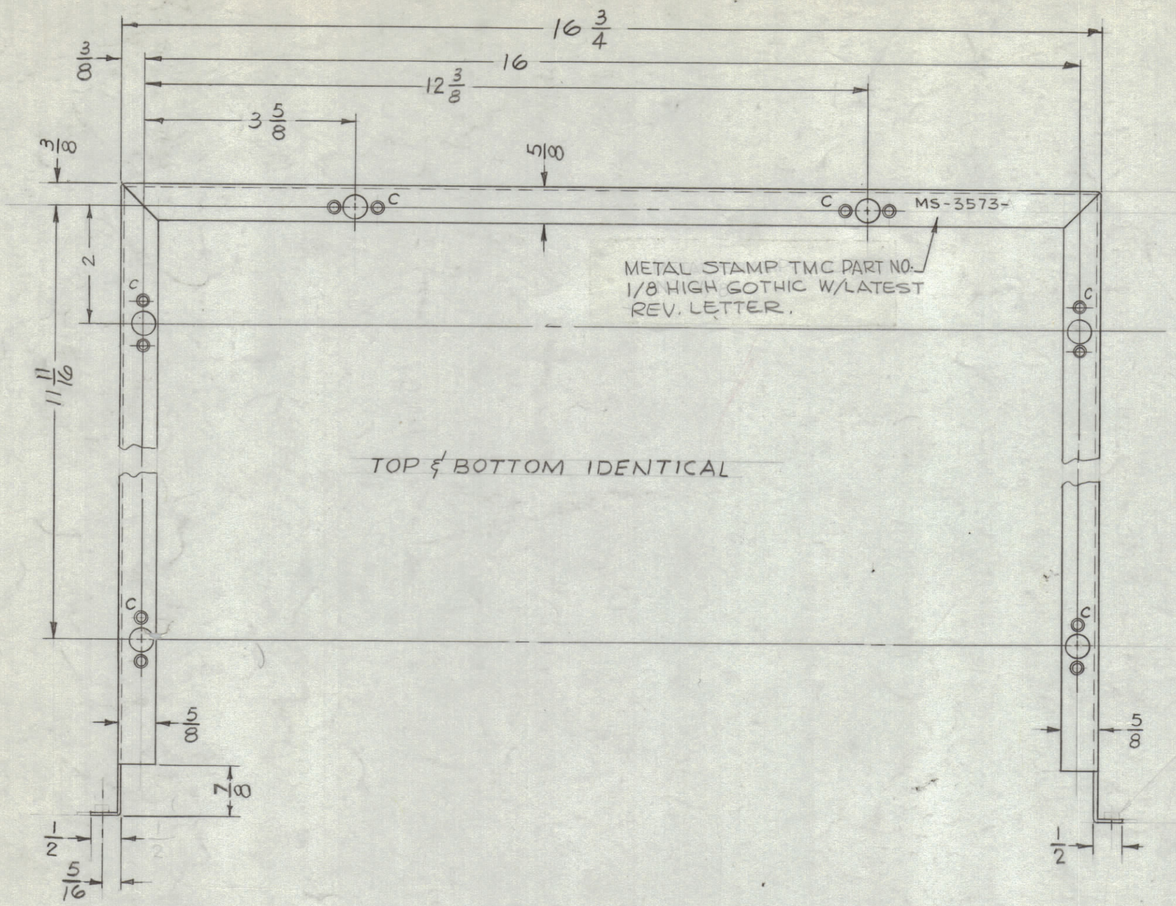
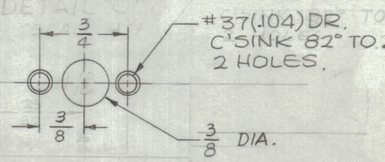
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
4	A	ADDED 4 "A" HOLES & "H" HOLE .281 WAS .196	3-19-64	11057	A.M.	@	1 KC
—	B	14 K HOLES ADDED	7-30-64	11973	SRG	SRG	1 KC

