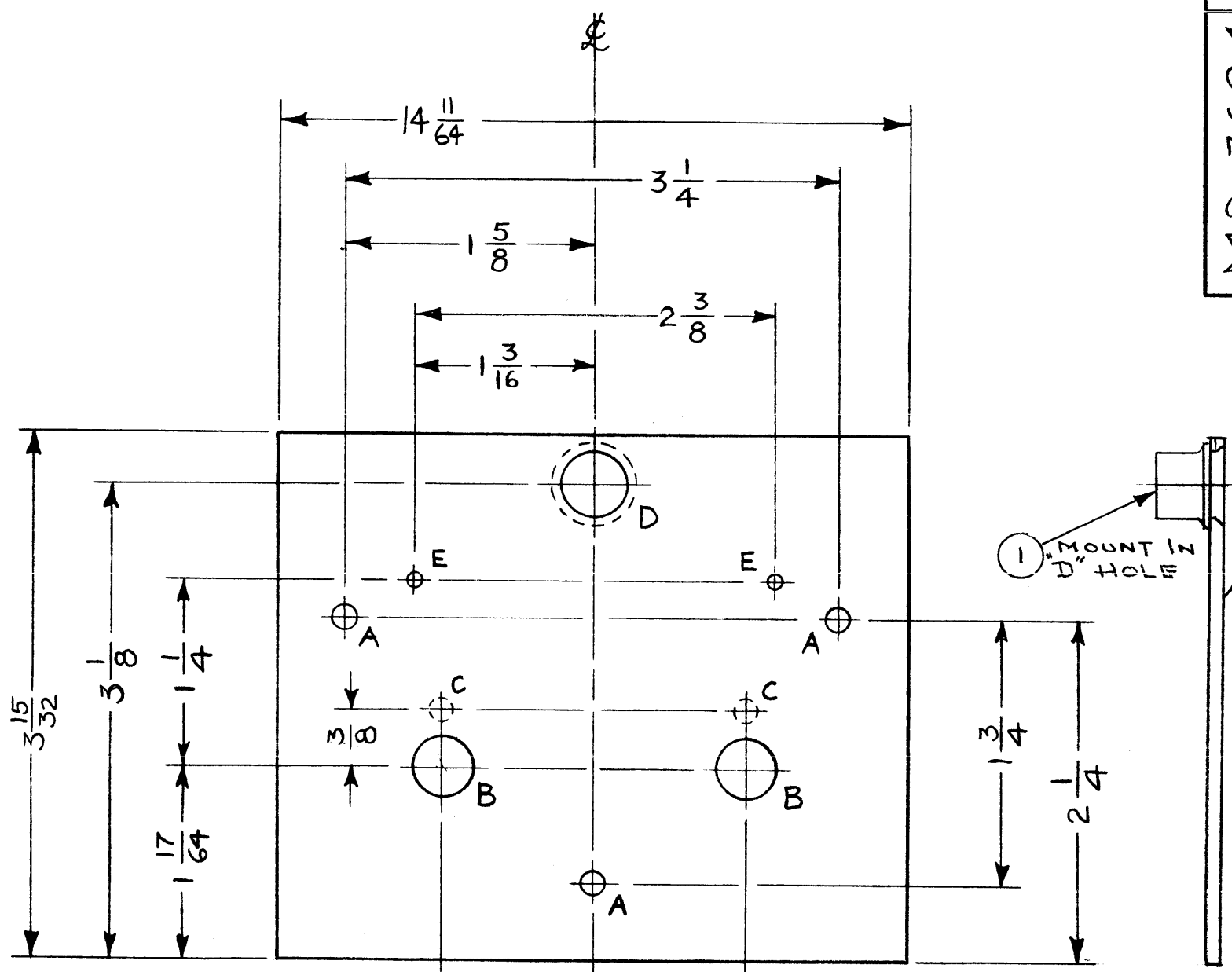


MS-3624 A



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL, WITH LATEST REV. LETTER.

LEGEND		
HOLE	DESCRIPTION	REQD
A	11/64 DIA	3
B	13/32 DIA	2
C	5/32 DIA X 3/32 DP (REAR)	2
D	7/16 DIA C'SINK 82° 1/16 DP (REAR)	1
E	.078 DIA	2

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY
4. MOUNT ITEM # AFTER FINISHING.

FRONT OF PANEL SHOWN

REF: LD-1396

1	1	FS-123-B1	SPACER, THUMB SCREW	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
AALTONEN LIST OF MATERIAL				
MATERIAL 3/16 THICK 2024-T4 ALUMINUM			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTES			TITLE PANEL, FRONT, MODULE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN <i>n. Peten</i> DATE 11-15-63 CHECKED <i>@</i> DATE 4-23-64 ELECT. DES. <i>JKh</i> DATE 4/23/64 MECH. DES. <i>MSB</i> DATE 4-23-64	FINAL APPROVAL <i>JKh</i> DATE 4/29/64 SHEET MS-3624 A REV. LTR.

4	MAF-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	
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NOTES