



REQ. PER UNIT	USED ON			MS-3451	A
	MODEL	ASS'Y. NO.	DATE		
2	TMX-1,Z				

HOLE LEGEND		
LTR	DESCRIPTION	QTY
A	3/16 DIA DRILL	2
B	.144 DIA THRU & CSK 82° TO .284 DIA.	4
C	3/8 x 1/4 SLOT	2

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

REQ. ITEM	PART NO.	JOHNSON	DESCRIPTION	SYMBOL	
	3/16 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
	STOCK SIZE				
A	REDRAWN WITH NO CHANGES	9-5-63	9910	AK, JLB, RJB	
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	
				CHECKER	
				ENG. APP.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	2024-T4		
		1/1	RINALDI		
			DRAWN		
			CHECKED		
			FINAL APPROVAL		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	SEE NOTE	
			FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.
					MS-3451 A