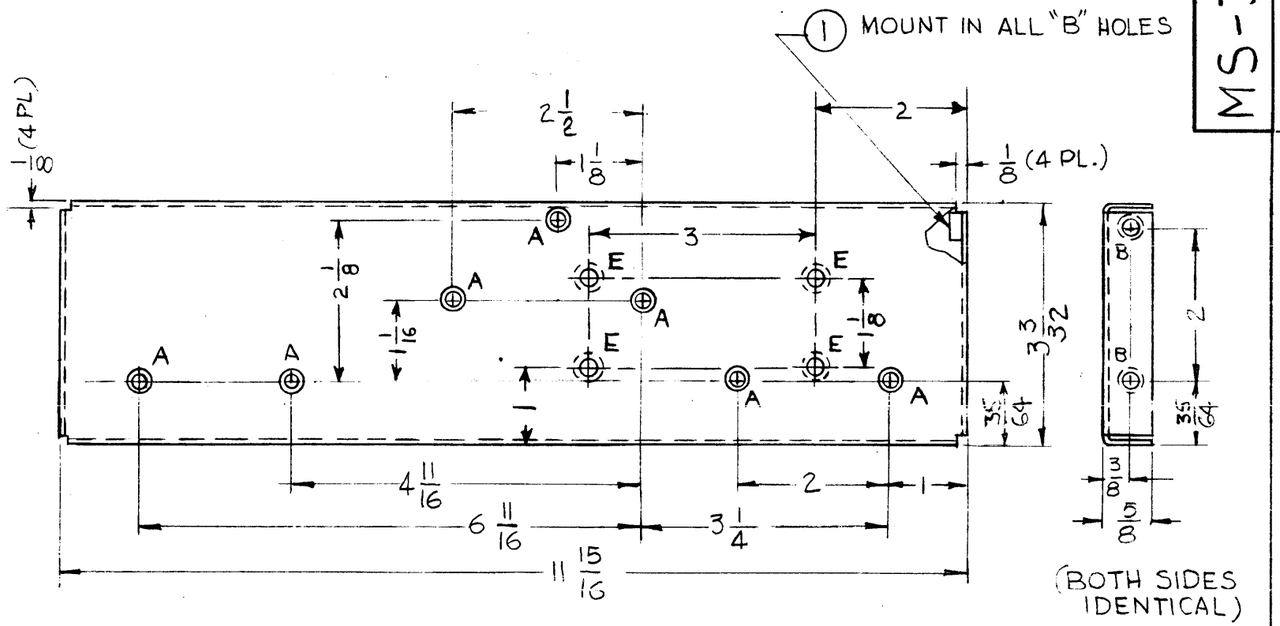
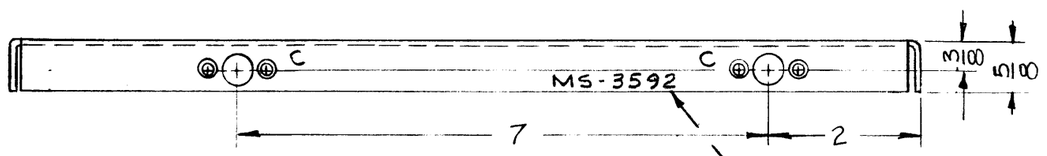
MS-3592 0

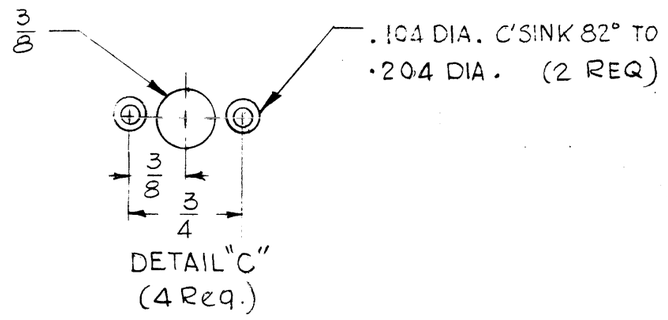
REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0	ORIGINAL RELEASE FOR PRODUCTION	4/3/64	0	A.M.	@	





METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.

HOLE	DESCRIPTION	REQ'D
A	.144 DIA HOLE CSINK 82° TO .284 DIA	7
B	.194 -.191 DIA.	4
C	SEE DETAIL "C"	4
D	DELETED	
E	.250 -.253 DIA	4



DETAIL "C" (4 Req.)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	NT-129-1032-4	NUT, ROUND, SWAGE TYPE	E
4	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	B

AALTONEN — LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

1	MCG-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:2 — CODE A

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MATERIAL: .064 ALUMINUM 5052 H32

FINISH: S404 IRIDITE 14-2 ALCOAT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, SIDE, LEFT

DRAWN G.D.L	DATE 8-30-63	FINAL APPROVAL RDC	DATE 4/3/64
CHECKED A. Tuzzi	DATE 1-29-64		
ELECT. DES.	DATE	MS-3592	0
MECH. DES. M. Zettner	DATE 1-30-64	SHEET	REV. LTR.

TMC FORM 109

STOCK NO. 44 H