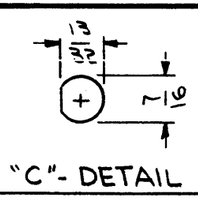
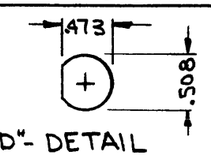
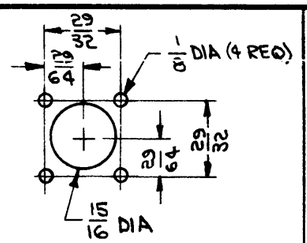


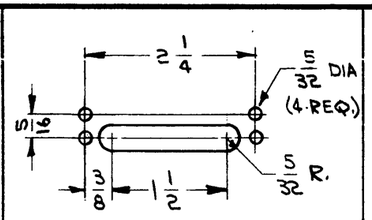
"C"- DETAIL



"D"- DETAIL



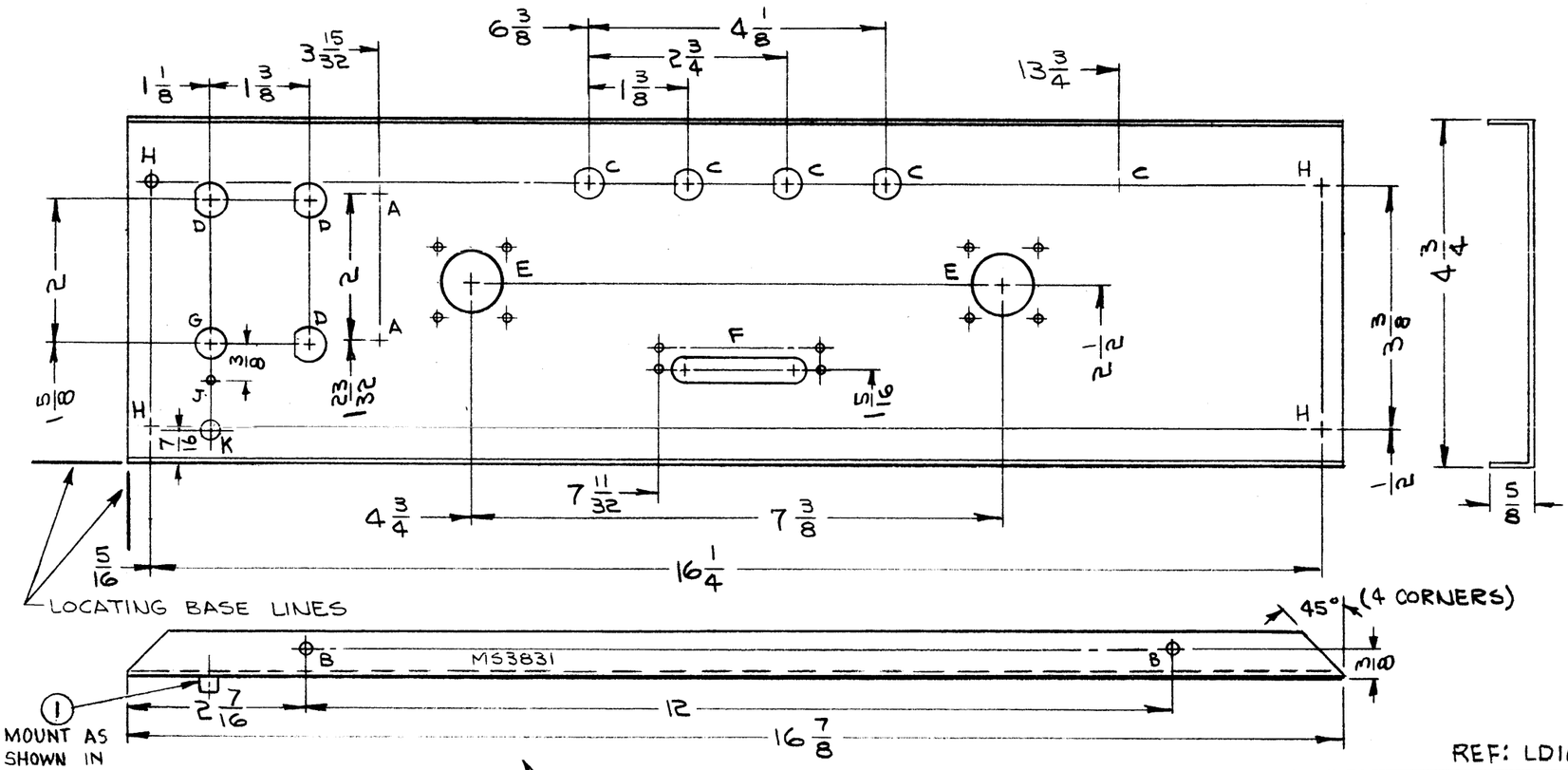
"E"- DETAIL



"F"- DETAIL

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	REDRAWN & REDESIGNED	9-16-64	X1	[illegible]		
X2	(1) "C" HOLE ADDED	9-24-64	X2	[illegible]		
Ø	ORIGINAL RELEASE FOR PRODUCTION	9-25-64	Ø	RL		
A	4 "A"-HOLES CHANGED TO "H"-HOLES, ONE "J"-HOLE ADD	10-9-64	12604	WB	@	[illegible]
B	B/M: IT. (1) ADD; PICT: IT. (1) CALLOUT WITH NOTE ADD; "K" HOLE & LOC. DIM. ADD.	1-7-65	13255	RL	[illegible]	[illegible]

MS3831 B



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER.

HOLE	DESCRIPTION	REQ.
A	11/64 DIA.	2
B	1/4 DIA.	2
C	SEE DETAIL	5
D	SEE DETAIL	3
E	SEE DETAIL	2
F	SEE DETAIL	1
G	15/32 DIA.	1
H	13/64 DIA	4
J	1/8 DIA	1
K	.224-.221	1

REF: LD1613

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	1	NT129-832-4	NUT, SWAGE, ROUND	K

GELLMAN — LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
1	PFCB-1	

SCALE 1:2 — CODE A

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

MATERIAL: .081 ALUMINUM 5052-H32

FINISH: S 404 YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

TITLE: PLATE, REAR

DRAWN [illegible]	DATE 9-17-64	FINAL APPROVAL [illegible]	DATE
CHECKED [illegible]	DATE 9-25-64		
ELECT. DES.	DATE	MS3831	B
MECH. DES.	DATE	SHEET	REV. LTR.