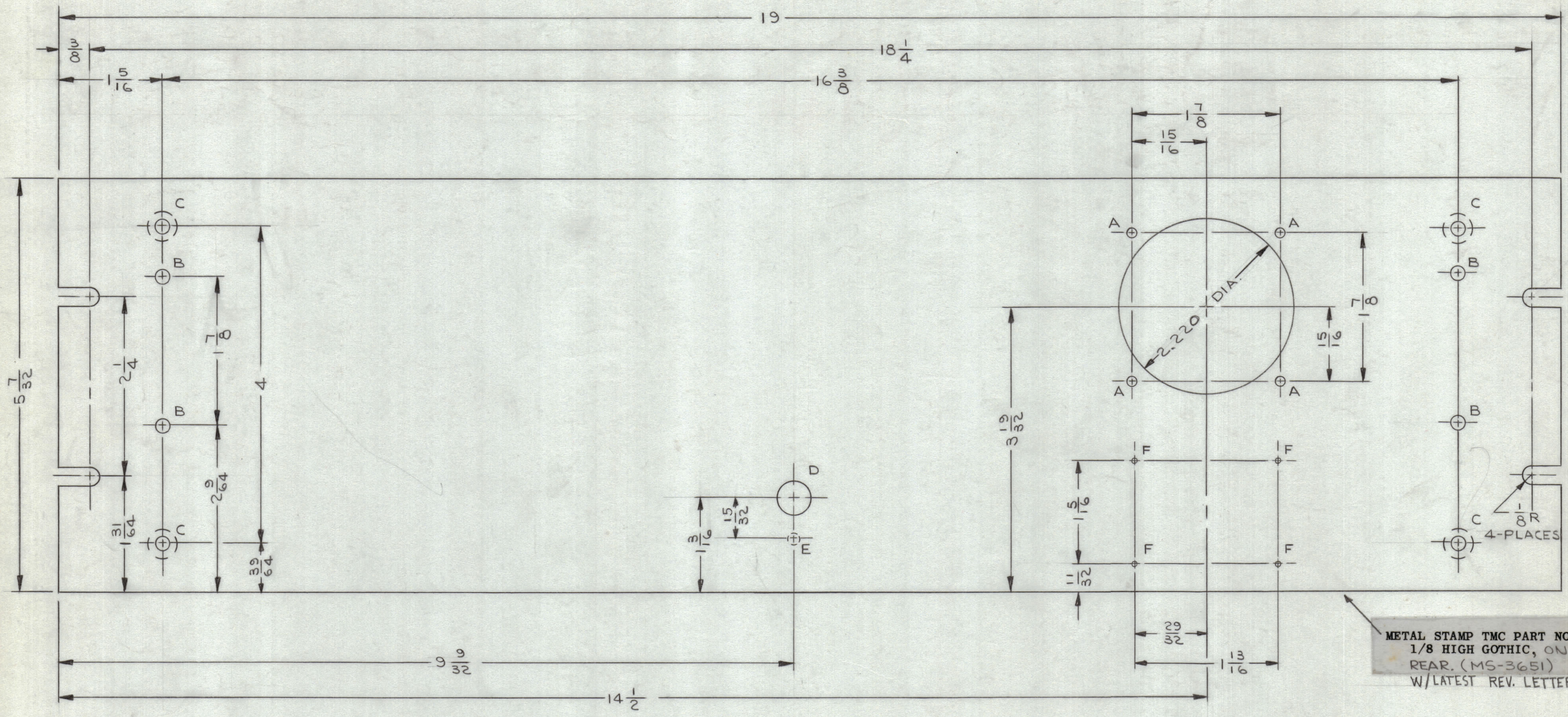


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	10-29-64	Ø	J.L.	
EE	A	2.220 DIA HOLE WAS 2.225 D. (METER HOLE)	2-10-65	13420	John	JCB



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, ON REAR. (MS-3651) W/LATEST REV. LETTER

MS-3651A

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	1/8 DIA.	4
B	.196 DIA.	4
C	.196 DIA. & C'SINK 82° X .390 DIA. ON REAR OF PANEL	4
D	.406 DIA.	1
E	.156 DIA X 3/32 DEEP ON REAR OF PANEL	1
F	.076 DIA	4

**MACHINING:**

- MILL ALL EDGES.
- HOLE MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

REF: L/D 1445

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
3/16 THK ALUMINUM		MAMARONECK, NEW YORK		
2024-T3		TITLE		
FINISH		PANEL, FRONT		
SEE NOTES		DRAWN		
		J. LESHINSKI		
		DATE		
		12/16/63		
		CHECKED		
		@		
		DATE		
		10-29-64		
		ELECT. DES.		
		DATE		
		10-29-64		
		MECH. DES.		
		DATE		
		10-29-64		
		SHEET		
		MS-3651A		
		REV. LTR.		
		A		

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	BPS(-)-1	
SCALE	CODE	
1:1	A	

**NOTES**

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