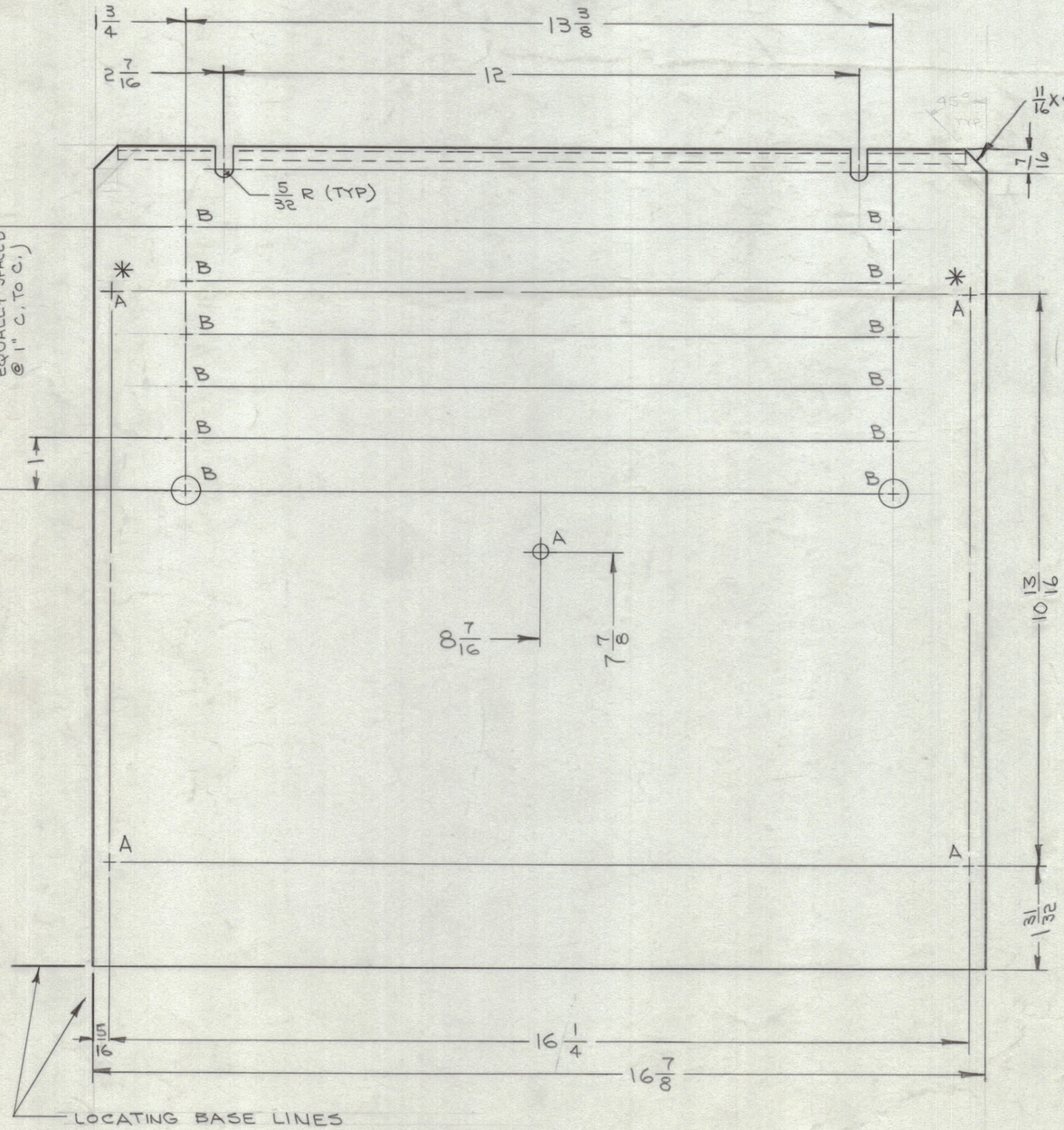
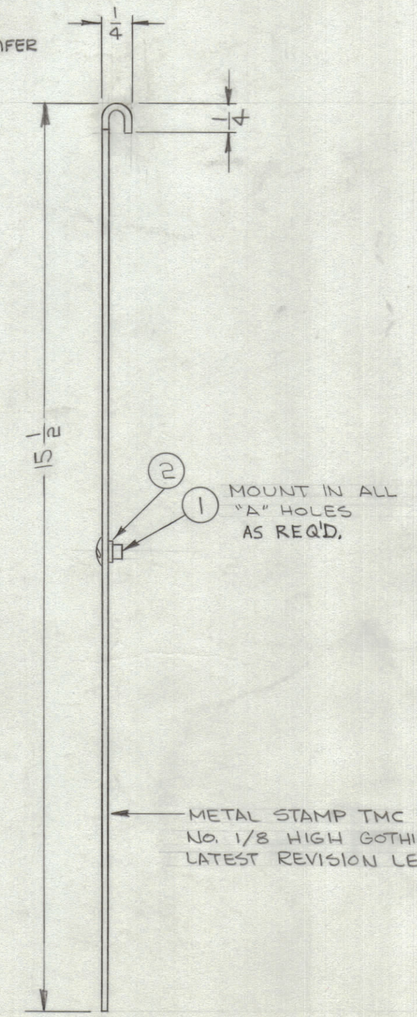
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
~~4~~	X1	REDRAWN & REDESIGNED	9-23-64	X1	~~Gem~~		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-25-64	Ø	J.L.		
	A	* ADD. TO 2 "A" HOLES; * NOTE ADD; HOLE CHART: "A" REQ. WAS 5; B/M; IT. 1 & 2 REQ. WAS 5; TMC P/N CHART ADD.	2-13-65	13415	J.L.	JCB	





HOLE	DESCRIPTION	REQ.
A	1/4 DIA.	SEE CHART
B	1/2 DIA.	12

* THESE HOLES IN MS3825-1 ONLY.

	TMC P/N	A HOLES REQ.	ITEM # 1 REQ.	ITEM # 2 REQ.
TOP COVER	MS3825-1	5	5	5
BOTTOM COVER	MS3825-2	3	3	3

MS3825 A

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

SEE CHART	2	FS109-3	RING, STUD RETAINING	A
SEE CHART	1	FS110-1	STUD, SLOTTED HEAD	A
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

GELLMAN — LIST OF MATERIAL

MATERIAL: .051 ALUMINUM 5052-H32

FINISH: 5404 YELLOW IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: COVER, TOP & BOTTOM

DRAWN	DATE 9-23-64	FINAL APPROVAL	DATE
CHECKED J.R.S.	DATE 9-25-64		
ELECT. DES.	DATE	MS3825	A
MECH. DES.	DATE	SHEET	REV. LTR.

1	PFCB-1	
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:2 — CODE A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

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TMC FORM 110

REPROVEL NO. 440H 16109