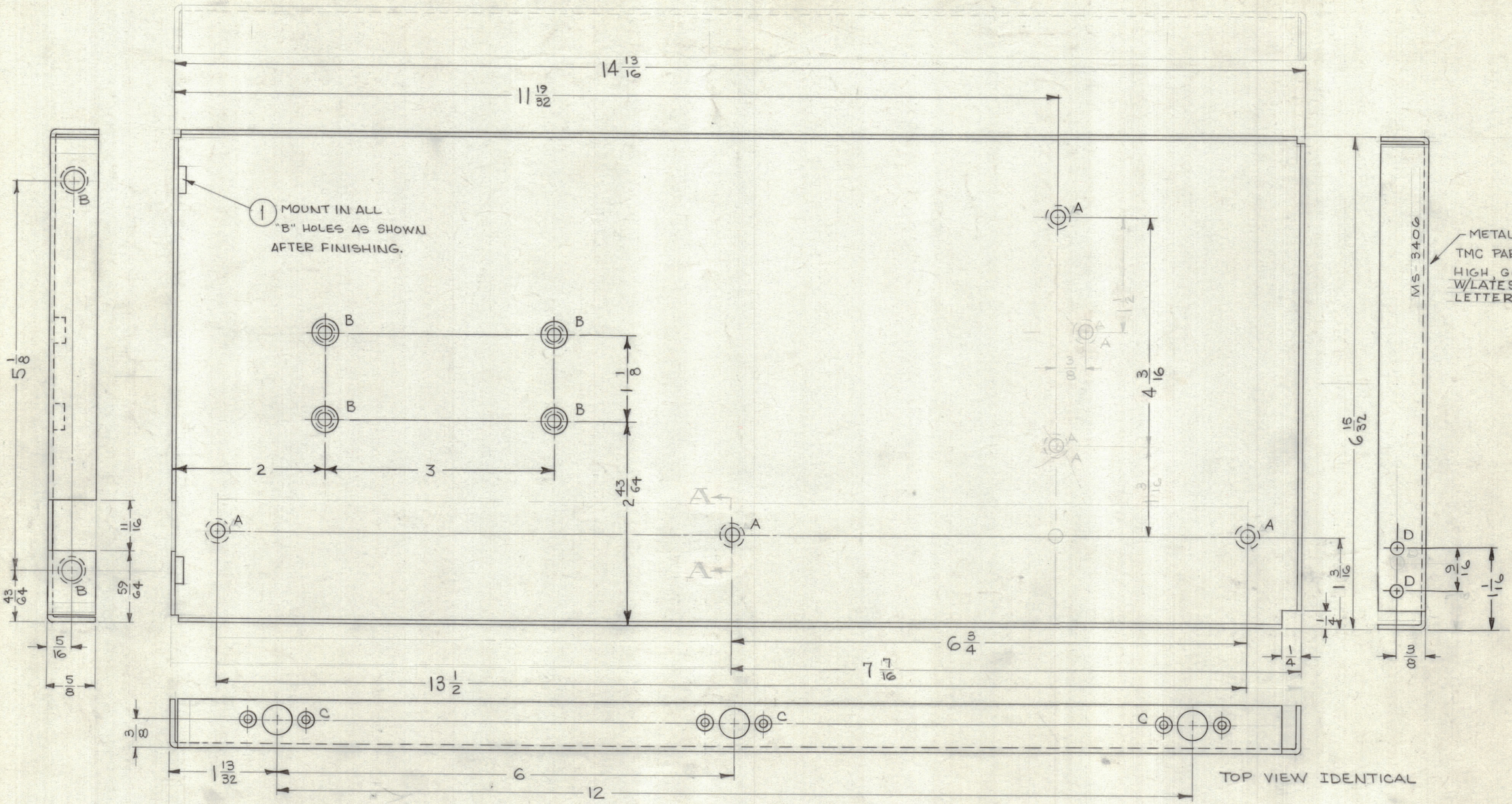
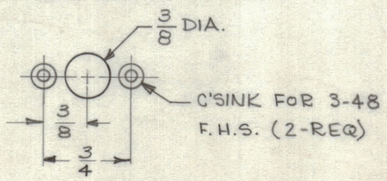
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
F3	X1	(2) "A" C'SUNK HOLES DELETED	9-2063	1	B.S.		
D1	X2	1 1/16 DIM. WAS 7/8; ADDED 9/16 DIM. & "D" HOLE; "D" HOLE QTY WAS (1).	4/2/64	2	JL		
	0	ORIGINAL RELEASE FOR PRODUCTION	5/12/64	0	A.M		

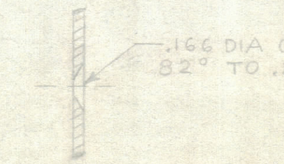


MS-3406 0

LEGEND		
HOLE	DESCRIPTION	REQ
A	.166 DIA HOLE, 82° C'SINK. TO .280 DIA	4
B	.250 - .253 DIA	6
C	SEE DETAIL	6
D	.166 DIA	2



"C" - DETAIL (6 REQ)



SECTION A-A

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

1	VLR-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:1 CODE A

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6	1	NT-129-1032-4	NUT, ROUND, SWAGE TYPE	B
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

M. GELLMAN — LIST OF MATERIAL

MATERIAL .062, ALUMINUM 5052-H32

FINISH 5404 - YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE PLATE, SIDE-LEFT

DRAWN	DATE 6-7-63	FINAL APPROVAL	DATE
CHECKED	DATE 5-8-64		
ELECT. DES.	DATE	MS 3406	0
MECH. DES.	DATE	SHEET	REV. LTR.

TMC FORM 110