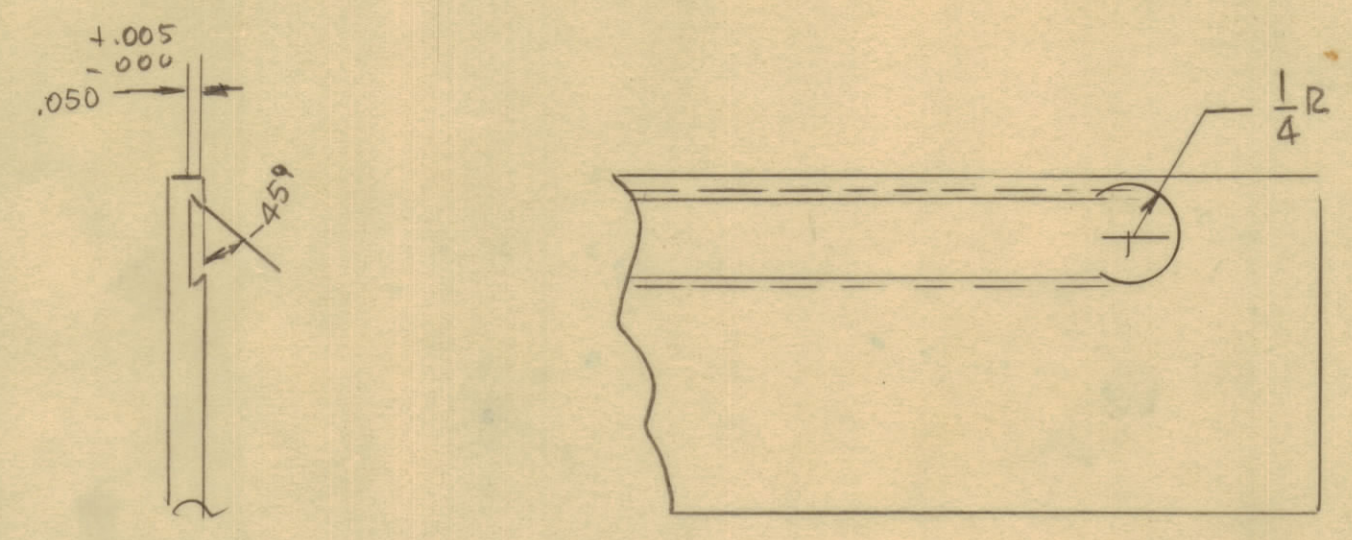
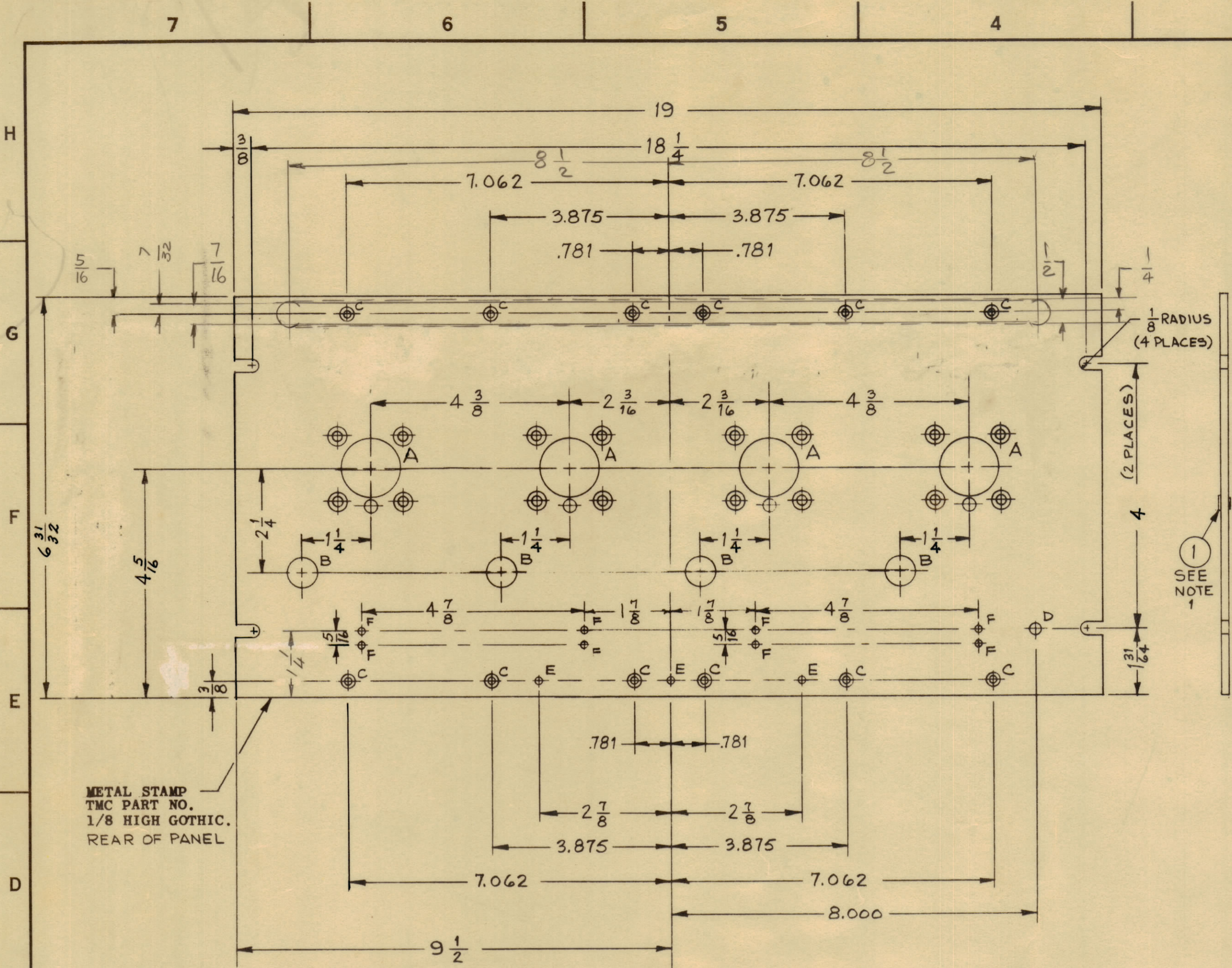
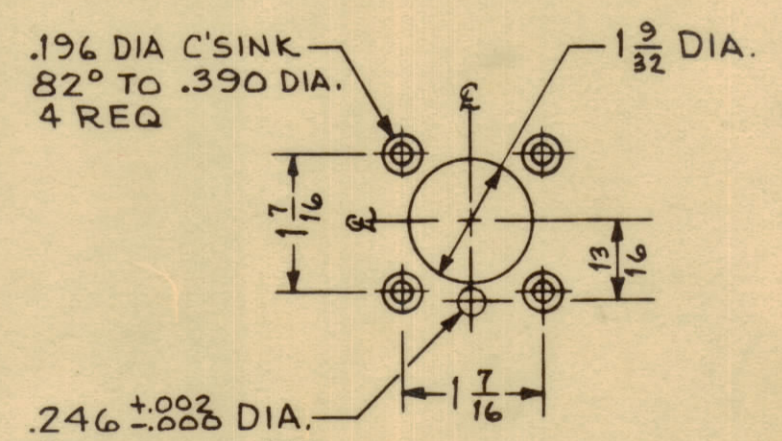


