



HOLE	DESCRIPTION	REQ.
A	1/4 DIA.	6

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. HARDWARE (ITEMS 1 & 2) TO BE SUPPLIED AND ASSEMBLED BY TMC.

ORIGINAL RELEASE FOR PRODUCTION		11-1-65				
XI	"STAGGERED" ADDED TO PERFORATED AREA	10/25/65	M	JC		
X	EXPER. RELEASE	5-14-64	1	G. Green		
SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER
UNLESS OTHERWISE SPECIFIED:			SCALE HALF (DO NOT SCALE).			
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES			
TOLERANCES ON						
FRACTIONS ± 1/64			DECIMALS ± .005			
			ANGLES ± 1/2°			

1	SBS-7		A2884	5-14-64
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
USED ON				

6	2	FS 109-3	RING, STUD	A
6	1	FS 110-1	STUD, SLOTTED	A
REQ. ITEM	PART NO.		O. POSE	DESCRIPTION
.051		STOCK SIZE		
ALUMINUM		MATERIAL		
5052-H32		TYPE & TEMPER		
3404 YEL IRIDITE		HEAT TREAT. SPEC.		
FINISH & SPEC. NO.		SHEET OF		
G. Green		JCB		
DRAWN		CHECKED		
MS3808		FINAL APPROVAL		
ELEC. DES. APP.		MECH. DES. APP.		