IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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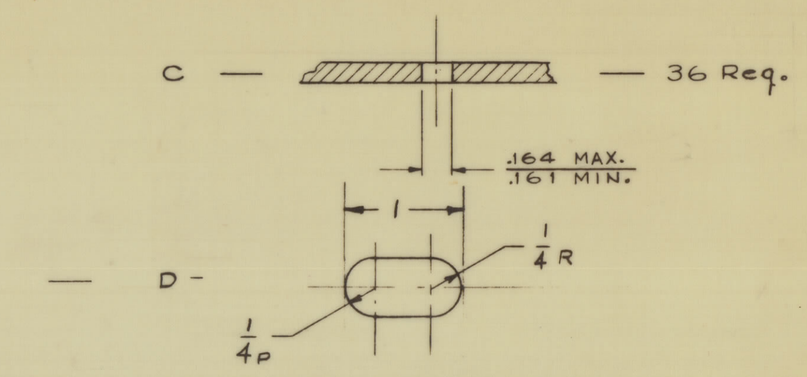
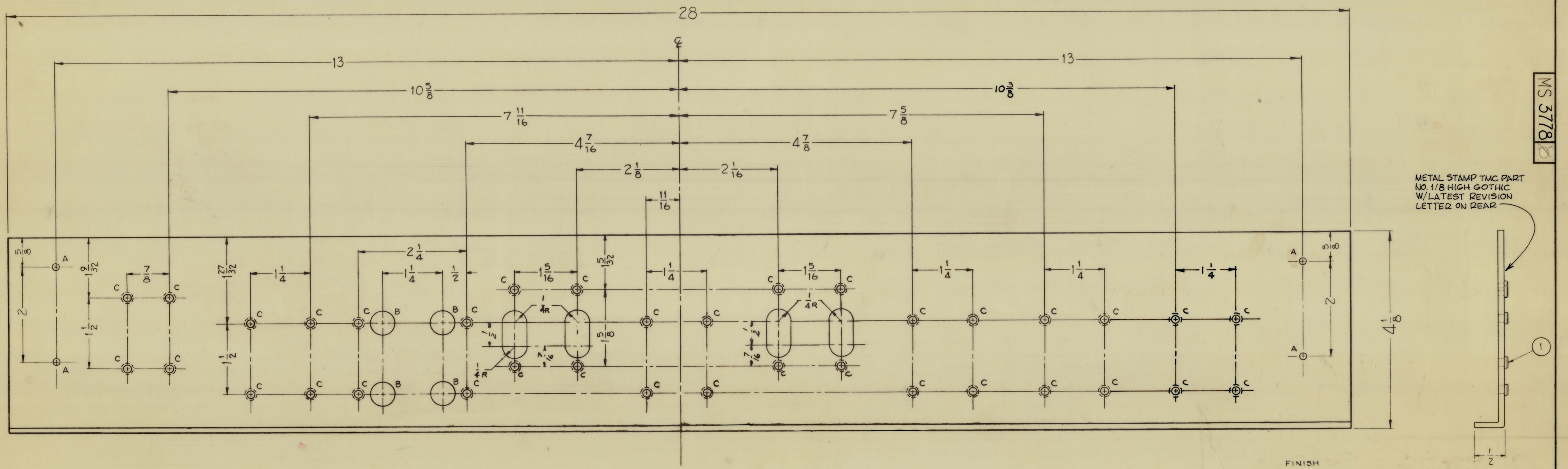
Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A ~ 9/64 (.140) DIA. 4 Req.
B ~ 1/2 (.500) DIA. 4 Req.



4 - REQ'D.



FRONT OF PANEL SHOWN

NOTE ~ ALL BENDS 1/8" RADIUS.

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER ON REAR

FINISH
S-404 YELLOW IRIDITE
S-114 - ZINC CHROMATE PRIMER
S-115 - TMC SMOOTH GREY ENAMEL (or prime & paint to cust. spec)
} FRONT & EDGES ONLY

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

REF:-LD-1521

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
-	9	ORIGINAL RELEASE	9/16/65	0	AW		

TOLERANCES: ALL OTHERS — DEC. DIM. ± , FRAC. DIM. ± 1/64 , ANGULAR DIM. ± — DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

SCALE:

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
36	1	NT-129-440-6	NUT, ROUND, SWAGE TYPE	

STOCK SIZE	1/8
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	5052 - H - 32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	SEE FINISH NOTE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

PANEL, RELAY MOUNTING (RELAY PANEL)

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JOHN C. BIELE 8/24/65		12/3/65
CHECKED	FINAL APPROVAL	

MS 3778

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	GPT-10KLF			

USED ON

FORM—111