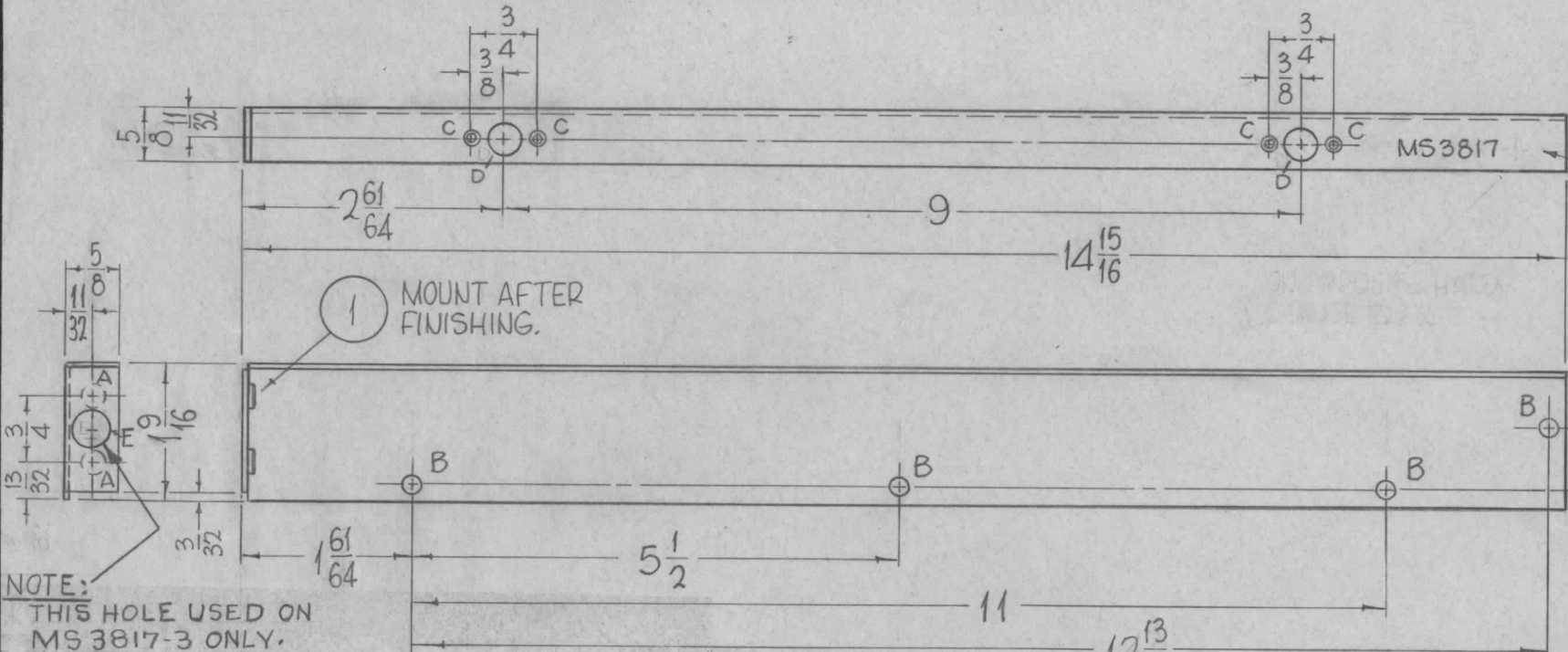


TMC PT. NO.	DESCRIPTION	REQ. PER UNIT	USED ON		
			MODEL	ASS'Y. NO.	DATE
MS3817-1	AS SHOWN (LEFT SIDE) W/O "E" HOLE	1EA.	STR-1A		5-15-64
MS3817-2	OPPOSITE HAND (RIGHT SIDE) W/O "E" HOLE	1EA	STE		5-15-64
MS3817-3	AS SHOWN WITH "E" HOLE (SEE NOTE)				

MS3817 | Ø



METAL STAMP  
TMC NO. 1/8 HIGH  
GOTHIC WITH  
LATEST REVISION  
LETTER AND  
DASH NO.  
(SEE CHART)

NOTE:  
THIS HOLE USED ON  
MS 3817-3 ONLY.

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
  2. ALL ANGULAR BENDS 90 DEGREES
  3. REMOVE ALL BURRS AND SHARP EDGES
  4. MOUNT INSERTS AFTER FINISHING

HOLES	REQ.
A-.191 MIN., .194 MAX. DIA-	2
B- 3/16 DIA.	4
C- DRILL #37 THRU	4
CSK 82° X .204 DIA.	
D- 3/8 DIA	2
E- 7/16 D.- 1	2

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	T. AALTONEN DESCRIPTION	SYMBOL		
Ø	ORIGINAL RELEASE FOR PRODUCTION	9-24-64	Ø	Z.F.					NUT, ROUND, SWAGE TYPE	A		
X2	DESCRIPTIONS UPDATED * REMOVED FROM NOTE # "E" HOLE	7-7-64	X2	<i>G. L.</i>				.064 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
X1	M3817-3 ADDED.	6/25/64	X1	A.M.				STOCK SIZE				
X	EXPERIMENTAL RELEASE	5-15-64	#	G.D.L.				ALUMINUM				
								MATERIAL		PLATE, SIDE, RT. & LEFT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE	5052-H32	John C Biele	<i>S.A. @ RAC</i>		
							1:2	TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A				S404-IRIDIUM, 14-2 AL COAT			<i>RAC</i>	MS3817   Ø	
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.			