



USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

REMOVE ALL BURRS AND SHARP EDGES

METAL STAMP TMC NO. 1/8 HIGH, GOTHIC.

ALL ANGULAR BENDS 90°  
MOUNT ALL INSERTS AFTER FINISHING.

LEGEND

HOLE	DESCRIPTION	REQ'D
A	13/64 DIA.	1
B	15/64 DIA.	3
C	.169 DIA.	4
	C'SINK .204 DIA. X 82°	4
D	.224-.221 DIA.	3
E	SEE DETAIL	5

3	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	D
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
	.064 THK.		POSE	
STOCK SIZE			THE TECHNICAL MATERIEL CORP.	
ALUMINUM			MAMARONECK, NEW YORK	
MATERIAL			PLATE, RIGHT SIDE	
5052H32			T. RAMIREZ	6/5/63
TYPE & TEMPER			DRAWN	CHECKED
HEAT TREAT. SPEC.			FINAL APPROVAL	
YEL. IRIDITE, S404			MS-3360	
FINISH & SPEC. NO.			ELEC. DES. APP.	MÉCH. DES. APP.
			SHEET OF	

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:							
DIMENSIONS ARE IN INCHES							
TOLERANCES ON							
FRACTIONS ± 1/64		DECIMALS ± .005		ANGLES ± 1/2°			
SCALE			1:1				
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES							

1	LFA-4			4-26-63
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
USED ON				