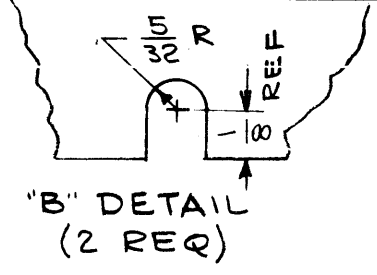
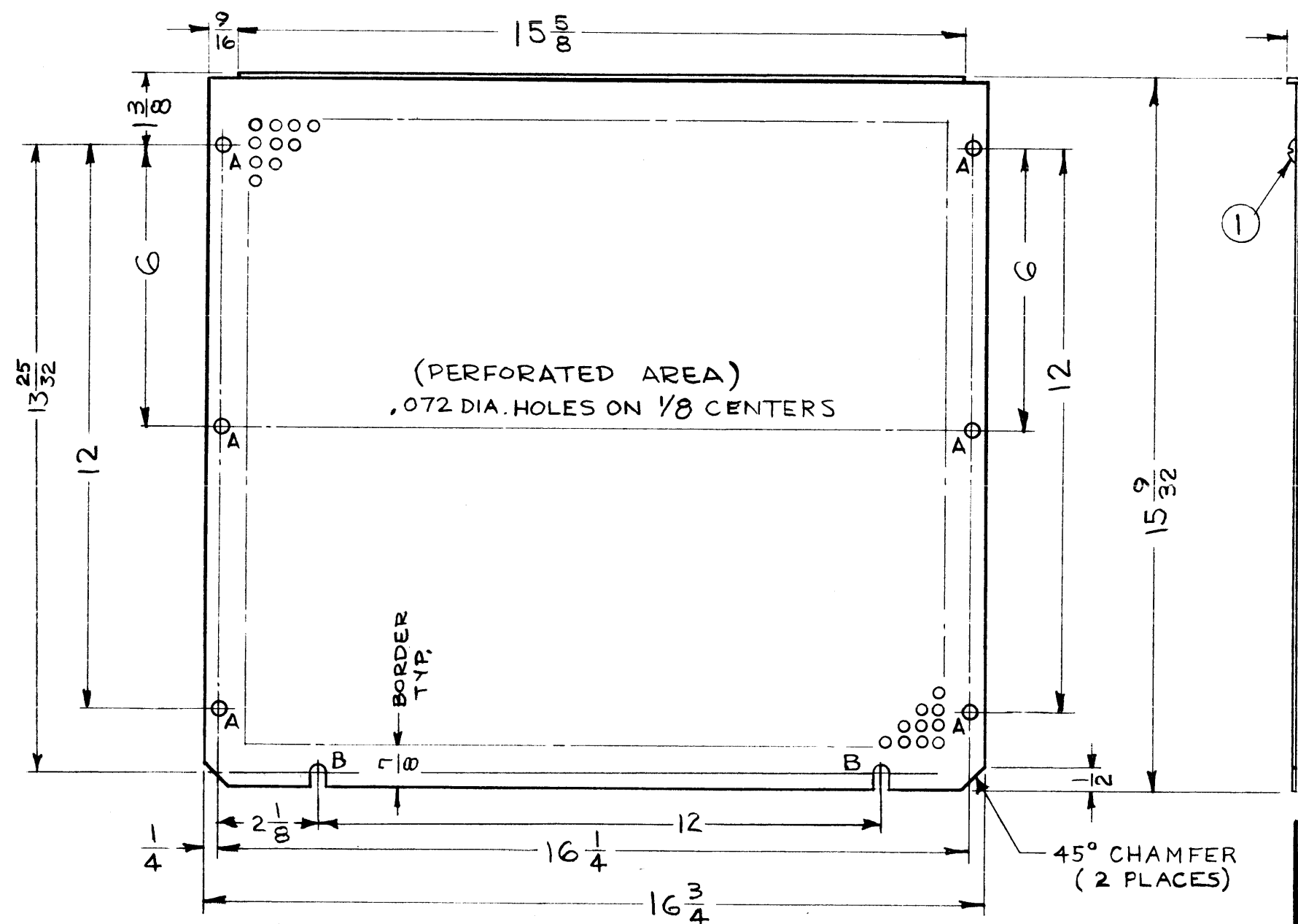


MS 3402 A

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LEGEND		
HOLE	DESCRIPTION	REQ
A	1/4 DIA.	6
B	SEE DETAIL	2



② MOUNT ITEM 1 & 2 IN ALL "A" HOLES AS SHOWN

- UNLESS OTHERWISE SPECIFIED:**
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. (MS-3402) WITH LATEST REVISION LETTER

A	TT.2 WAS FS 109	9-24-64	12446	WB	(2)	
O	ORIGINAL RELEASE FOR PRODUCTION	5-11-64	0	A.M.	(2)	
X2	(2) "B" SLOTS WERE 5/16 DIA. HOLES	12/10/63	2			
X1	ITEM (1) & (2) TURNED 180°	7-20-63	1	G.S.		

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°
 SCALE: 1 : 3
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	LFS-1			6-4-63
1	VLR-1			6-4-63

6	2	FS 109-3	RING, STUD RETAINING	A
6	1	FS 110-1	STUD, SLOTTED HEAD	A
REQ.	ITEM	PART NO.	M. GELLMAN DESCRIPTION	SYMBOL
.052 THK STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM PERFORATED			COVER, BOTTOM	
MATERIAL				
5052-H32				
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
5404 - YELLOW IRIDITE				
FINISH & SPEC. NO.		ETC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL
				MS 3402 A