REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
E8	B	2"B" HOLES & LOC. DIM. ADD.	10-30-64	12794			
D7, E7	C	2"N" HOLES & LOC. DIM. ADD.	12-17-64	13128			
F38-E8 E87-B10	D	PICT: 3"C" HOLES W/LOC. DIM. ADD; DIM. 29/32 WAS 1"; DIM. 27/32 WAS 3/4 (2PL); 1/16 X 1" CUTOUT ADD.	1-18-65	13267			

(OPPOSITE SIDE IDENTICAL)

MOUNT IN ALL "R" HOLES

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER

DETAIL A

7/64 DIA. HOLE (2 HOLES)

DETAIL F

1/4 DIA. (4-PLACES)

.090 DIA. & C'SINK 82° X .177 DIA. (#2-56) (2-PLACES)

DETAIL J

13/16 DIA

9 DIA 64 (4 PLACES)

DETAIL K

DETAIL L

LEGEND		
HOLE	DESCRIPTION	REQ'D
A	SEE DETAIL	1
B	1/8 DIA	13
C	5/32 DIA	20
D	7/32 DIA	11
E	5/16 DIA	5
F	SEE DETAIL	1
G	3/8 DIA	8
H	31/64 DIA	1
J	SEE DETAIL	2
K	SEE DETAIL	5
L	SEE DETAIL	2
M	DELETED	—
N	9/64 DIA.	4
P	11/64 DIA.	9
R	.191-.194 DIA	4

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

REF: LD1461

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	R

M. GELLMAN — LIST OF MATERIAL

MATERIAL .062 THICK 5052-H32 ALUMINUM

FINISH S404 IRIDITE-14 2 AL COAT

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE CHASSIS, ELECTRICAL-MAIN

1	CSS-2	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:1 — CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES — DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

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	DRAWN	DATE	FINAL APPROVAL	DATE
	M. Peter	1-20-64		
	CHECKED	DATE		
	ELECT. DES.	DATE	MS 3711	D
	MECH. DES.	DATE	SHEET	REV. LTR.

MS 3711 D

TMC FORM 111