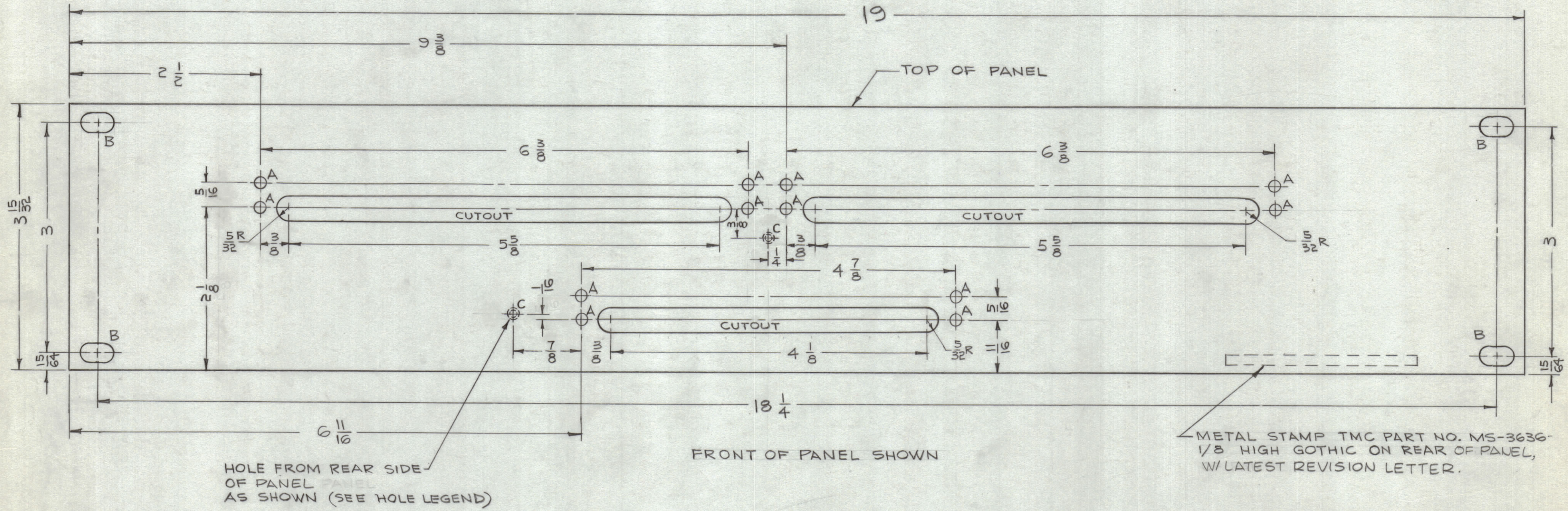


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X1	PANEL REDESIGNED, 4 7/16 LG. CUTOUT ADDED	12/27/63		JWY	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6-10-65		JC	



MACHINING NOTES.

1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2. MILL ALL EDGES.
3. PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES AND SCRATCHES, IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES.

TMC S-404 YEL IRIDITE 14-2 AL-COAT
 TMC S-114 ZINC CHROMATE PRIMER
 TMC S-115 SMOOTH GRAY ENAMEL } FRONT & EDGES ONLY

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	9/64 DIA	12
B	1/4 x 7/16 SLOT	4
C	DRILL .106 DIA 1/8 DEEP TAP #6-32 3/32 DEEP	2

NOTES

Q'TY./UNIT		MODEL USED ON		ASS'Y. NO.	
SCALE 1/1		CODE		DDR-6F	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.					

REF: LD-1439

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
I. JOHNSON LIST OF MATERIAL				
MATERIAL		3/16 THK 2024-T3 ALUMINUM	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE NOTE	TITLE PANEL, OUTPUTS DDR-6F	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN: [Signature]	DATE: 12-27-63	FINAL APPROVAL: [Signature]
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED: [Signature]	DATE: 6-10-65	DATE: 6/14/65
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. [Signature]	DATE: [Blank]	DATE: [Blank]
TOLERANCES		MECH. DES. [Signature]	DATE: [Blank]	DATE: [Blank]
MS-3636-Ø			REV. LTR.	

MS 3636 Ø