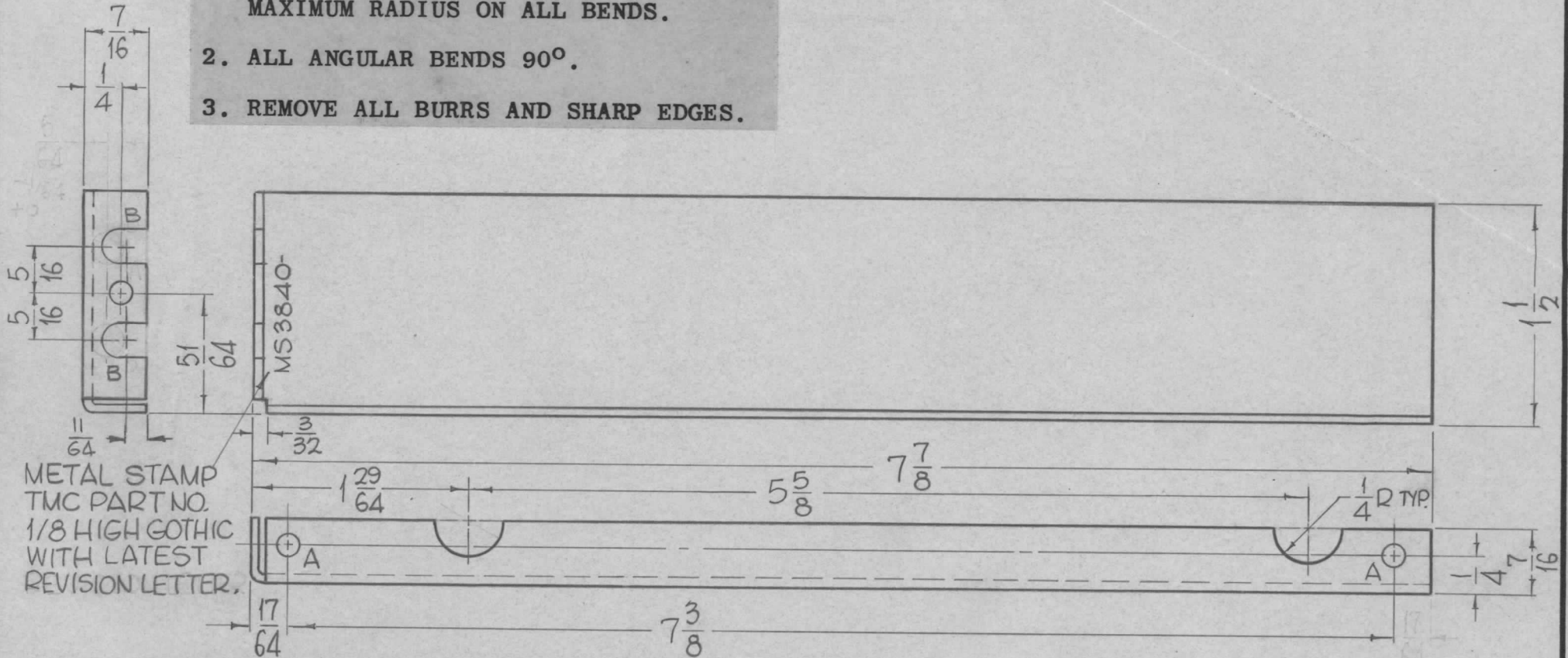


UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1EA	STR-1A		5-22-64
1EA	STE		5-22-64

MS3840 \emptyset



HOLES	REQ	REQ
A- 3/16 DIA.	3	3
B- 7/32 DIA. X 9/32 SLOT	2	2

REQ.	ITEM	PART NO.	T. AALTONEN	DESCRIPTION	SYMBOL		
\emptyset				ORIGINAL RELEASE FOR PRODUCTION	9-24-64 \emptyset 9L		
X1				"B" HOLES WERE 7/32 DIA	6-4-64 # GDL		
X				EXPERIMENTAL RELEASE	5-22-64 # BDL		
SYM	DESCRIPTION		DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			SCALE	1:1			
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005		TOLERANCES	FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE	A		
5052 H32		HEAT TREAT. SPEC.	MATERIAL		ALUMINUM		
S404-IRIDITE, 14-2 ALCOAT		FINISH & SPEC. NO.		DRAWN		CHECKED	
John C Biele		bA @		KAC		FINAL APPROVAL	
ELEC. DES. APP.		MECH. DES. APP.		MS3840 \emptyset			