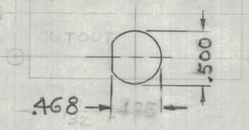


LEGEND

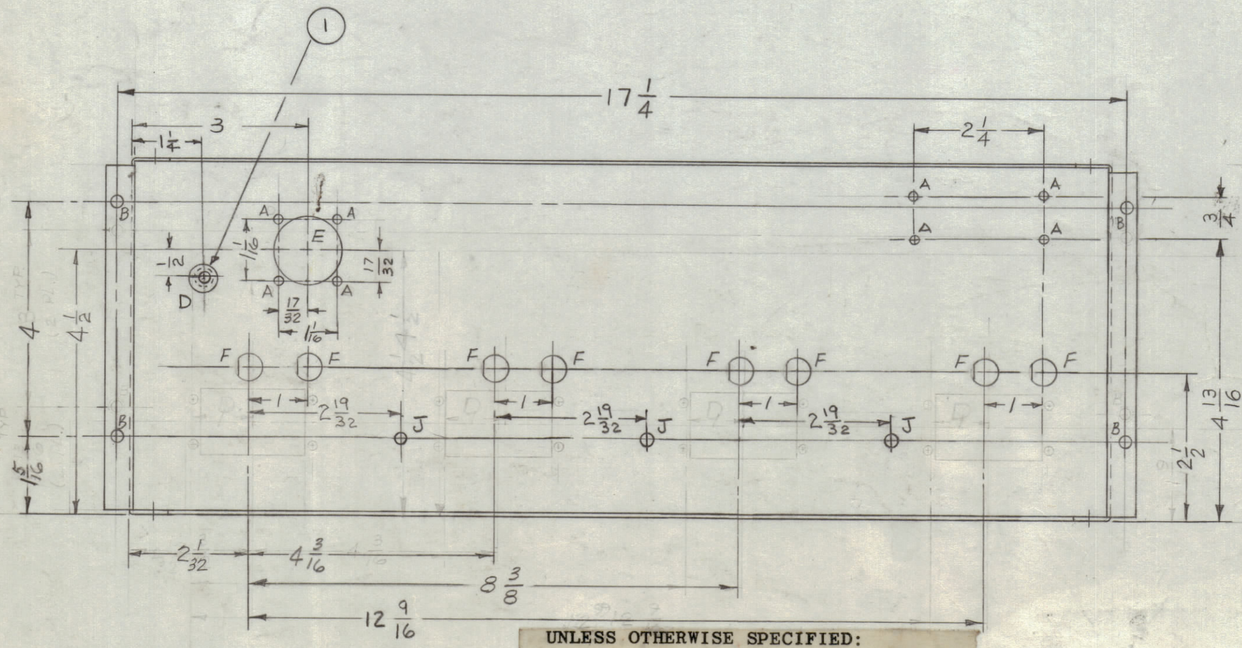
HOLE	DESCRIPTION	REQ'D
A	1/8 DIA.	12
B	.201 DIA.	4
C	SEE DETAIL	12
D	.221-.224 DIA.	1
E	1 1/8	1
F	SEE DETAIL	8
G	.144 DIA. C'SINK 82° TO .284 DIA.	8
H	.281 DIA., C'SINK FROM INSIDE 82° TO .390 DIA.	8
J	5/32 DIA	3
K	1" DIA.	14

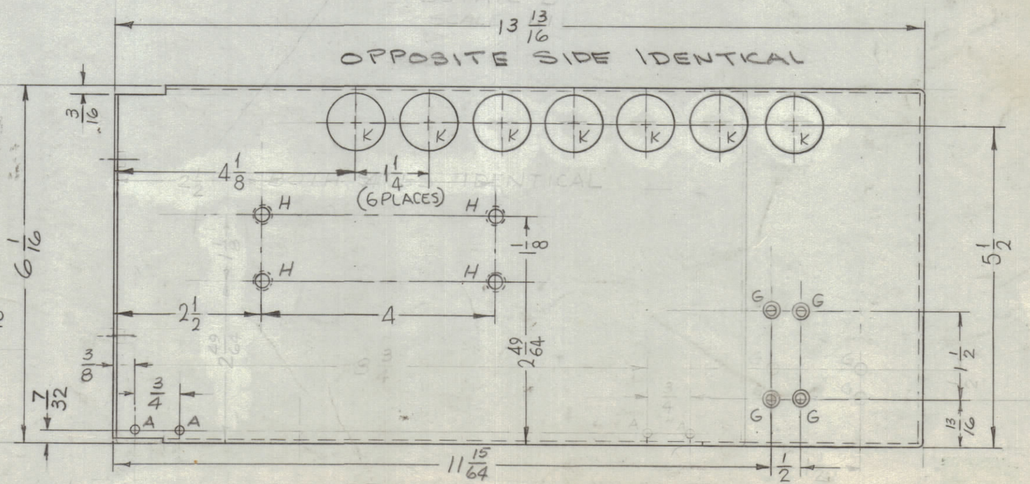


DETAIL "C"



DETAIL "F"





UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

REF: LD-1405

1	1	NT-129-832-4	NUT, ROUND, SWAGED	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

AALTONEN — LIST OF MATERIAL

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	MNF-1	

SCALE 1:2 — CODE A

MATERIAL .064 THK. ALUMINUM 5052 H32

FINISH 5404 YEL IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECTRICAL, WRAPAROUND

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30'

		DATE
DRAWN	T. RAMIREZ	6/11/63
CHECKED	[illegible]	1-17-64
ELECT. DES.	[illegible]	11/21/64
MECH. DES.	[illegible]	1-18-64
FINAL APPROVAL	RDC	12/21/64
SHEET	MS-3573	REV. LTR. B

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MS-3573 B

TMC FORM 110