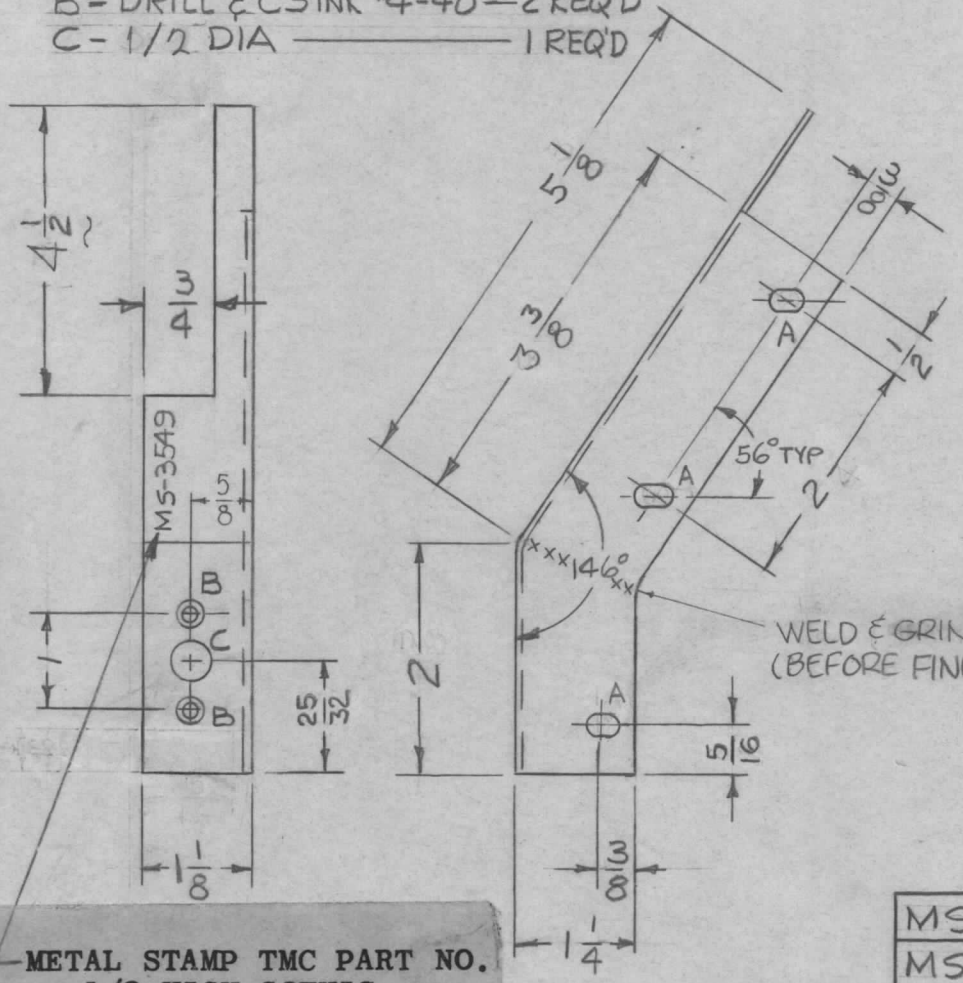
REQ. PER UNIT	USED ON			MS-3549	A
	MODEL	ASS'Y. NO.	DATE		
4	GPT 200K	AX-444	10-24-63		

A – 15/64 X 15/32 SLOT —— 3 REQ'D
B – DRILL & C'SINK #4-40 — 2 REQ'D
C – 1/2 DIA —— 1 REQ'D



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER
3. S520 - BLUE-GRAY TEXTURED VINYL PAINT (ALL OVER)

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
WITH LATEST REVISION LETTER

MS 3549 -1	AS SHOWN
MS 3549 -2	OPPOSITE HAND

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	DIMS UPDATED "A" WAS 1/4 DIA HOLE	7.29.64	11912	WB		
Ø	ORIGINAL RELEASE FOR PRODUCTION	6/16/64	Ø	A.M		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1 = 2

TOLERANCES: DECIMALS .X ±.05, .XX ±.01, .XXX ±.005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

CODE A

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			F BUDETTI	

.081 THICK — STOCK SIZE

ALUMINUM — MATERIAL

5052 — TYPE & TEMPER; H-32 — HEAT TREAT. SPEC.

S404 IRIDITE 14-2 AL COAT — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

BRACKET, SUPPORT

DRAWN	CHECKED	FINAL APPROVAL
A TURSI	ea	RC

ELEC. DES. APP.	MECH. DES. APP.		
DB	ea	MS-3549	A