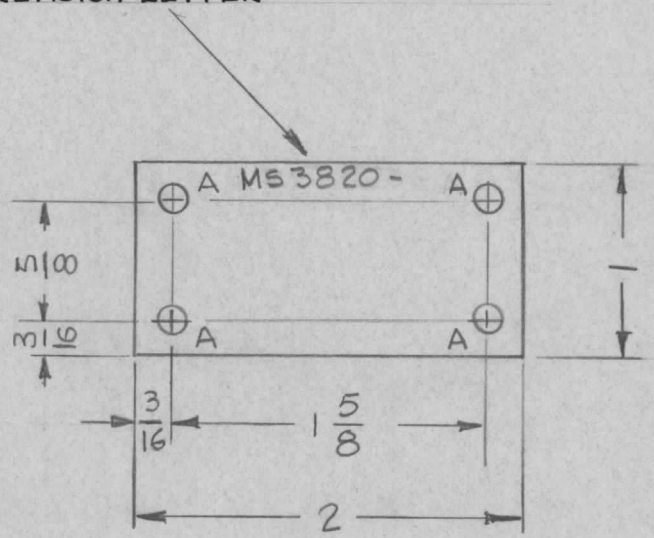
REQ. PER UNIT	USED ON			MS 3820 Φ
	MODEL	ASS'Y. NO.	DATE	
2	HFR-2		5-16-64	

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
WITH LATEST REVISION LETTER



HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	4

UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP EDGES

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Φ	ORIGINAL RELEASE FOR PRODUCTION	8-13-64	Φ			
X	EXPERIMENTAL RELEASE	5-18-64	X	G.D.L		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1:1

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE A

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		ANGER		

.081 THK.
STOCK SIZE

ALUMINUM
MATERIAL

5052-H32 — 11
TYPE & TEMPER | HEAT TREAT. SPEC.

S404 IRIDITE 14-2 AL COAT
FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

PLATE, COVER

DRAWN	CHECKED	FINAL APPROVAL
G.D.L	@	RTC
ELEC. DES. APP.	MECH. DES. APP.	
Janger		MS 3820 Φ

TMC FORM 108-A