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	O	ORIGINAL RELEASE FOR PRODUCTION	3-3-64			AM.
	A	RELOCATED 'F' HOLES	7-3-72	20774	GE	CK
	B	'G' HOLE DRILL & TAP 0348 DEL. 'C' HOLE RELOCATED, SLOT 17" X 1/2" ADD.	5-28-72	22059	GDL	



LEGEND

HOLE	DESCRIPTION	REQ
A	SEE DETAIL	4
B	41/64 DIA	4
C	.144 DIA. C'SINK 82° TO .284 DIA.	12
D	13/64 DIA.	1
E	.070 DIA.	3
F	.144 DIA.	8
G		8



METAL STAMP  
TMC PART NO.  
1/8 HIGH GOTHIC.  
REAR OF PANEL

FRONT VIEW

- MACHINING:
- MILL ALL EDGES.
  - HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:
- S404 - IRIDITE 14-2 AL-COAT.
  - S114 - ZINC CHROMATE PRIMER) FRONT AND
  - S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

NOTE:  
1. MOUNT ITEM 1 AS SHOWN AFTER FINISHING. (4 PLACES)

1	QDP-EIA 5875D254B	
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
NTS	A	

4	1	BB-115	BEARING, OILITE	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO			LIST OF MATERIAL	
MATERIAL		THE TECHNICAL MATERIEL CORP.		
ALUMINUM 3/16		MAMARONECK, NEW YORK		
2024 - T3		TITLE		
SEE NOTES		PANEL, FRONT		
UNLESS OTHERWISE SPECIFIED		DRAWN		DATE
DIMENSIONS ARE IN INCHES AND INCLUDE		M. TANTILLO		2-14-64
CHEMICALLY APPLIED OR PLATED FINISHES		CHECKED		DATE
				3-3-64
DECIMALS		ELECT. DES.		DATE
X ± .05				3-3-64
XX ± .01		MECH. DES.		DATE
XXX ± .005				3-3-64
TOLERANCES		FRACTIONS		DATE
		± 1/64		3-3-64
		ANGLES		DATE
		± 0° 30'		3-3-64

NOTES

MS-3712 B