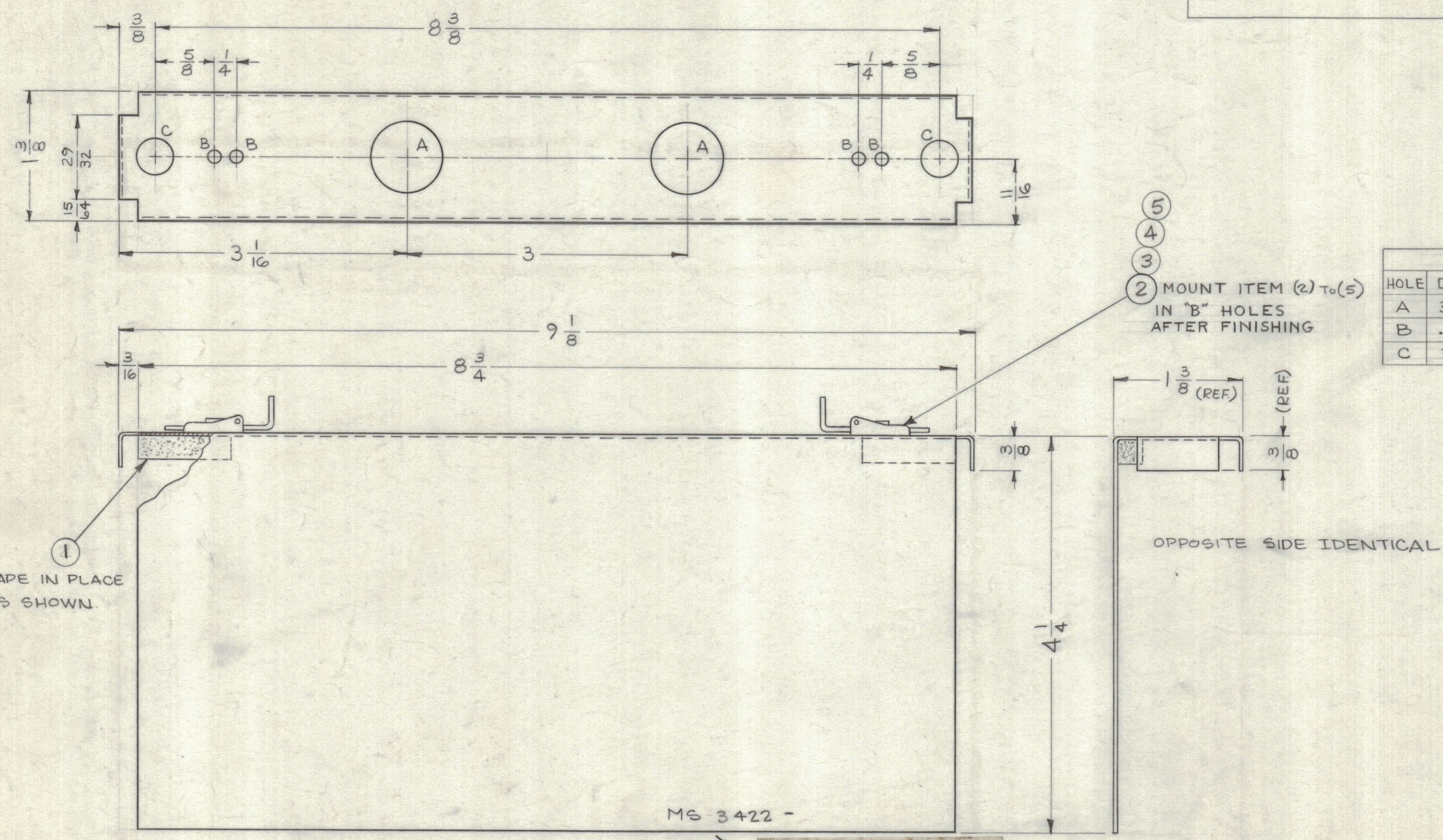


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X1	DWG TITLE WAS COVER-MTG FRAME (IF MODULE)	4/9/64	1	JL	
	O	ORIGINAL RELEASE FOR PRODUCTION	5/12/64	0	A.M.	@
BZ	A	ITEM 1 WAS TA-III-2-2-1-G	8.4.64	11216	MB	@
	B	LD1348-2 MODEL REF ADDED	2-2-66	15603		



LEGEND		
HOLE	DESCRIPTION	REQ.
A	3/4 DIA.	2
B	.128 DIA.	4
C	3/8 DIA.	2

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. W/LATEST REVISION LETTER

MS 3422 B

UNLESS OTHERWISE SPECIFIED:
 1- USE MATERIAL THK FOR MAX RADIUS ON ALL BENDS.
 2- ALL BENDS TO BE 90°

UNLESS OTHERWISE SPECIFIED:
 1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

NOTES

REF: LD-1348

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	VLRE-1	AX 596
1	VLRA-1	AX 425
SCALE	CODE	
1:1	A	

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REF: LD1348 FOR VLRA-1
 LD1348-2 FOR VLRE-1

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	5	FS 119-3	LATCHGUIDE, SNAPSIDE FASTENER	B
2	4	FS 118-2	LATCH, SNAPSIDE FASTENER	B
2	3	WA 131-23	WASHER, SPRING	B
2	2	FS 120-21-0	POST, SNAPSIDE FASTENER	B
2	1	TA III-2-2-1-006	TAPE, URETHANE	

M. GELLMAN LIST OF MATERIAL

MATERIAL	THE TECHNICAL MATERIEL CORP.		
.032, ALUMINUM 5052-H32	MAMARONECK, NEW YORK		
FINISH	TITLE		
IRIDITE AS PER TMC SPEC. S-404	COVER, TOP-MOUNTING FRAME (IF MODULE)		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	DATE	FINAL APPROVAL
	DATE	DATE	DATE
	DATE	DATE	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES ± 1/64 ANGLES ± 0° 30'	ELECT. DES.	MECH. DES.
		DATE	DATE
		DATE	DATE

MS 3422 B