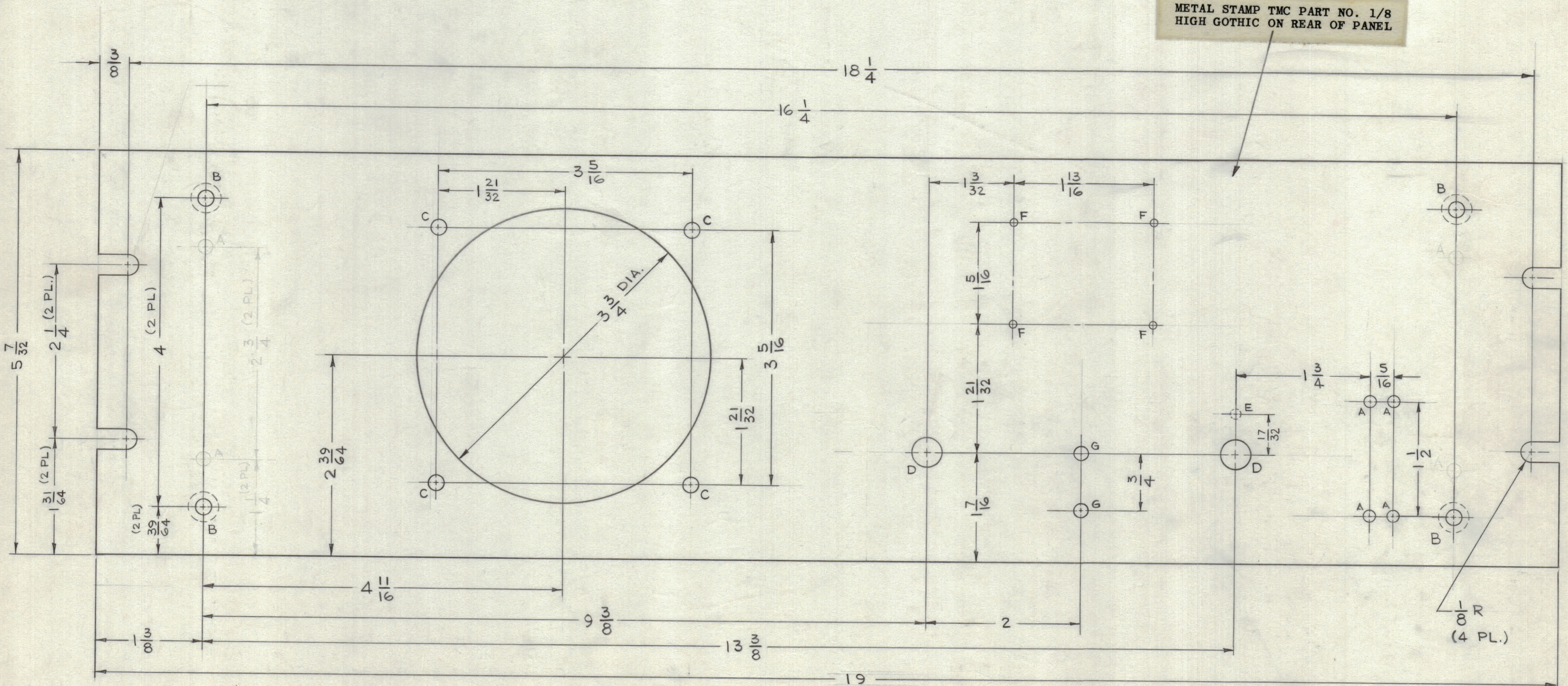


LEGEND		
HOLE	DESCRIPTION	REQ'D
A	9/64 DIA.	4
B	1/16 DIA. C'SINK 82° TO .390 DIA.	4
C	3/16 DIA.	4
D	3/8 DIA.	2
E	1/8 DIA., 1/8 DEEP	1
F	.076 DIA.	4
G	11/64 DIA.	2

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	O	ORIGINAL RELEASE	7-31-64	*	G.D.L.	



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL

**MACHINING:**

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER ) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

**NOTES**

1	HSS-3	A3654
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

REF: LD1535

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
EATON LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
3/16 THK. ALUMINUM		MAMARONECK, NEW YORK		
FINISH		TITLE		
SEE NOTE		PANEL, FRONT, MACHINING		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN TAR	DATE 5/6/64	FINAL APPROVAL
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED @	DATE 7-31-64	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. MECH. DES.	DATE 8/1/64	DATE
TOLERANCES		MS 3803		O
		SHEET		REV. LTR.

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MS 3803 0